

Power Cables



Building & Infrastructure



Keystone Cable is a Leading Singapore-based Cable Manufacturer and Supplier

Welcome to Keystone Cable, the trusted source for top-quality cables in Singapore. We bring 3 decades of experience focusing on Extra Low Voltage, Low Voltage, and Medium Voltage cable manufacturing and supply.

Our team is driven by a commitment to innovation, proven legacy, and an understanding of our customers' unique needs in Singapore and beyond. We are a longstanding supplier of cables. As a forward-looking company, we continuously invest in our cable machinery, growing our expertise as a cable specialist and creating a greener tomorrow.





Keystone Cable **Business Solutions**

INDUSTRIES



Building



Infrastructure



Industrial



Communication



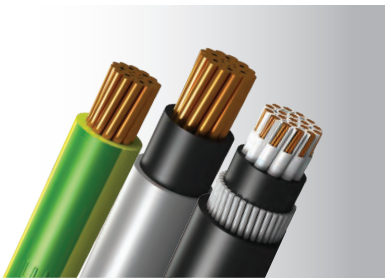
Transmission
& Distribution



Sustainable Energy

This catalogue showcases our range of cables used in the Building & Infrastructure Industry. These cables are designed, manufactured, and tested in accordance with stringent industry standards.

For more information on our offerings in other industries, please visit our website: www.keystone-cable.com



PVC Insulated Cables

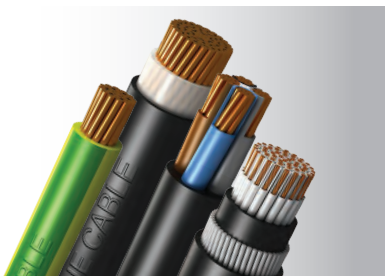
PVC Insulated Cables are widely used and have a long-term permissible operating temperature of up to 70°C. These cables have versatile bending properties for easy installation and maintenance, which makes them a popular choice for indoor and outdoor uses with voltage requirements of 1kV and below. Should there be a requirement for ground emplacement, the armoured cable is preferred for higher electrical and mechanical protection.



XLPE Insulated Cables

XLPE (cross-linked polyethylene) is an excellent insulation material that has several advantages over conventional thermoplastic insulating material. Some advantages include zero halogen and permissible operational temperature up to 90°C, enabling the cables to withstand a greater current rating compared with PVC Cables. XLPE Insulated Cables are widely chosen where bigger cables are required for main power supply.

On the other hand, XLPE Insulated Cables are less flexible compared with PVC Cables, hence making it a less favourable choice for smaller conductor size cables where the current rating advantage is less significant.



LSZH Flame Retardant Cables

When LSZH (low smoke zero halogen) material is used, the cable is deemed a high-security cable. In the event of a fire, these cables emit little smoke and no toxic gases, thus protecting public health and avoiding possible damages to electronic equipment. It is therefore highly recommended for use in public places such as underground passenger systems, hospitals, schools, museums, airports, bus terminals, and petrochemical plants.



LSZH Fire Resistant Cables

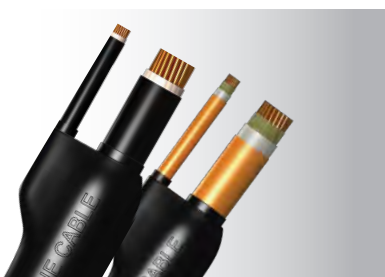
In addition to the advantages of a LSZH Flame Retardant Cable where there is low smoke emission and no toxic gas is released, LSZH Fire Resistant Cables also ensure that critical electrical installations such as fire alarms, smoke detectors, emergency lights, sprinklers, and public address systems continue to perform their functions in the event of a fire.

The key difference lies in an added fire barrier insulation for such cables. Keystone LSZH Fire Resistant Cables have been engineered and tested under the most stringent conditions and are certified to conduct electricity for at least 3 hours at a temperature of 950°C.



Flexible Cables

PVC or LSZH Flexible Cables are generally known to be versatile and can withstand adverse conditions including oily, acidic, or alkaline environments, as well as mechanical, or thermal stress. Due to the good cable flexibility, Flexible Cables can be installed in general indoor and outdoor purposes such as in industrial and office equipment. LSZH Cables are generally used in public areas where smoke and toxic fumes may cause a threat to life and equipment.



KEYFAB™ Prefabricated Branch Cables

These cables are customized to order for each project. The sub-cables that branch out from the main riser are pre-fabricated under factory conditions providing the advantages of low installation costs and expertise, high moisture and shock resistance, and short manufacturing lead time when compared with the traditional bus duct system. Suitable installations include residential and light commercial projects where the power requirement for each floor is generally known.

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Keystone Cable's products are certified by TÜV SÜD, a Germany-based international third-party testing laboratory. Keystone Cable is certified under TÜV SÜD PSB Product Listing Scheme (Class 1A).

TÜV SÜD PSB Certification



PSB Product Listing Scheme Class 1A

Products for which the use of PSB mark is granted:

- Flame Retardant Cable (LSZH)
- Fire Resistant Cable
- XLPE Insulated, Steel Wire Armoured/Aluminium Wire Armoured, PVC Sheathed Cable
- XLPE Insulated, PVC Sheathed Cable
- PVC Insulated, Non-Sheathed Cable
- PVC Insulated, PVC Sheathed Cable

Please contact us for copies of the certificates.

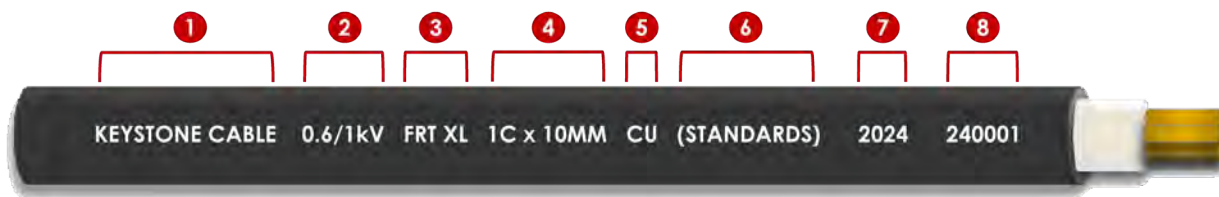
Testing & Standards

Main Cable Specifications		Material Tests
IEC 60228	BS EN 50525-3-41 (BS 7211)	BS 2627
BS EN 60228	BS 5467	BS 6469
SS 358-3	BS 6724	BS EN 50363 (BS 7655)
IEC 60227-3	BS 7629	BS EN 60811
BS EN 50525-2-31 (BS 6004)	BS 7846	IEC 60811
BS 2004	BS 8592	UL 1581 (UV)
BS EN 50525-2-11 (BS 6500)	AS/NZS 5000.1	
IEC 60502-1	BPO CW1308	

Flame Retardant Tests	Fire Resistant Tests	Tests on Acid Gas Evolved	Smoke Density Tests
BS EN 60332-1	AS/NZS 3013	BS EN 60754	BS EN 61034
BS EN 60332-3	BS 6387 CAT CWZ	IEC 60754	IEC 61034
IEC 60332-1	IEC 60331		
IEC 60332-3	SS 299 CAT CWZ		

Cable Marking Guide

Keystone Cable is committed to high quality cable manufacturing with cable markings.
Refer to the guide below on how to decode our cable markings.



- 1 **Manufacturer Name**
- 2 **Voltage**
- 3 **Cable Type & Model Code**
- 4 **Number and Nominal Size of Cable Cores**
- 5 **Short Abbreviation of Conductor Material**
- 6 **PLS-Listed Standard No. & License No. or Standard No. for non-PLS**
- 7 **Year of Manufacture**
- 8 **Batch No.**

Note : *Refer to table below for full Keystone model code listing
**PLS denotes TÜV SÜD PSB Product Listing Scheme

Model Code

Keystone Cable uses a standardized short form model code or cable type for cable identification and marking.

Cable Description/Type	Model Code
CU/PVC	PVC
CU/PVC Flexible (90°C)	H05V2-K or H07V2-K/ 07V2-K
CU/PVC/PVC	PP
CU/PVC/PVC/SWA/PVC	PPSP
CU/XLPE/PVC	XP
CU/XLPE/PVC/AWA/PVC	XPAP
CU/XLPE/PVC/SWA/PVC	XPSP
CU/LSZH	LSZH
CU/LSZH Flexible (90°C)	H05Z-K or H07Z-K
CU/XLPE/LSZH	XL
CU/XLPE/LSZH/AWA/LSZH	XLAL
CU/XLPE/LSZH/SWA/LSZH	XLSL
CU/MT/LSZH	ML
CU/MT/XLPE/LSZH	MXL
CU/MT/XLPE/LSZH/AWA/LSZH	MXLAL
CU/MT/XLPE/LSZH/SWA/LSZH	MXLSL
CU/EPR/CPE Neoprene	H07RN-F

Additive	Suffix
Anti-termite	AT
Anti-rodent	AR
Pest-resistant	PR
Sunlight-resistant	UV
Oil-resistant	OILR

Note : Model name having a suffix "AT-UV", (Example: LSZH-AT-UV) means the cable's LSZH material is incorporated with anti-termite additive and UV stabilizer.

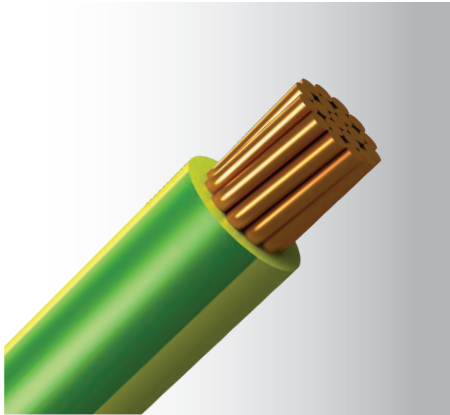


PVC Insulated Cables

1	Conductor	Plain Annealed Copper
2	Insulation	PVC
3	Bedding	PVC
4	Armouring	Galvanized Steel Wire
5	Oversheath	PVC

PVC Insulated Cables

450/750V Single-Core
PVC Insulated, Non-Sheathed Cable
Description: CU/PVC
Model Code: PVC



Application :	This cable is used in light fitting, and in switching and control equipment. It can be installed on cable trays, in conduit, and cable trunking.
Voltage rating :	450/750V
Construction :	Plain annealed copper (IEC 60228 Class 2), PVC insulated cable
Insulation colour :	Brown, Black, Grey, Blue, Green/Yellow (Other colour upon request)
Specification :	SS 358-3, IEC 60227-3, IEC 60332-1-2
Operating temperature :	70°C

Conductor			Insulation	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness			
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.7	0701**30	3.1	22
2.5	7/0.67	2.01	0.8	0801**30	3.7	34
4	7/0.85	2.55	0.8	0901**30	4.3	50
6	7/1.04	3.12	0.8	1001**30	4.8	70
10	7/1.35	4.05	1.0	1101**30	6.2	124
16	7/1.70	5.10	1.0	1201**30	7.2	183
25 (cs)	7/2.14	6.20	1.2	1301**30	9.0	280
35 (cs)	19/1.53	7.30	1.2	1401**30	10.0	380
50 (cs)	19/1.78	8.20	1.4	1501**30	11.2	500
70 (cs)	19/2.14	10.00	1.4	1601**30	13.0	715
95 (cs)	19/2.52	11.80	1.6	1701**30	15.2	990
120 (cs)	37/2.03	13.00	1.6	1801**30	16.4	1220
150 (cs)	37/2.25	14.40	1.8	1901**30	18.3	1500
185 (cs)	37/2.52	16.20	2.0	2001**30	20.4	1890
240 (cs)	61/2.25	18.80	2.2	2101**30	23.4	2460
300 (cs)	61/2.52	21.20	2.4	2201**30	26.4	3080
400 (cs)	61/2.85	24.30	2.6	2301**30	30.0	3920
500 (cs)	61/3.20	27.40	2.8	2401**30	33.5	4920
630	127/2.52	32.76	2.8	2501**30	38.7	6260

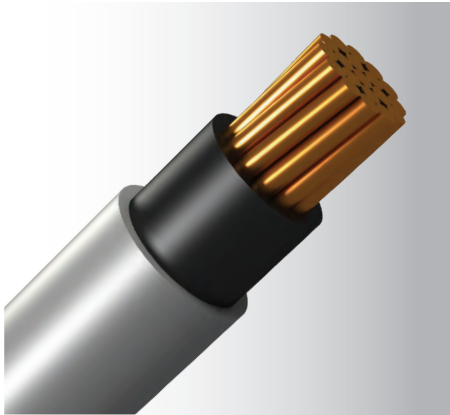
**Stands for colour code: ■ Brown (01) ■ Black (02) ■ Grey (03) ■ Blue (04) ■ Green/Yellow (05)

Current rating and voltage drop
Please refer to Table 2 & 3 (Page 54)

(cs) : Circular Compact Stranded Conductor

PVC Insulated Cables

0.6/1kV Single-Core
PVC Insulated, PVC Sheathed Cable
Description: CU/PVC/PVC
Model Code: PP



Application :	This cable is primarily used for main power supply. It can be installed on cable trays, in cable ducts, cable ladders, and cable trunking.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), PVC insulated, PVC sheathed cable
Insulation colour :	Black or Red
Sheath colour :	Grey (Other colour upon request)
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	70°C

Conductor			Insulation	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness			
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.8	0701**31	6.3	55
2.5	7/0.67	2.01	0.8	0801**31	6.7	65
4	7/0.85	2.55	1.0	09015031	7.8	95
6	7/1.04	3.12	1.0	10015031	8.3	125
10	7/1.35	4.05	1.0	11015031	9.2	170
16	7/1.70	5.10	1.0	12015031	10.4	240
25 (cs)	7/2.14	6.20	1.2	13015031	11.9	350
35 (cs)	19/1.53	7.30	1.2	14015031	13.0	460
50 (cs)	19/1.78	8.20	1.4	15015031	14.3	580
70 (cs)	19/2.14	10.00	1.4	16015031	16.2	820
95 (cs)	19/2.52	11.80	1.6	17015031	18.6	1100
120 (cs)	37/2.03	13.00	1.6	18015031	19.8	1360
150 (cs)	37/2.25	14.40	1.8	19015031	21.9	1660
185 (cs)	37/2.52	16.20	2.0	20015031	24.3	2060
240 (cs)	61/2.25	18.80	2.2	21015031	27.6	2680
300 (cs)	61/2.52	21.20	2.4	22015031	30.6	3340
400 (cs)	61/2.85	24.30	2.6	23015031	34.4	4250
500 (cs)	61/3.20	27.40	2.8	24015031	38.2	5300
630	127/2.52	32.76	2.8	25015031	43.7	6700
800	127/2.85	37.05	2.8	26015031	48.2	8400
1000	127/3.20	41.60	3.0	27015031	53.8	10600

**Stands for colour code:  Black/Grey (50)  Red/Grey (58)

Current rating and voltage drop
Please refer to Table 2 & 3 (Page 54)

(cs) : Circular Compact Stranded Conductor

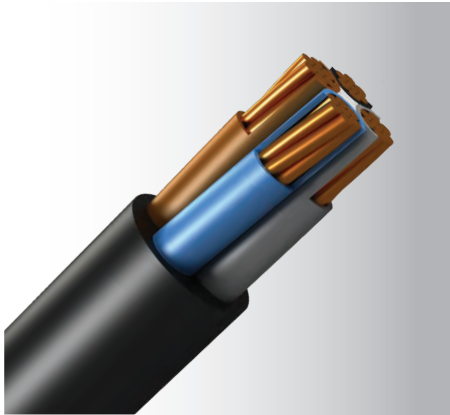
PVC Insulated Cables

0.6/1kV 2-Core ~ 4-Core

PVC Insulated, PVC Sheathed Cable

Description: CU/PVC/PVC

Model Code: PP



Application :	This cable is primarily used for main power supply. It can be installed on cable trays, cable ladders, in cable ducts, and cable trunking.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), PVC insulated, PVC sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Black, Grey; Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Blue; Brown, Black, Grey, Green/Yellow; (Other colour upon request)
Sheath colour :	Black
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	70°C

2-CORE [2C]

(Brown, Blue) (1-phase and neutral)

Conductor	Insulation	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness		(mm)	(kg/km)
(mm ²)	(mm)			
1.5	0.8	07023004	11.2	150
2.5	0.8	08023004	11.6	180
4	1.0	09023004	13.7	260
6	1.0	10023004	15.2	290
10	1.0	11023004	16.8	385
16	1.0	12023004	18.8	528
25 (cs)	1.2	13023004	22.0	761
35 (cs)	1.2	14023004	24.4	983
50 (cs)	1.4	15023004	27.7	1288
70 (cs)	1.4	16023004	31.6	1772
95 (cs)	1.6	17023004	36.2	2397
120 (cs)	1.6	18023004	38.8	2934
150 (cs)	1.8	19023004	42.7	3562
185 (cs)	2.0	20023004	47.6	4445
240 (cs)	2.2	21023004	54.0	5751
300 (cs)	2.4	22023004	60.2	7166
400 (cs)	2.6	23023004	67.6	9082

Current rating and voltage drop
Please refer to Table 6 & 7 (Page 56)

(cs) : Circular Compact Stranded Conductor

PVC Insulated Cables

0.6/1kV 2-Core ~ 4-Core

PVC Insulated, PVC Sheathed Cable

Description: CU/PVC/PVC

Model Code: PP

3-CORE [3C]

(Brown, Black, Grey) (3-phase, three wire)

Conductor	Insulation	Part No.	Approx.	Approx.
Nominal Area	Thickness		Overall Diam.	Weight
(mm ²)	(mm)		(mm)	(kg/km)
1.5	0.8	07033005	11.3	165
2.5	0.8	08033005	12.3	200
4	1.0	09033005	14.2	300
6	1.0	10033005	15.8	380
10	1.0	11033005	17.7	545
16	1.0	12033005	20.0	760
25 (cs)	1.2	13033005	23.1	1046
35 (cs)	1.2	14033005	26.0	1365
50 (cs)	1.4	15033005	30.1	1822
70 (cs)	1.4	16033005	33.7	2494
95 (cs)	1.6	17033005	38.9	3412
120 (cs)	1.6	18033005	41.7	4190
150 (cs)	1.8	19033005	45.9	5096
185 (cs)	2.0	20033005	51.2	6364
240 (cs)	2.2	21033005	58.2	8282
300 (cs)	2.4	22033005	64.6	10295
400 (cs)	2.6	23033005	72.8	13098

3-CORE [3G]

(Brown, Blue, Green/Yellow) (1-phase and earth)

Conductor	Insulation	Part No.	Approx.	Approx.
Nominal Area	Thickness		Overall Diam.	Weight
(mm ²)	(mm)		(mm)	(kg/km)
1.5	0.8	07033011	11.3	165
2.5	0.8	08033011	12.3	200
4	1.0	09033011	14.2	300
6	1.0	10033011	15.8	380
10	1.0	11033011	17.7	545
16	1.0	12033011	20.0	760
25 (cs)	1.2	13033011	24.7	1370
35 (cs)	1.2	14033011	26.0	1365
50 (cs)	1.4	15033011	30.1	1822
70 (cs)	1.4	16033011	33.7	2494
95 (cs)	1.6	17033011	38.9	3412
120 (cs)	1.6	18033011	41.7	4190
150 (cs)	1.8	19033011	45.9	5096
185 (cs)	2.0	20033011	51.2	6364
240 (cs)	2.2	21033011	58.2	8282
300 (cs)	2.4	22033011	64.6	10295
400 (cs)	2.6	23033011	72.8	13098

Current rating and voltage drop
Please refer to Table 6 & 7 (Page 56)

(cs) : Circular Compact Stranded Conductor

PVC Insulated Cables

0.6/1kV 2-Core ~ 4-Core

PVC Insulated, PVC Sheathed Cable

Description: CU/PVC/PVC

Model Code: PP

4-CORE [4C]

(Brown, Black, Grey, Blue) (3-phase and neutral)

Conductor	Insulation	Part No.	Approx.	Approx.
Nominal Area	Thickness		Overall Diam.	Weight
(mm ²)	(mm)		(mm)	(kg/km)
1.5	0.8	07043006	12.3	210
2.5	0.8	08043006	13.2	265
4	1.0	09043006	15.2	385
6	1.0	10043006	16.9	440
10	1.0	11043006	19.3	675
16	1.0	12043006	21.9	925
25 (s)	1.2	13043007	24.7	1370
35 (s)	1.2	14043007	26.5	1740
50 (s)	1.4	15043007	30.0	2300
70 (s)	1.4	16043007	34.0	3180
95 (s)	1.6	17043007	38.3	4370
120 (s)	1.6	18043007	41.8	5400
150 (s)	1.8	19043007	47.5	6550
185 (s)	2.0	20043007	52.0	8180
240 (s)	2.2	21043007	58.0	10700
300 (s)	2.4	22043007	66.0	13200
400 (s)	2.6	23043007	73.5	17100

4-CORE [4G]

(Brown, Black, Grey, Green/Yellow) (3-phase and earth)

Conductor	Insulation	Part No.	Approx.	Approx.
Nominal Area	Thickness		Overall Diam.	Weight
(mm ²)	(mm)		(mm)	(kg/km)
1.5	0.8	07043012	12.3	210
2.5	0.8	08043012	13.2	265
4	1.0	09043012	15.2	385
6	1.0	10043012	16.9	440
10	1.0	11043012	19.3	675
16	1.0	12043012	21.9	925
25 (cs)	1.2	13043012	25.5	1410
35 (cs)	1.2	14043012	29.2	1800
50 (cs)	1.4	15043012	33.0	2390
70 (cs)	1.4	16043012	37.5	3290
95 (cs)	1.6	17043012	43.7	4485
120 (cs)	1.6	18043012	46.0	5350
150 (cs)	1.8	19043012	51.7	6750
185 (cs)	2.0	20043012	57.5	8300
240 (cs)	2.2	21043012	65.4	10610
300 (cs)	2.4	22043012	72.7	13160
400 (cs)	2.6	23043012	82.0	17100

Current rating and voltage drop
Please refer to Table 6 & 7 (Page 56)

(cs) : Circular Compact Stranded Conductor
(s) : Sector Shaped Stranded Conductor

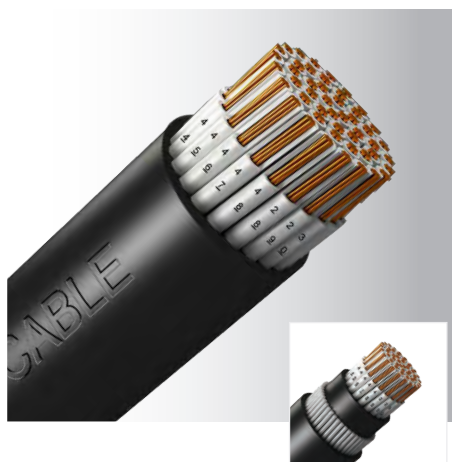
PVC Insulated Cables

0.6/1kV Multi-Core

PVC Insulated, Unarmoured & Armoured, PVC Sheathed Auxiliary Cable

Description: CU/PVC/PVC or CU/PVC/PVC/SWA/PVC-AT

Model Code: PP or PPSP-AT



Application : This auxiliary cable is used in supervisory electrical equipment and station control circuits, as well as in light, ordinary, or heavy duty industry where power distribution device is needed to transmit control signals or measure signal operations.

Voltage rating : 0.6/1kV

Construction : Plain annealed copper (IEC 60228 Class 2), PVC insulated, unarmoured or galvanized steel wires armoured, PVC or anti-termite PVC (for armoured cable only) sheathed cable

Insulation colour : White (With black numbering)

Sheath colour : Black

Specification : IEC 60502-1, IEC 60332-1-2

Operating temperature : 70°C

No. of Core	Conductor	Insulation	Unarmoured Cable			Armoured Cable		
	Nominal Area (mm ²)	Thickness (mm)	Part No.	Approx. Overall Diam. (mm)	Approx. Weight (kg/km)	Part No.	Approx. Overall Diam. (mm)	Approx. Weight (kg/km)
5	1.5	0.8	07053009	13.3	229	07053021	17.2	538
7			07073009	14.3	282	07073021	18.2	620
10			07103009	17.5	395	07103021	22.2	932
12			07123009	18.1	438	07123021	22.7	996
19			07193009	20.8	632	07193021	26.2	1434
27			07273009	24.6	878	07273021	29.9	1801
37			07373009	28.0	1164	07373021	32.9	2180
48			07483009	32.0	1491	07483021	37.7	2910
5	2.5	0.8	08053009	14.4	292	08053021	18.3	627
7			08073009	15.5	366	08073021	20.1	847
10			08103009	19.2	516	08103021	23.8	1100
12			08123009	19.8	577	08123021	24.4	1185
19			08193009	22.9	845	08193021	28.3	1725
27			08273009	27.2	1159	08273021	32.7	2215
37			08373009	31.0	1575	08373021	36.1	2721
48			08483009	35.6	2042	08483021	42.4	3720
5	4	1.0	09053009	17.0	421	09053021	21.6	935
7			09073009	18.4	536	09073021	23.0	1103
10			09103009	23.1	764	09103021	28.4	1631
12			09123009	23.8	860	09123021	29.1	1765
19			09193009	28.3	1296	09193021	33.2	2351
27			09273009	33.9	1802	09273021	40.5	3330
37			09373009	38.3	2428	09373021	44.5	4213
48			09483009	43.9	3111	09483021	52.3	5773

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 6 & 7 (Page 56)

For Armoured Cable, please refer to Table 8 & 9 (Page 57)

For Rating Factors, please refer to Table 28 (Page 67)



XLPE Insulated Cables

1	Conductor	Plain Annealed Copper
2	Insulation	XLPE
3	Bedding	PVC
4	Armouring	Al Wire/Galvanized Steel Wire
5	Oversheath	PVC

XLPE Insulated Cables

0.6/1kV Single-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/AWA/PVC-AT

Model Code: XP or XPAP-AT



Application :	This cable is primarily used for main power supply. It can be installed on cable trays, in cable ducts, cable ladders, cable trunking, and switch gears.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE insulated, unarmoured or aluminium wires armoured, PVC or anti-termite PVC (for armoured cable only) compound sheathed cable
Insulation colour :	Natural
Sheath colour :	Black
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	90°C

Conductor			Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	No./Diam. of Strand	Approx Diam.	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.7	07018541	6.1	50	-	-	-
2.5	7/0.67	2.01	0.7	08018541	6.5	62	-	-	-
4	7/0.85	2.55	0.7	09018541	7.0	81	-	-	-
6	7/1.04	3.12	0.7	10018541	7.5	100	-	-	-
10	7/1.35	4.05	0.7	11018541	8.5	150	-	-	-
16	7/1.70	5.10	0.7	12018541	9.5	200	-	-	-
25 (cs)	7/2.14	6.20	0.9	13018541	11.2	310	-	-	-
35 (cs)	19/1.53	7.30	0.9	14018541	12.3	420	14018544	19.4	680
50 (cs)	19/1.78	8.20	1.0	15018541	13.5	550	15018544	20.5	815
70 (cs)	19/2.14	10.00	1.1	16018541	15.3	770	16018544	22.2	1065
95 (cs)	19/2.52	11.80	1.1	17018541	17.4	1040	17018544	24.3	1355
120 (cs)	37/2.03	13.00	1.2	18018541	18.8	1300	18018544	26.3	1680
150 (cs)	37/2.25	14.40	1.4	19018541	20.8	1580	19018544	28.3	1990
185 (cs)	37/2.52	16.20	1.6	20018541	23.1	1970	20018544	30.5	2400
240 (cs)	61/2.25	18.80	1.7	21018541	26.3	2520	21018544	33.6	3005
300 (cs)	61/2.52	21.20	1.8	22018541	29.1	3150	22018544	36.2	3600
400 (cs)	61/2.85	24.30	2.0	23018541	32.9	4000	23018544	41.4	4765
500 (cs)	61/3.20	27.40	2.2	24018541	36.7	5000	24018544	45.3	5865
630	127/2.52	32.76	2.4	25018541	42.8	6500	25018544	51.4	7410
800	127/2.85	37.05	2.6	26018541	48.0	8200	26018544	57.5	9460
1000	127/3.20	41.60	2.8	27018541	53.0	10300	27018544	62.3	11750

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 10 & 11 (Page 58)
For Armoured Cable, please refer to Table 12 & 13 (Page 59)

(cs) : Circular Compact Stranded Conductor

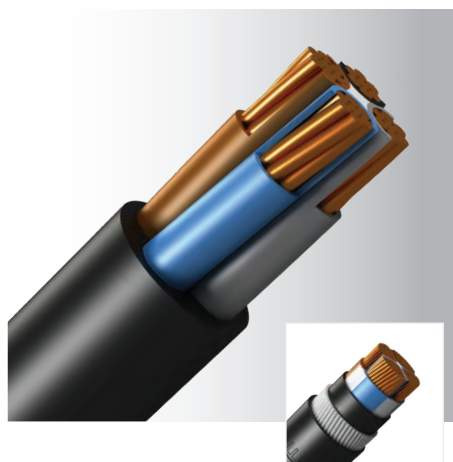
XLPE Insulated Cables

0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/SWA/PVC-AT

Model Code: XP or XPSP-AT



Application :	This cable is primarily used for main power supply. It can be installed in cable ducts, cable trunking, on cable trays, and cable ladders.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE insulated, unarmoured or galvanized steel wires armoured, PVC or anti-termite PVC (for armoured cable only) compound sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Black, Grey; Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Blue; Brown, Black, Grey, Green/Yellow; 5-Core: Brown, Black, Grey, Blue, Green/Yellow; (Other colour upon request)
Sheath colour :	Black
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	90°C

2-CORE [2C] (Brown, Blue) (1-phase and neutral)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07026001	10.1	130	07026025	14.5	325
2.5	0.7	08026001	11.0	160	08026025	15.5	400
4	0.7	09026001	12.0	200	09026025	16.5	475
6	0.7	10026001	13.1	260	10026025	17.5	570
10	0.7	11026001	16.0	380	11026025	20.8	800
16	0.7	12026001	18.0	480	12026025	22.9	1050
25 (cs)	0.9	13026001	21.2	709	13026025	26.7	1471
35 (cs)	0.9	14026001	23.4	925	14026025	29.0	1762
50 (cs)	1.0	15026001	25.8	1214	15026025	32.4	2150
70 (cs)	1.1	16026001	30.4	1675	16026025	36.3	2749
95 (cs)	1.1	17026001	34.0	2244	17026025	41.2	3776
120 (cs)	1.2	18026001	37.0	2799	18026025	44.2	4435
150 (cs)	1.4	19026001	41.0	3426	19026025	48.2	5222
185 (cs)	1.6	20026001	45.8	4264	20026025	54.4	6919
240 (cs)	1.7	21026001	51.8	5540	21026025	60.4	8387
300 (cs)	1.8	22026001	57.4	6873	22026025	66.3	10073
400 (cs)	2.0	23026001	65.0	8769	23026025	74.0	12327

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/SWA/PVC-AT

Model Code: XP or XPSP-AT

3-CORE [3C]

(Brown, Black, Grey) (3-phase, three wire)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07036002	10.5	145	07036026	15.0	390
2.5	0.7	08036002	11.4	190	08036026	16.0	435
4	0.7	09036002	12.8	250	09036026	17.0	550
6	0.7	10036002	14.0	320	10036026	18.5	660
10	0.7	11036002	16.9	480	11036026	21.7	900
16	0.7	12036002	19.0	645	12036026	24.0	1260
25 (cs)	0.9	13036002	22.5	968	13036026	28.0	1772
35 (cs)	0.9	14036002	25.0	1278	14036026	30.5	2175
50 (cs)	1.0	15036002	27.4	1688	15036026	33.7	2700
70 (cs)	1.1	16036002	32.6	2365	16036026	40.0	3805
95 (cs)	1.1	17036002	36.5	3197	17036026	44.0	4831
120 (cs)	1.2	18036002	39.7	3982	18036026	47.5	5772
150 (cs)	1.4	19036002	44.0	4872	19036026	53.2	7344
185 (cs)	1.6	20036002	49.2	6074	20036026	58.2	8813
240 (cs)	1.7	21036002	55.6	7903	21036026	65.0	11050
300 (cs)	1.8	22036002	61.6	9822	22036026	71.0	13312
400 (cs)	2.0	23036002	70.0	12533	23036026	80.5	17317

3-CORE [3G]

(Brown, Blue, Green/Yellow) (1-phase and earth)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07036006	10.5	145	07036030	15.0	390
2.5	0.7	08036006	11.4	190	08036030	16.0	435
4	0.7	09036006	12.8	250	09036030	17.0	550
6	0.7	10036006	14.0	320	10036030	18.5	660
10	0.7	11036006	16.9	480	11036030	21.7	900
16	0.7	12036006	19.0	645	12036030	24.0	1260
25 (cs)	0.9	13036006	22.5	968	13036030	28.0	1772
35 (cs)	0.9	14036006	25.0	1278	14036030	30.5	2175
50 (cs)	1.0	15036006	27.4	1688	15036030	33.7	2700
70 (cs)	1.1	16036006	32.6	2365	16036030	40.0	3805
95 (cs)	1.1	17036006	36.5	3197	17036030	44.0	4831
120 (cs)	1.2	18036006	39.7	3982	18036030	47.5	5772
150 (cs)	1.4	19036006	44.0	4872	19036030	53.2	7344
185 (cs)	1.6	20036006	49.2	6074	20036030	58.2	8813
240 (cs)	1.7	21036006	55.6	7903	21036030	65.0	11050
300 (cs)	1.8	22036006	61.6	9822	22036030	71.0	13312
400 (cs)	2.0	23036006	70.0	12533	23036030	80.5	17317

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/SWA/PVC-AT

Model Code: XP or XPSP-AT

4-CORE [4C]

(Brown, Black, Grey, Blue) (3-phase and neutral)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07046600	11.5	180	07046603	15.5	430
2.5	0.7	08046600	12.5	230	08046603	16.5	495
4	0.7	09046600	14.0	315	09046603	18.0	610
6	0.7	10046600	15.0	395	10046603	20.0	810
10	0.7	11046600	18.4	590	11046603	23.2	1120
16	0.7	12046600	21.0	860	12046603	27.0	1480
25 (s)	0.9	13046003	22.0	1200	13046027	27.5	2000
35 (s)	0.9	14046003	25.0	1600	14046027	30.5	2400
50 (s)	1.0	15046003	28.0	2100	15046027	34.0	3100
70(s)	1.1	16046003	32.0	3000	16046027	39.5	4440
95 (s)	1.1	17046003	36.0	4100	17046027	44.0	5700
120 (s)	1.2	18046003	40.3	5160	18046027	50.0	7386
150 (s)	1.4	19046003	44.6	6300	19046027	54.5	8770
185 (s)	1.6	20046003	50.5	7881	20046027	59.0	10750
240 (s)	1.7	21046003	58.0	10500	21046027	68.0	13600
300 (s)	1.8	22046003	64.0	13100	22046027	73.0	16400
400 (s)	2.0	23046003	73.0	16700	23046027	85.0	21740

4-CORE [4G]

(Brown, Black, Grey, Green/Yellow) (3-phase and earth)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07046793	11.5	180	07046604	15.5	430
2.5	0.7	08046793	12.5	230	08046604	16.5	495
4	0.7	09046793	14.0	315	09046604	18.0	610
6	0.7	10046793	15.0	395	10046604	20.0	810
10	0.7	11046793	18.4	590	11046604	23.2	1120
16	0.7	12046793	21.0	860	12046604	27.0	1480
25 (cs)	0.9	13046793	25.0	1265	13046024	30.8	2160
35 (cs)	0.9	14046793	27.4	1665	14046024	33.8	2690
50 (cs)	1.0	15046793	31.4	2200	15046024	36.7	3365
70 (cs)	1.1	16046793	36.0	3100	16046024	43.7	4795
95 (cs)	1.1	17046793	41.3	4190	17046024	48.6	6095
120 (cs)	1.2	18046793	45.0	5060	18046024	53.2	7580
150 (cs)	1.4	19046793	49.6	6380	19046024	58.0	9190
185 (cs)	1.6	20046793	55.5	7920	20046024	64.0	11050
240 (cs)	1.7	21046793	62.7	10060	21046024	72.0	13780
300 (cs)	1.8	22046793	69.5	12500	22046024	78.4	16520
400 (cs)	2.0	23046793	78.6	16480	23046024	89.4	22120

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor
(s) : Sector Shaped Stranded Conductor

XLPE Insulated Cables



tel (65) 6367 0107 fax (65) 6365 2963
www.keystone-cable.com

0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/SWA/PVC-AT

Model Code: XP or XPSP-AT

5-CORE [5G]

(Brown, Black, Grey, Blue, Green/Yellow) (3-phase, neutral and earth)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07056004	12.8	208	07056028	16.8	455
2.5	0.7	08056004	13.9	263	08056028	17.8	540
4	0.7	09056004	15.4	355	09056028	20.0	795
6	0.7	10056004	16.9	465	10056028	21.8	956
10	0.7	11056004	19.8	700	11056028	24.8	1272
16	0.7	12056004	22.5	1020	12056028	28.6	1845
25 (cs)	0.9	13056004	27.0	1530	13056028	32.6	2500
35 (cs)	0.9	14056004	30.0	2035	14056028	36.2	3140
50 (cs)	1.0	15056004	33.7	2720	15056028	41.5	4300
70 (cs)	1.1	16056004	39.6	3825	16056028	46.8	5585
95 (cs)	1.1	17056004	45.0	5185	17056028	53.0	7675
120 (cs)	1.2	18056004	49.2	6320	18056028	57.6	9125
150 (cs)	1.4	19056004	54.5	7800	19056028	63.0	10824
185 (cs)	1.6	20056004	61.1	9800	20056028	70.0	13211
240 (cs)	1.7	21056004	69.2	12520	21056028	79.2	17466

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

XLPE Insulated Cables

0.6/1kV Multi-Core

XLPE Insulated, Unarmoured & Armoured, PVC Sheathed Cable

Description: CU/XLPE/PVC or CU/XLPE/PVC/SWA/PVC-AT

Model Code: XP or XPSP-AT



Application :	This cable is primarily used for main power supply. It can be installed in cable ducts, cable trunking, on cable trays, and cable ladders.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE compound insulated, unarmoured or galvanized steel wires armoured, PVC or anti-termite PVC (for armoured cable only) compound sheathed cable
Insulation colour :	White (With black numbering)
Sheath colour :	Black
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	90°C

No. of Core	Conductor		Insulation Thickness (mm)	Unarmoured Cable			Armoured Cable		
	Nominal Area	No./Diam. of Strand		Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
	(mm ²)	(no./mm)			(mm)	(kg/km)		(mm)	(kg/km)
5	1.5	7/0.53	0.7	07056005	12.8	215	07056029	16.5	497
7				07076005	13.7	260	07076029	17.5	565
10				07106005	16.8	365	07106029	21.5	850
12				07126005	17.3	405	07126029	22.0	905
19				07196005	19.9	570	07196029	24.7	1150
27				07276005	23.5	770	07276029	29.5	1624
37				07376005	26.1	1000	07376029	32.0	1940
48				07486005	30.3	1255	07486029	36.5	2384
5	2.5	7/0.67	0.7	08056005	13.8	280	08056029	18.0	583
7				08076005	14.9	350	08076029	20.1	787
10				08106005	18.4	485	08106029	23.7	1011
12				08126005	19.0	545	08126029	24.6	1096
19				08196005	21.9	780	08196029	28.2	1570
27				08276005	25.9	1060	08276029	32.3	2000
37				08376005	29.5	1380	08376029	36.0	2470
48				08486005	33.7	1770	08486029	41.6	3340
5	4	7/0.85	0.7	09056005	15.4	375	09056029	20.8	812
7				09076005	16.7	476	09076029	22.1	957
10				09106005	20.8	670	09106029	27.0	1400
12				09126005	21.5	760	09126029	27.6	1510
19				09196005	24.9	1105	09196029	31.2	2000
27				09276005	30.2	1520	09276029	36.4	2630
37				09376005	33.9	2000	09376029	41.5	3580
48				09486005	39.0	2600	09486029	46.4	4370

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

For Rating Factors, please refer to Table 28 (Page 67)



LSZH* Flame Retardant Cables

1	Conductor	Plain Annealed Copper
2	Insulation	XLPE / LSZH*
3	Bedding	LSZH*
4	Armouring	Galvanized Steel Wire
5	Oversheath	LSZH*

* LSZH: Low Smoke Zero Halogen



LSZH* Fire Resistant Cables

1	Conductor	Plain Annealed Copper
2	Fire Barrier	Mica Tape
3	Filler	LSZH* Yarn
4	Insulation	XLPE/LSZH*
5	Bedding	LSZH*
6	Armoring	Galvanized Steel Wire
7	Oversheath	LSZH*

* LSZH: Low Smoke Zero Halogen

TESTS

Flame Propagation Tests (IEC 60332, BS EN 60332)

Tests on Electric Cables under Fire Conditions

Part 1 : Tests on a single vertical insulated wire or cable

Part 3 : Tests on bunched wires and cables under fire condition

Flame retardant cables prevent flame propagation during a fire emergency. Our cable's protective material includes additives such as aluminium hydroxide or magnesium hydroxide. When the protective materials comes into contact with fire, the by-product from the endothermic reaction is gaseous water which will help envelop the flame, and thereby exclude oxygen from the fire.



In this reaction, the decomposition products are non-toxic and the mineral phases MgO and Al₂O₃ are alkaline, reducing the likelihood of acidic, corrosive gases exiting the plastic. This ensures higher levels of safety.

This test is also conducted on both a single cable as well as bunched vertical cables. This is because flame propagation along a vertical bunch of cables depends on other factors such as the volume of combustible material exposed and cables' geometrical configuration, which differ across single and bunched cables.

The IEC 60332-3 specifies methods for assessing flame retardance of bunched cables comprising of varying densities of combustible material.

IEC 60332-3	Total volume of non-metallic material in the bunched cables on a vertical ladder	Duration exposed to flame
	(litres)	(mins)
IEC 60332-3-22 (Cat. A)	7	40
IEC 60332-3-23 (Cat. B)	3.5	40
IEC 60332-3-24 (Cat. C)	1.5	20

Passing criteria: After the burning has ceased, the charred portion should not exceed a height of 2.5 meters.

Acid Gas Emission Tests (IEC 60754, BS EN 60754)

Test on Gases Evolved During Combustion of Materials from Cables

When fire comes into contact with polyvinyl chloride (PVC) or chlorine-containing material, hydrogen chloride gas (HCl) is released. The HCl gas could cause irritation to the eyes, mouth, throat, nose, and lungs. At Keystone Cable, all our fire resistant and flame retardant cables use Low Smoke Zero Halogen (LSZH) compounds to prevent the formation of HCl gases from the burning of cables.

The standards determine the degree of acidity of gases evolved during the combustion of cable materials by measuring pH and conductivity.

Passing Criteria: The weighted pH value is not less than 4.3 when related to 1 litre of water, and the weighted value of conductivity is not more than 10µS/mm when related to 1 litre of water.

Smoke Emission Tests (IEC 61034, BS EN 61034)

Measurement of Smoke Density of Electric Cables Burning under Defined Conditions

The "3-meter cube test" measures the amount of smoke generated by cables in the event of a fire. The cables are placed in a 3m³ enclosure. A beam of light is transmitted from one window of the chamber to the opposite window. The cables are subjected to fire in the chamber, and the light transmission is recorded.

Passing Criteria: A minimum light transmission value of 60%.

Fire Resistant Tests (SS 299, BS 6387, IEC 60331)

Specification for Performance Requirements for Cables Required to Maintain Circuit Integrity under Fire Conditions

During fire evacuations, it is important for critical electrical installations including fire alarms, smoke detectors, sprinklers, emergency lightings, and exit lights to function optimally. At Keystone Cable, we conduct these stringent tests by simulating the environment for our fire resistant cables to ensure that they pass the safety requirements and will perform during such emergencies. The protocol letter assigned to the cable reflects the level of testing the cable has gone through and passed.

SS 299:2021, BS 6387:2013 are recognised as the stringent fire resistant test standards for power cables.

Resistance to Fire Alone (SS 299:2021, BS 6387:2013)

Protocol C	Cables are subjected to fire at 950°C for 3 hours
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Resistance to Fire with Water (SS 299:2021, BS 6387:2013)

Protocol W	Cables are subjected to fire at 650°C for 15 minutes, then at 650°C with water spray for another 15 minutes.
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Resistance to Fire with Mechanical Shock (SS 299:2021, BS 6387:2013)

Protocol Z	Cables are subjected to fire at 950°C for 15 minutes with mechanical shock applied every 30s.
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IEC 60331-21 is commonly used as a basic fire resistant test standard.

Resistance to Fire Alone (IEC 60331-21 for common test)

	Cables are subjected to fire at 750°C for 90 minutes
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SS 299:2021 does not specify the essential construction standard and test requirement for small power, instrument, and control cables of less than 0.6/1kV. Based on market's requirement, SS 299-1:1998 will be used for these cables to test circuit integrity accordingly.

Resistance to Fire Alone (SS 299 Part 1:1998)

Category A	Cables are subjected to fire at 650°C for 3 hours
Category B	Cables are subjected to fire at 750°C for 3 hours
Category C	Cables are subjected to fire at 950°C for 3 hours

Resistance to Fire with Water (SS 299 Part 1:1998)

Category W	Cables are subjected to fire at 650°C for 15 minutes, then at 650°C with water spray for another 15 minutes.
------------	--

Resistance to Fire with Mechanical Shock (SS 299 Part 1:1998)

Category X	Cables are subjected to fire at 650°C for 15 minutes with mechanical shock applied every 30s.
Category Y	Cables are subjected to fire at 750°C for 15 minutes with mechanical shock applied every 30s.
Category Z	Cables are subjected to fire at 950°C for 15 minutes with mechanical shock applied every 30s.

Passing criteria: No short circuit during the respective testing period.

LSZH Flame Retardant Cables

0.6/1kV Single-Core

LSZH Insulated, Non-Sheathed Cable

Description: CU/LSZH-AT-UV

Model Code: LSZH-AT-UV



Application :	This cable is mainly used in power stations, mass transit underground passenger systems, airports, petrochemical plants, hospitals, and high-rise buildings. Suitable for fixed protected installation.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), anti-termite and UV resistant cross-linked polyolefin EI 5 compound insulated cable
Insulation colour :	Brown, Black, Grey, Blue, Green/Yellow (Other colour upon request)
Specification :	BS EN 50525-3-41, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

Conductor			Insulation	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness			
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.7	0701**54	3.1	22
2.5	7/0.67	2.01	0.8	0801**54	3.7	34
4	7/0.85	2.55	0.8	0901**54	4.3	50
6	7/1.04	3.12	0.8	1001**54	4.8	70
10	7/1.35	4.05	1.0	1101**54	6.2	124
16	7/1.70	5.10	1.0	1201**54	7.2	183
25 (cs)	7/2.14	6.20	1.2	1301**54	9.0	280
35 (cs)	19/1.53	7.30	1.2	1401**54	10.0	380
50 (cs)	19/1.78	8.20	1.4	1501**54	11.2	500
70 (cs)	19/2.14	10.00	1.4	1601**54	13.0	715
95 (cs)	19/2.52	11.80	1.6	1701**54	15.2	990
120 (cs)	37/2.03	13.00	1.6	1801**54	16.4	1220
150 (cs)	37/2.25	14.40	1.8	1901**54	18.3	1500
185 (cs)	37/2.52	16.20	2.0	2001**54	20.4	1890
240 (cs)	61/2.25	18.80	2.2	2101**54	23.4	2460
300 (cs)	61/2.52	21.20	2.4	2201**54	26.4	3080
400 (cs)	61/2.85	24.30	2.6	2301**54	30.0	3920
500 (cs)	61/3.20	27.40	2.8	2401**54	33.5	4920
630	127/2.52	32.76	2.8	2501**54	38.7	6260

**Stands for colour code: ■ Brown (01) ■ Black (02) ■ Grey (03) ■ Blue (04) ■ Green/Yellow (05)

Current rating and voltage drop
Please refer to Table 10 & 11 (Page 58)

(cs) : Circular Compact Stranded Conductor

LSZH Flame Retardant Cables

0.6/1kV Single-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/AWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLAL-AT-UV



Application :	This cable is mainly used in power stations, mass transit underground passenger systems, airports, petrochemical plants, hotels, hospitals, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE compound insulated, unarmoured or aluminium wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	Natural
Sheath colour :	Black (Other colour upon request)
Specification :	IEC 60502-1, BS 6724, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

Conductor		Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	No./Diam. of Strand	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(no./mm)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	7/0.53	0.7	07018590	6.1	52	-	-	-
2.5	7/0.67	0.7	08018590	6.6	67	-	-	-
4	7/0.85	0.7	09018590	7.0	85	-	-	-
6	7/1.04	0.7	10018590	7.5	110	-	-	-
10	7/1.35	0.7	11018590	8.5	155	-	-	-
16	7/1.70	0.7	12018590	9.5	225	-	-	-
25 (cs)	7/2.14	0.9	13018590	11.2	335	-	-	-
35 (cs)	19/1.53	0.9	14018590	12.3	435	-	-	-
50 (cs)	19/1.78	1.0	15018590	13.5	570	15018543	20.5	815
70 (cs)	19/2.14	1.1	16018590	15.3	800	16018543	22.2	1065
95 (cs)	19/2.52	1.1	17018590	17.4	1080	17018543	24.3	1355
120 (cs)	37/2.03	1.2	18018590	18.8	1330	18018543	26.3	1680
150 (cs)	37/2.25	1.4	19018590	20.8	1630	19018543	28.3	1990
185 (cs)	37/2.52	1.6	20018590	23.1	2030	20018543	30.5	2400
240 (cs)	61/2.25	1.7	21018590	26.3	2650	21018543	33.6	3005
300 (cs)	61/2.52	1.8	22018590	29.1	3260	22018543	36.2	3600
400 (cs)	61/2.85	2.0	23018590	32.9	4140	23018543	41.4	4765
500 (cs)	61/3.20	2.2	24018590	36.7	5200	24018543	45.3	5865
630	127/2.52	2.4	25018590	42.8	6650	25018543	51.4	7410
800	127/2.85	2.6	26018590	48.0	8450	26018543	57.5	9460
1000	127/3.20	2.8	27018590	53.0	10600	27018543	62.3	11750

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 10 & 11 (Page 58)

For Armoured Cable, please refer to Table 12 & 13 (Page 59)

(cs) : Circular Compact Stranded Conductor

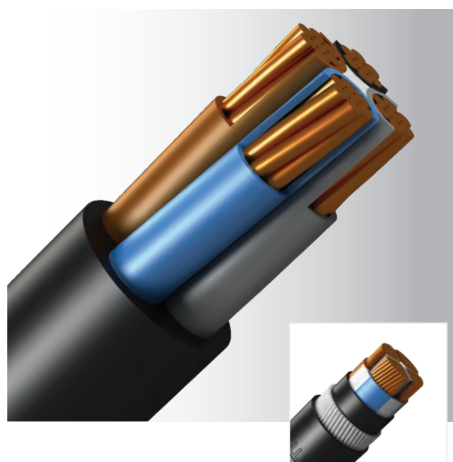
LSZH Flame Retardant Cables

0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLSL-AT-UV



Application :	This cable is mainly used in power stations, mass transit underground passenger systems, airports, petrochemical plants, hotels, hospitals, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE compound insulated, unarmoured or galvanized steel wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Black, Grey; Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Blue; Brown, Black, Grey, Green/Yellow; 5-Core: Brown, Black, Grey, Blue, Green/Yellow; (Other colour upon request)
Sheath colour :	Black (Other colour upon request)
Specification :	IEC 60502-1, BS 6724, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

2-CORE [2C]

(Brown, Blue) (1-phase and neutral)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
		Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07026777	10.1	130	07026791	14.5	362
2.5	0.7	08026777	11.0	165	08026791	15.5	410
4	0.7	09026777	12.0	215	09026791	16.5	490
6	0.7	10026777	13.1	270	10026791	18.0	580
10	0.7	11026777	16.0	390	11026791	20.8	800
16	0.7	12026777	18.0	495	12026791	22.9	1050
25 (cs)	0.9	13026777	21.2	726	13026791	26.7	1473
35 (cs)	0.9	14026777	23.4	944	14026791	29.0	1780
50 (cs)	1.0	15026777	25.8	1257	15026791	32.4	2188
70 (cs)	1.1	16026777	30.4	1724	16026791	36.3	2805
95 (cs)	1.1	17026777	34.0	2299	17026791	41.2	3827
120 (cs)	1.2	18026777	37.0	2848	18026791	44.2	4488
150 (cs)	1.4	19026777	41.0	3479	19026791	48.2	5277
185 (cs)	1.6	20026777	45.8	4323	20026791	54.4	6860
240 (cs)	1.7	21026777	51.8	5608	21026791	60.4	8445
300 (cs)	1.8	22026777	57.4	6948	22026791	66.3	10132
400 (cs)	2.0	23026777	65.0	8854	23026791	74.0	12388

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)
For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs): Circular Compact Stranded Conductor

LSZH Flame Retardant Cables



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0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLSL-AT-UV

3-CORE [3C]							
(Brown, Black, Grey) (3-phase, three wire)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07036809	10.5	145	07036824	15.0	390
2.5	0.7	08036809	11.4	190	08036824	16.0	435
4	0.7	09036809	12.8	250	09036824	17.0	550
6	0.7	10036809	14.0	320	10036824	18.5	660
10	0.7	11036809	16.9	480	11036824	21.7	900
16	0.7	12036809	19.0	645	12036824	24.0	1260
25 (cs)	0.9	13036809	22.5	968	13036824	28.0	1772
35 (cs)	0.9	14036809	25.0	1278	14036824	30.5	2175
50 (cs)	1.0	15036809	27.4	1688	15036824	33.7	2700
70 (cs)	1.1	16036809	32.6	2365	16036824	40.0	3805
95 (cs)	1.1	17036809	36.5	3197	17036824	44.0	4831
120 (cs)	1.2	18036809	39.7	3982	18036824	47.5	5772
150 (cs)	1.4	19036809	44.0	4872	19036824	53.2	7344
185 (cs)	1.6	20036809	49.2	6074	20036824	58.2	8813
240 (cs)	1.7	21036809	55.6	7903	21036824	65.0	11050
300 (cs)	1.8	22036809	61.6	9822	22036824	71.0	13312
400 (cs)	2.0	23036809	70.0	12624	23036824	80.5	17317

3-CORE [3G]							
(Brown, Blue, Green/Yellow) (1-phase and earth)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07036365	10.5	145	07036014	15.0	390
2.5	0.7	08036365	11.4	190	08036014	16.0	435
4	0.7	09036365	12.8	250	09036014	17.0	550
6	0.7	10036365	14.0	320	10036014	18.5	660
10	0.7	11036365	16.9	480	11036014	21.7	900
16	0.7	12036365	19.0	645	12036014	24.0	1260
25 (cs)	0.9	13036365	22.5	968	13036014	28.0	1772
35 (cs)	0.9	14036365	25.0	1278	14036014	30.5	2175
50 (cs)	1.0	15036365	27.4	1688	15036014	33.7	2700
70 (cs)	1.1	16036365	32.6	2365	16036014	40.0	3805
95 (cs)	1.1	17036365	36.5	3197	17036014	44.0	4831
120 (cs)	1.2	18036365	39.7	3982	18036014	47.5	5772
150 (cs)	1.4	19036365	44.0	4872	19036014	53.2	7344
185 (cs)	1.6	20036365	49.2	6074	20036014	58.2	8813
240 (cs)	1.7	21036365	55.6	7903	21036014	65.0	11050
300 (cs)	1.8	22036365	61.6	9822	22036014	71.0	13312
400 (cs)	2.0	23036365	70.0	12533	23036014	80.5	17317

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs): Circular Compact Stranded Conductor

LSZH Flame Retardant Cables



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0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLSL-AT-UV

4-CORE [4C]							
(Brown, Black, Grey, Blue) (3-phase and neutral)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07046790	11.5	180	07046819	15.5	430
2.5	0.7	08046790	12.5	230	08046819	16.5	495
4	0.7	09046790	14.0	315	09046819	18.0	610
6	0.7	10046790	15.0	395	10046819	20.0	810
10	0.7	11046790	18.4	590	11046819	23.2	1120
16	0.7	12046790	21.0	860	12046819	27.0	1480
25 (s)	0.9	13046789	22.0	1225	13046011	27.5	2000
35 (s)	0.9	14046789	25.0	1625	14046011	30.5	2480
50 (s)	1.0	15046789	28.0	2200	15046011	34.0	3180
70 (s)	1.1	16046789	32.0	3050	16046011	39.5	4500
95 (s)	1.1	17046789	36.0	4110	17046011	44.0	5775
120 (s)	1.2	18046789	40.3	5915	18046011	50.0	7450
150 (s)	1.4	19046789	44.6	6350	19046011	54.5	8830
185 (s)	1.6	20046789	50.5	7985	20046011	59.0	10805
240 (s)	1.7	21046789	58.0	10595	21046011	68.0	13630
300 (s)	1.8	22046789	64.0	13220	22046011	73.0	16530
400 (s)	2.0	23046789	73.0	16805	23046011	85.0	21840

4-CORE [4G]							
(Brown, Black, Grey, Green/Yellow) (3-phase and earth)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07046374	11.5	180	07046839	15.5	430
2.5	0.7	08046374	12.5	230	08046839	16.5	495
4	0.7	09046374	14.0	315	09046839	18.0	610
6	0.7	10046374	15.0	395	10046839	20.0	810
10	0.7	11046374	18.4	590	11046839	23.2	1120
16	0.7	12046374	21.4	860	12046839	27.0	1480
25 (cs)	0.9	13046374	25.0	1265	13046839	30.8	2160
35 (cs)	0.9	14046374	27.4	1665	14046839	33.8	2690
50 (cs)	1.0	15046374	31.4	2200	15046839	36.7	3365
70 (cs)	1.1	16046374	36.0	3100	16046839	43.7	4795
95 (cs)	1.1	17046374	41.3	4190	17046839	48.6	6095
120 (cs)	1.2	18046374	45.0	5060	18046839	53.2	7580
150 (cs)	1.4	19046374	49.6	6380	19046839	58.0	9190
185 (cs)	1.6	20046374	55.5	7920	20046839	64.0	11050
240 (cs)	1.7	21046374	62.7	10060	21046839	72.0	13780
300 (cs)	1.8	22046374	69.5	12500	22046839	78.4	16520
400 (cs)	2.0	23046374	78.6	16480	23046839	89.4	22120

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)
For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs): Circular Compact Stranded Conductor
(s) : Sector Shaped Stranded Conductor

LSZH Flame Retardant Cables



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0.6/1kV 2-Core ~ 5-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLSL-AT-UV

5-CORE [5G]							
(Brown, Black, Grey, Blue, Green/Yellow) (3-phase, neutral and earth)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07056275	12.8	208	07056363	16.8	455
2.5	0.7	08056275	13.9	263	08056363	17.8	540
4	0.7	09056275	15.4	355	09056363	20.0	795
6	0.7	10056275	16.9	465	10056363	21.8	956
10	0.7	11056275	19.8	700	11056363	24.8	1272
16	0.7	12056275	22.5	1020	12056363	28.6	1845
25 (cs)	0.9	13056275	27.0	1530	13056363	32.6	2500
35 (cs)	0.9	14056275	30.0	2035	14056363	36.2	3140
50 (cs)	1.0	15056275	33.7	2720	15056363	41.5	4300
70 (cs)	1.1	16056275	39.6	3825	16056363	46.8	5585
95 (cs)	1.1	17056275	45.0	5185	17056363	53.0	7675
120 (cs)	1.2	18056275	49.2	6320	18056363	57.6	9125
150 (cs)	1.4	19056275	54.5	7800	19056363	63.0	10824
185 (cs)	1.6	20056275	61.1	9800	20056363	70.0	13211
240 (cs)	1.7	21056275	69.2	12520	21056363	79.2	17466

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs): Circular Compact Stranded Conductor

LSZH Flame Retardant Cables

0.6/1kV Multi-Core

XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/XLPE/LSZH-AT-UV or CU/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: XL-AT-UV or XLSL-AT-UV



Application :	This cable is mainly used in power stations, mass transit underground passenger systems, airports, petrochemical plants, hotels, hospitals, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE compound insulated, unarmoured or galvanized steel wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	White (With black numbering)
Sheath colour :	Black
Specification :	IEC 60502-1, BS 6724, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

No. of Core	Conductor		Insulation	Unarmoured Cable			Armoured Cable		
	Nominal Area	No./Diam. of Strand	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx Overall Diam.	Approx. Weight
	(mm ²)	(no./mm)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
5	1.5	7/0.53	0.7	07056478	12.8	215	07056284	16.5	497
7				07076478	13.7	260	07076284	17.5	565
10				07106478	16.8	365	07106284	21.5	850
12				07126478	17.3	405	07126284	22.0	905
19				07196478	19.9	570	07196284	24.7	1150
27				07276478	23.5	770	07276284	29.5	1624
37				07376478	26.1	1000	07376284	32.0	1940
48				07486478	30.3	1255	07486284	36.5	2384
5	2.5	7/0.67	0.7	08056478	13.8	280	08056284	18.0	583
7				08076478	14.9	350	08076284	20.1	787
10				08106478	18.4	485	08106284	23.7	1011
12				08126478	19.0	545	08126284	24.6	1096
19				08196478	21.9	780	08196284	28.2	1570
27				08276478	25.9	1060	08276284	32.3	2000
37				08376478	29.5	1380	08376284	36.0	2470
48				08486478	33.7	1770	08486284	41.6	3340
5	4	7/0.85	0.7	09056478	15.4	375	09056284	20.8	812
7				09076478	16.7	476	09076284	22.1	957
10				09106478	20.8	670	09106284	27.0	1400
12				09126478	21.5	760	09126284	27.6	1510
19				09196478	24.9	1105	09196284	31.2	2000
27				09276478	30.2	1520	09276284	36.4	2630
37				09376478	33.9	2000	09376284	41.5	3580
48				09486478	39.0	2600	09486284	46.4	4370

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

For Rating Factors, please refer to Table 28 (Page 67)

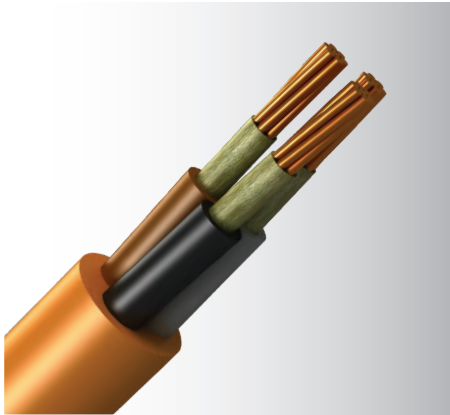
LSZH Fire Resistant Cables

300/500V 2-Core ~ 4-Core

Mica Tape, XLPE Insulated, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV

Model Code: MXL-AT-UV



Application :	This cable is designed for areas where the integrity of the electrical circuit is critical in maintaining power supply. Applications include emergency lightings, control and power circuits, power stations, fire alarm systems, underground tunnels, sewage treatment plants, and high-rise buildings.
Voltage rating :	300/500V
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape fire barrier, XLPE insulated, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Black, Grey; Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Blue; Brown, Black, Grey, Green/Yellow; (Other colour upon request)
Sheath colour :	Orange (Other colour upon request)
Specification :	SS 299 Part 1:1998, IEC 60331, IEC 60332-1-2, IEC 60754, IEC 61034-2
Operating temperature :	90°C

2-CORE [2C]

(Brown, Blue) (1-phase and neutral)

Conductor		Part No.	Insulation	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand		Thickness		
(mm ²)	(no./mm)		(mm)		
1.5	7/0.53	07024667	0.5	8.5	70
2.5	7/0.67	08024667	0.5	9.3	93
4	7/0.85	09024667	0.5	10.4	128

3-CORE [3C]

(Brown, Black, Grey) (3-phase, three wire)

Conductor		Part No.	Insulation	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand		Thickness		
(mm ²)	(no./mm)		(mm)		
1.5	7/0.53	07034102	0.5	9.0	95
2.5	7/0.67	08034102	0.5	10.0	128
4	7/0.85	09034102	0.5	11.2	190

3-CORE [3G]

(Brown, Blue, Green/Yellow) (1-phase and earth)

Conductor		Part No.	Insulation	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand		Thickness		
(mm ²)	(no./mm)		(mm)		
1.5	7/0.53	07034665	0.5	9.0	95
2.5	7/0.67	08034665	0.5	10.0	128
4	7/0.85	09034665	0.5	11.2	190

Current rating and voltage drop
Please refer to Table 14 & 15 (Page 60)

LSZH Fire Resistant Cables



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300/500V 2-Core ~ 4-Core

Mica Tape, XLPE Insulated, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV

Model Code: MXL-AT-UV

4-CORE [4C]

(Brown, Black, Grey, Blue) (3-phase and neutral)

Conductor		Part No.	Insulation	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand		Thickness		
(mm ²)	(no./mm)		(mm)		
1.5	7/0.53	07044668	0.5	10.0	134
2.5	7/0.67	08044668	0.5	11.0	180
4	7/0.85	09044668	0.5	12.4	255

4-CORE [4G]

(Brown, Black, Grey, Green/Yellow) (3-phase and earth)

Conductor		Part No.	Insulation	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand		Thickness		
(mm ²)	(no./mm)		(mm)		
1.5	7/0.53	07044643	0.5	10.0	134
2.5	7/0.67	08044643	0.5	11.0	180
4	7/0.85	09044643	0.5	12.4	255

Current rating and voltage drop

Please refer to Table 14 & 15 (Page 60)

LSZH Fire Resistant Cables

450/750V (0.6/1kV*) Single-Core
Mica Tape, LSZH Insulated, Non-Sheathed Cable

Description: CU/MT/LSZH-AT-UV

Model Code: ML-AT-UV



Application :	This cable is used in fire alarm systems, voice alarm systems, emergency lighting systems, high-rise buildings, hotels, hospitals, subways, and public facilities.
Voltage rating :	450/750V (0.6/1kV* REF IEC 60502-1)
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape fire barrier, anti-termite and UV resistant cross-linked polyolefin EI 5 compound insulated cable
Insulation colour :	Orange (Other colour upon request)
Specification :	BS 8592, BS EN 50525-3-41, SS 299, BS 6387, IEC 60331-3, BS EN 60332-1-2, BS EN 60332-3, BS EN 60754, BS EN 61034-2
Operating temperature :	90°C

Conductor			Insulation	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness			
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.7	07011080	3.9	28
2.5	7/0.67	2.01	0.8	08011080	4.5	42
4	7/0.85	2.55	0.8	09011080	5.1	60
6	7/1.04	3.12	0.8	10011080	5.7	83
10	7/1.35	4.05	1.0	11011080	7.0	141
16	7/1.70	5.10	1.0	12011080	8.0	200
25 (cs)	7/2.14	6.20	1.2	13011080	9.5	304
35 (cs)	19/1.53	7.30	1.2	14011080	11.3	402
50 (cs)	19/1.78	8.20	1.4	15011080	12.6	537
70 (cs)	19/2.14	10.00	1.4	16011080	14.5	742
95** (cs)	19/2.52	11.80	1.6	17011080	16.7	1020
120** (cs)	37/2.03	13.00	1.6	18011080	17.8	1250
150** (cs)	37/2.25	14.40	1.8	19011080	19.7	1520
185** (cs)	37/2.52	16.20	2.0	20011080	21.9	1900
240** (cs)	61/2.25	18.80	2.2	21011080	25.0	2435
300** (cs)	61/2.52	21.20	2.4	22011080	27.9	3030
400** (cs)	61/2.85	24.30	2.6	23011080	31.4	3925
500** (cs)	61/3.20	27.40	2.8	24011080	35.0	4905
630**	127/2.52	32.76	2.8	25011080	40.2	6370

**Stands for 95mm² ~ 630mm² construction design to BS EN 50525-3-41

Current rating and voltage drop
Please refer to Table 10 & 11 (Page 58)

(cs): Circular Compact Stranded Conductor

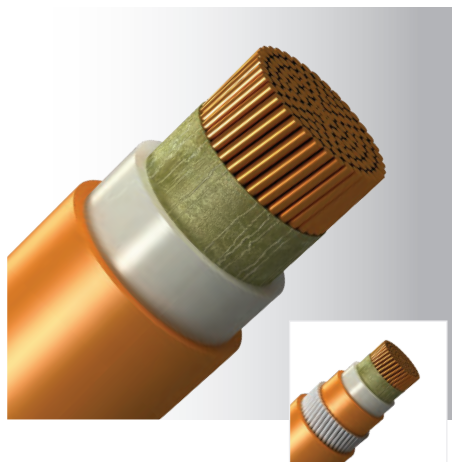
LSZH Fire Resistant Cables

0.6/1kV Single-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/AWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLAL-AT-UV



Application :	This cable is designed for areas where the integrity of the electrical circuit is critical in maintaining power supply. Applications include emergency lightings, control and power circuits, power stations, fire alarm systems, underground tunnels, sewage treatment plants, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape fire barrier, XLPE compound insulated, unarmoured or aluminium wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	Natural
Sheath colour :	Orange (Other colour upon request)
Specification :	IEC 60502-1, SS 299, BS 6387, IEC 60331, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

Conductor			Insulation Thickness	Unarmoured Cable			Armoured Cable		
Nominal Area	No./Diam. of Strand	Approx. Diam.		Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	7/0.53	1.59	0.7	07018813	6.7	61	-	-	-
2.5	7/0.67	2.01	0.7	08018813	7.1	75	-	-	-
4	7/0.85	2.55	0.7	09018813	7.8	94	-	-	-
6	7/1.04	3.12	0.7	10018813	8.5	122	-	-	-
10	7/1.35	4.05	0.7	11018813	9.6	170	-	-	-
16	7/1.70	5.10	0.7	12018813	10.6	235	-	-	-
25 (cs)	7/2.14	6.20	0.9	13018813	12.3	343	-	-	-
35 (cs)	19/1.53	7.30	0.9	14018813	13.7	455	14018870	20.2	705
50 (cs)	19/1.78	8.20	1.0	15018813	15.1	590	15018870	21.4	816
70 (cs)	19/2.14	10.00	1.1	16018813	16.6	820	16018870	23.5	1047
95 (cs)	19/2.52	11.80	1.1	17018813	19.0	1075	17018870	25.3	1353
120 (cs)	37/2.03	13.00	1.2	18018813	20.5	1350	18018870	27.4	1689
150 (cs)	37/2.25	14.40	1.4	19018813	22.7	1640	19018870	29.3	2010
185 (cs)	37/2.52	16.20	1.6	20018813	25.1	2040	20018870	31.5	2440
240 (cs)	61/2.25	18.80	1.7	21018813	28.1	2650	21018870	34.5	3060
300 (cs)	61/2.52	21.20	1.8	22018813	30.9	3260	22018870	37.1	3690
400 (cs)	61/2.85	24.30	2.0	23018813	34.8	4130	23018870	42.3	4780
500 (cs)	61/3.20	27.40	2.2	24018813	38.7	5200	24018870	46.0	5970
630	127/2.52	32.76	2.4	25018813	44.9	6600	25018870	52.2	7530
800	127/2.85	37.05	2.6	26018813	50.0	8300	26018870	58.6	9680
1000	127/3.20	41.60	2.8	27018813	55.1	10458	27018870	64.4	11980

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 10 & 11 (Page 58)

For Armoured Cable, please refer to Table 12 & 13 (Page 59)

(cs) : Circular Compact Stranded Conductor

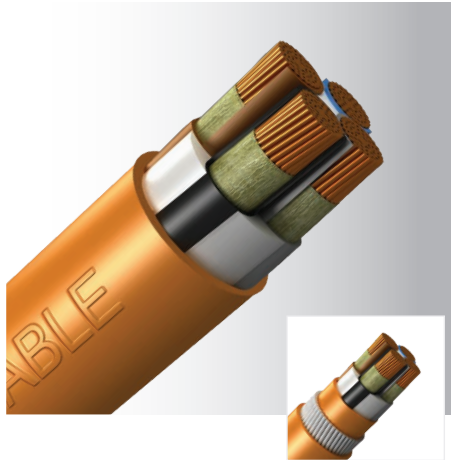
LSZH Fire Resistant Cables

0.6/1kV 2-Core ~ 5-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLSL-AT-UV



Application :	This cable is designed for areas where the integrity of the electrical circuit is critical in maintaining power supply. Applications include emergency lightings, control and power circuits, power stations, fire alarm systems, underground tunnels, sewage treatment plants, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape fire barrier, XLPE compound insulated, unarmoured or galvanized steel wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Black, Grey; Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Blue; Brown, Black, Grey, Green/Yellow; 5-Core: Brown, Black, Grey, Blue, Green/Yellow; (Other colour upon request)
Sheath colour :	Orange (Other colour upon request)
Specification :	IEC 60502-1, SS 299, BS 6387, IEC 60331, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

2-CORE [2C]

(Brown, Blue) (1-phase and neutral)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
		Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07024065	12.2	150	07024054	16.4	450
2.5	0.7	08024065	12.6	193	08024054	17.3	511
4	0.7	09024065	13.8	250	09024054	18.4	595
6	0.7	10024065	15.0	326	10024054	19.5	809
10	0.7	11024065	17.5	411	11024054	22.1	940
16	0.7	12024065	19.5	550	12024054	24.3	1100
25 (cs)	0.9	13024065	22.5	792	13024054	28.0	1634
35 (cs)	0.9	14024065	26.0	1043	14024054	31.5	2000
50 (cs)	1.0	15024065	29.0	1337	15024054	34.0	2450
70 (cs)	1.1	16024065	32.3	1828	16024054	39.0	3200
95 (cs)	1.1	17024065	36.0	2419	17024054	43.5	4149

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

LSZH Fire Resistant Cables

0.6/1kV 2-Core ~ 5-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLSL-AT-UV

3-CORE [3C]							
(Brown, Black, Grey) (3-phase, three wire)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07034623	12.3	170	07034049	17.1	420
2.5	0.7	08034623	13.8	200	08034049	18.0	500
4	0.7	09034623	15.2	300	09034049	18.9	600
6	0.7	10034623	16.8	380	10034049	20.1	883
10	0.7	11034623	18.6	550	11034049	23.1	1086
16	0.7	12034623	21.0	760	12034049	25.2	1370
25 (cs)	0.9	13034623	24.0	1068	13034049	29.2	1900
35 (cs)	0.9	14034623	27.4	1420	14034049	33.2	2458
50 (cs)	1.0	15034623	30.5	1838	15034049	36.8	3006
70 (cs)	1.1	16034623	34.5	2536	16034049	42.0	4206
95 (cs)	1.1	17034623	39.0	3401	17034049	46.1	5400
120 (cs)	1.2	18034623	42.5	4203	18034049	49.4	6450
150 (cs)	1.4	19034623	46.5	5100	19034049	55.0	8200
185 (cs)	1.6	20034623	52.0	6357	20034049	60.0	9800
240 (cs)	1.7	21034623	58.6	8226	21034049	68.0	12300
300 (cs)	1.8	22034623	64.5	10212	22034049	74.2	14800
400 (cs)	2.0	23034623	73.0	13000	23034049	83.0	17600

3-CORE [3G]							
(Brown, Blue, Green/Yellow) (1-phase and earth)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07034164	12.3	170	07034019	17.1	420
2.5	0.7	08034164	13.8	200	08034019	18.0	500
4	0.7	09034164	15.2	300	09034019	18.9	600
6	0.7	10034164	16.8	380	10034019	20.1	883
10	0.7	11034164	18.6	550	11034019	23.1	1086
16	0.7	12034164	21.0	760	12034019	25.2	1370
25 (cs)	0.9	13034164	24.0	1068	13034019	29.2	1900
35 (cs)	0.9	14034164	27.4	1420	14034019	33.2	2458
50 (cs)	1.0	15034164	30.5	1838	15034019	36.8	3006
70 (cs)	1.1	16034164	34.5	2536	16034019	42.0	4206
95 (cs)	1.1	17034164	39.0	3401	17034019	46.1	5400
120 (cs)	1.2	18034164	42.5	4203	18034019	49.4	6450
150 (cs)	1.4	19034164	46.5	5100	19034019	55.0	8200
185 (cs)	1.6	20034164	52.0	6357	20034019	60.0	9800
240 (cs)	1.7	21034164	58.6	8226	21034019	68.0	12300
300 (cs)	1.8	22034164	64.5	10212	22034019	74.2	14800
400 (cs)	2.0	23034164	73.0	13000	23034019	83.0	17600

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

LSZH Fire Resistant Cables

0.6/1kV 2-Core ~ 5-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLSL-AT-UV

4-CORE [4C]							
(Brown, Black, Grey, Blue) (3-phase and neutral)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07044008	14.3	190	07044165	18.0	475
2.5	0.7	08044008	15.2	248	08044165	18.9	570
4	0.7	09044008	16.5	335	09044165	20.1	690
6	0.7	10044008	18.0	440	10044165	22.5	940
10	0.7	11044008	20.6	670	11044165	24.5	1267
16	0.7	12044008	23.0	933	12044165	28.1	1776
25 (cs)	0.9	13044008	26.7	1364	13044165	31.6	2400
35 (cs)	0.9	14044008	30.4	1822	14044165	36.1	2973
50 (cs)	1.0	15044008	34.1	2386	15044165	40.6	4027
70 (cs)	1.1	16044008	38.5	3324	16044165	46.0	5300
95 (cs)	1.1	17044008	43.0	4435	17044165	51.3	6910
120 (cs)	1.2	18044008	46.5	5492	18044165	55.3	8500
150 (cs)	1.4	19044008	51.5	6691	19044165	60.2	9683
185 (cs)	1.6	20044008	57.5	8341	20044165	66.4	11764
240 (cs)	1.7	21044008	65.0	10798	21044165	74.0	14610
300 (cs)	1.8	22044008	71.9	13411	22044165	82.0	17598
400 (cs)	2.0	23044008	81.0	17000	23044165	92.0	25500

4-CORE [4G]							
(Brown, Black, Grey, Green/Yellow) (3-phase and earth)							
Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07044029	14.3	190	07044020	18.0	475
2.5	0.7	08044029	15.2	248	08044020	18.9	570
4	0.7	09044029	16.5	335	09044020	20.1	690
6	0.7	10044029	18.0	440	10044020	22.5	940
10	0.7	11044029	20.6	670	11044020	24.5	1267
16	0.7	12044029	23.0	933	12044020	28.1	1776
25 (cs)	0.9	13044029	26.7	1364	13044020	31.6	2400
35 (cs)	0.9	14044029	30.4	1822	14044020	36.1	2973
50 (cs)	1.0	15044029	34.1	2386	15044020	40.6	4027
70 (cs)	1.1	16044029	38.5	3324	16044020	46.0	5300
95 (cs)	1.1	17044029	43.0	4435	17044020	51.3	6910
120 (cs)	1.2	18044029	46.5	5492	18044020	55.3	8500
150 (cs)	1.4	19044029	51.5	6691	19044020	60.2	9683
185 (cs)	1.6	20044029	57.5	8341	20044020	66.4	11764
240 (cs)	1.7	21044029	65.0	10798	21044020	74.0	14610
300 (cs)	1.8	22044029	71.9	13411	22044020	82.0	17598
400 (cs)	2.0	23044029	81.0	17000	23044020	92.0	25500

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

LSZH Fire Resistant Cables

0.6/1kV 2-Core ~ 5-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLSL-AT-UV

5-CORE [5G]

(Brown, Black, Grey, Blue, Green/Yellow) (3-phase, neutral and earth)

Conductor	Insulation	Unarmoured Cable			Armoured Cable		
Nominal Area	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
(mm ²)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
1.5	0.7	07054810	15.2	273	07054163	19.2	588
2.5	0.7	08054810	16.4	330	08054163	20.6	674
4	0.7	09054810	17.8	434	09054163	22.9	928
6	0.7	10054810	19.5	547	10054163	24.6	1083
10	0.7	11054810	22.0	780	11054163	27.3	1679
16	0.7	12054810	24.8	1105	12054163	30.6	2096
25 (cs)	0.9	13054810	29.0	1625	13054163	34.8	2765
35 (cs)	0.9	14054810	33.8	2270	14054163	40.0	3415
50 (cs)	1.0	15054810	38.0	2876	15054163	45.0	4239
70 (cs)	1.1	16054810	43.0	3967	16054163	50.4	5920
95 (cs)	1.1	17054810	48.5	5355	17054163	57.2	8053
120 (cs)	1.2	18054810	52.6	6750	18054163	61.4	9582
150 (cs)	1.4	19054810	57.8	8220	19054163	67.2	11363
185 (cs)	1.6	20054810	64.5	10250	20054163	73.5	13725

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

(cs) : Circular Compact Stranded Conductor

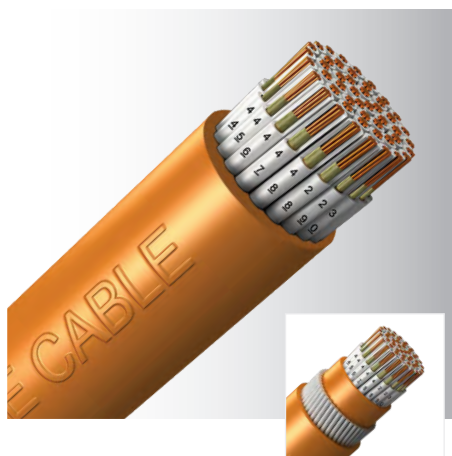
LSZH Fire Resistant Cables

0.6/1kV Multi-Core

Mica Tape, XLPE Insulated, Unarmoured & Armoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV or CU/MT/XLPE/LSZH/SWA/LSZH-AT-UV

Model Code: MXL-AT-UV or MXLSL-AT-UV



Application :	This cable is designed for areas where the integrity of the electrical circuit is critical in maintaining power supply. Applications include emergency lightings, control and power circuits, power stations, fire alarm systems, sewage treatment plants, and high-rise buildings.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape barrier, XLPE compound insulated, unarmoured or galvanized steel wires armoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	White (With black numbering)
Sheath colour :	Orange
Specification :	IEC 60502-1, SS 299, BS 6387, IEC 60331, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

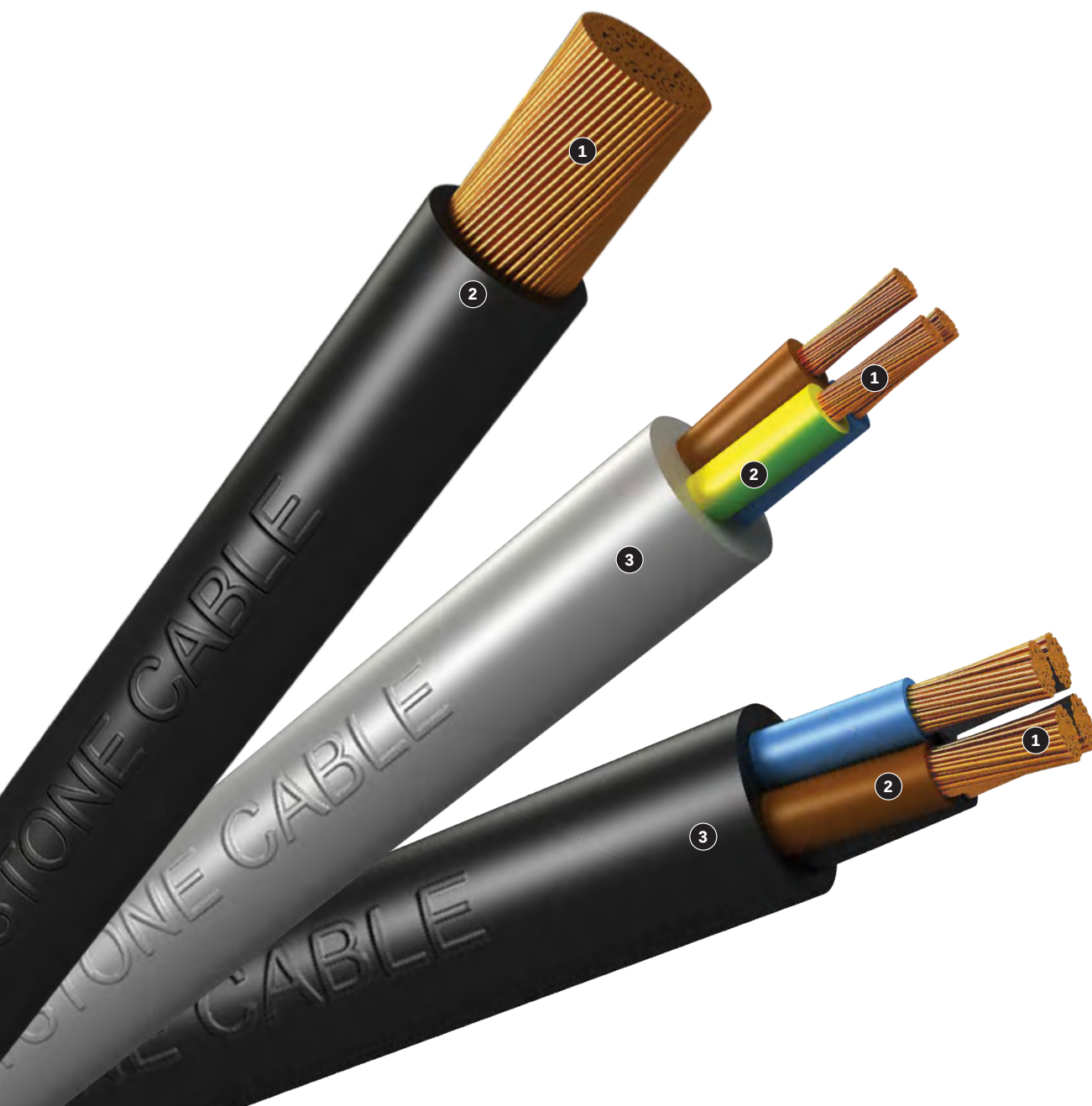
Conductor			Insulation	Unarmoured Cable			Armoured Cable		
No. of Core	Nominal Area	No./Diam. of Strand	Thickness	Part No.	Approx. Overall Diam.	Approx. Weight	Part No.	Approx. Overall Diam.	Approx. Weight
	(mm ²)	(mm)	(mm)		(mm)	(kg/km)		(mm)	(kg/km)
5	1.5	7/0.53	0.7	07054010	15.3	285	07054161	19.3	585
7				07074010	16.7	345	07074161	20.6	685
10				07104010	20.5	457	07104161	25.7	1075
12				07124010	21.2	512	07124161	26.5	1133
19				07194010	24.7	715	07194161	29.7	1593
27				07274010	29.3	1000	07274161	35.0	2060
37				07374010	32.6	1305	07374161	38.3	2450
48				07484010	37.3	1640	07484161	43.3	2980
5	2.5	7/0.67	0.7	08054010	16.3	335	08054161	20.8	680
7				08074010	17.8	425	08074161	23.0	924
10				08104010	22.3	580	08104161	27.6	1378
12				08124010	23.0	650	08124161	28.2	1472
19				08194010	26.8	935	08194161	32.8	1890
27				08274010	31.8	1310	08274161	37.8	2460
37				08374010	35.5	1705	08374161	41.6	3000
48				08484010	40.9	2180	08484161	48.5	4090
5	4	7/0.85	0.7	09054010	18.0	450	09054161	23.3	990
7				09074010	19.6	570	09074161	24.8	1145
10				09104010	24.6	785	09104161	30.4	1665
12				09124010	25.4	900	09124161	31.2	1810
19				09194010	29.5	1305	09194161	35.5	2375
27				09274010	35.2	1790	09274161	41.4	3070
37				09374010	39.6	2370	09374161	47.3	4210
48				09484010	45.8	3060	09484161	53.1	5125

Current rating and voltage drop

For Unarmoured Cable, please refer to Table 14 & 15 (Page 60)

For Armoured Cable, please refer to Table 16 & 17 (Page 61)

For Rating Factors, please refer to Table 28 (Page 67)



Flexible Cables

1	Conductor	Plain Annealed Copper
2	Insulation	PVC/LSZH*
3	Oversheath	PVC

* LSZH: Low Smoke Zero Halogen for Single-Core Cable

Flexible Cables

300/500V & 450/750V Single-Core

LSZH or PVC Insulated, Non-Sheathed Flexible Cable

Description: CU/LSZH or CU/PVC

Model Code: H05Z-K, H07Z-K or H05V2-K, H07V2-K / 07V2-K



Application :	This cable is used for the internal wiring of electric motors and transformers. It is suitable for laying in pipes, surface wiring, and conduit installations. The LSZH version is generally used in public areas where smoke and toxic fumes may cause a threat to safety and equipment.
Voltage rating :	300/500V; 450/750V
Construction :	Plain or tinned copper (IEC 60228 Class 5), cross-linked polyolefin EI 5, or heat-resisting PVC TI 3 insulated cable
Insulation colour :	Brown, Black, Grey, Blue, Green/Yellow (Other colour upon request)
Specification :	BS EN 50525-3-41, BS EN 50525-2-31, IEC 60332-1-2
LSZH test :	IEC 60754, IEC 61034-2
Operating temperature :	90°C
Certification :	VDE, CE, RoHS

Conductor		Insulation	H05Z-K	H05V2-K	Approx. Overall Diam.	Approx. Weight	Current Rating at 30°C (Method 3) 2 cables single-phase a.c. or d.c.
Nominal Area	Approx. Diam.	Thickness	Part No.	Part No.			
(mm ²)	(mm)	(mm)			(mm)	(kg/km)	(A)
0.5	0.92	0.6	0401**50	0401**34	2.2	7	12
0.75	1.13	0.6	0501**50	0501**34	2.4	10	15
1	1.31	0.6	0601**50	0601**34	2.6	12	18

Conductor		Insulation	H07Z-K	H07V2-K 07V2-K	Approx. Overall Diam.	Approx. Weight	Current Rating at 30°C (Method 3) 3 or 4 cables 3-phase a.c.
Nominal Area	Approx. Diam.	Thickness	Part No.	Part No.			
(mm ²)	(mm)	(mm)			(mm)	(kg/km)	(A)
1.5	1.57	0.7	0701**50	0701**34	3.1	21	19
2.5	2.04	0.8	0801**50	0801**34	3.7	33	26
4	2.59	0.8	0901**50	0901**34	4.3	48	35
6	3.16	0.8	1001**50	1001**34	4.9	66	45
10	4.3	1.0	1101**50	1101**34	6.4	112	63
16	5.5	1.0	1201**50	1201**34	7.5	167	85
25	6.7	1.2	1301**50	1301**34	9.2	254	111
35	7.9	1.2	1401**50	1401**34	10.8	340	138
50	9.5	1.4	1501**50	1501**34	12.8	485	168
70	11.3	1.4	1601**50	1601**34	14.6	674	214
95	13.0	1.6	1701**50	1701**34	16.8	894	259
120	14.6	1.6	1801**50	1801**34	18.4	1110	299
150	16.3	1.8	1901**50	1901**34	20.5	1400	328
185	18.1	2.0	2001**50	2001**34	22.7	1700	370
240	20.8	2.2	2101**50	2101**34	25.8	2230	433

**Stands for colour code: ■ Brown (01) ■ Black (02) ■ Grey (03) ■ Blue (04) ■ Green/Yellow (05)

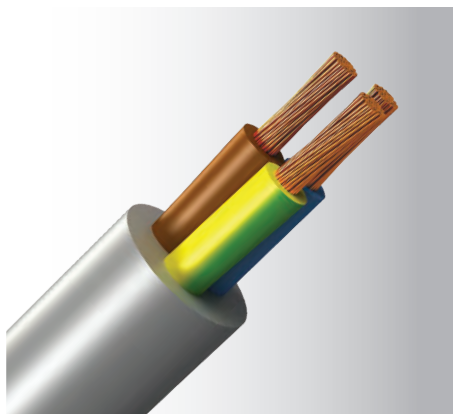
Current rating and voltage drop
Please refer to Table 10 & 11 (Page 58)

Flexible Cables

250/440V 2-Core ~ 4-Core

PVC Insulated, PVC Sheathed Flexible Cable

Description: CU/PVC/PVC



Application :	This cable is used for general indoor and outdoor purposes including portable tools, washing machines, and vacuum cleaners.
Voltage rating :	250/440V
Construction :	Flexible plain annealed copper conductor, PVC insulated, PVC sheathed cable
Insulation colour :	2-Core: Brown, Blue; 3-Core: Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Blue, Green/Yellow; Brown, Black, Grey, Green/Yellow; (Other colour upon request)
Sheath colour :	Grey (Other colour upon request)
Specification :	BS 2004, IEC 60332-1-2
Operating temperature :	70°C

2-CORE [2C]

(Brown, Blue) (1-phase and neutral)

Conductor		Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Thickness	Thickness			
(mm ²)	(no./inch)	(mm)	(mm)		(mm)	(kg/km)
0.4	14/0.0076	0.64	1.02	29023001	6.6	56
0.7	23/0.0076	0.64	1.02	30023001	7.2	70
1.2	40/0.0076	0.64	1.02	31023001	7.7	88
2.0	70/0.0076	0.64	1.27	32023001	9.2	129
3.2	110/0.0076	0.64	1.27	33023001	10.0	167
4.7	162/0.0076	0.76	1.27	34023001	11.5	227

3-CORE [3G]

(Brown, Blue, Green/Yellow) (1-phase and earth)

Conductor		Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Thickness	Thickness			
(mm ²)	(no./inch)	(mm)	(mm)		(mm)	(kg/km)
0.4	14/0.0076	0.64	1.02	29033002	6.9	67
0.7	23/0.0076	0.64	1.02	30033002	7.5	87
1.2	40/0.0076	0.64	1.02	31033002	8.2	107
2.0	70/0.0076	0.64	1.27	32033002	9.7	158
3.2	110/0.0076	0.64	1.27	33033002	10.6	208
4.7	162/0.0076	0.76	1.27	34033002	12.2	286

Current rating and voltage drop
Please refer to Table 18 (Page 62)

Flexible Cables

250/440V 2-Core ~ 4-Core

PVC Insulated, PVC Sheathed Flexible Cable

Description: CU/PVC/PVC



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4-CORE [4G]

(Brown, Black, Blue, Green/Yellow) (1-phase and earth)
Suitable for certain applications

Conductor		Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Thickness	Thickness			
(mm ²)	(no./inch)	(mm)	(mm)			
					(mm)	(kg/km)
0.4	14/0.0076	0.64	1.02	29043003	7.4	79
0.7	23/0.0076	0.64	1.02	30043003	8.2	100
1.2	40/0.0076	0.64	1.27	31043003	9.4	141
2.0	70/0.0076	0.64	1.27	32043003	10.5	192
3.2	110/0.0076	0.64	1.27	33043003	11.5	258
4.7	162/0.0076	0.76	1.27	34043003	13.5	350

4-CORE [4G]

(Brown, Black, Grey, Green/Yellow) (3-phase and earth)

Conductor		Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	No./Diam. of Strand	Thickness	Thickness			
(mm ²)	(no./inch)	(mm)	(mm)			
					(mm)	(kg/km)
0.4	14/0.0076	0.64	1.02	29043809	7.4	79
0.7	23/0.0076	0.64	1.02	30043809	8.2	100
1.2	40/0.0076	0.64	1.27	31043809	9.4	141
2.0	70/0.0076	0.64	1.27	32043809	10.5	192
3.2	110/0.0076	0.64	1.27	33043809	11.5	258
4.7	162/0.0076	0.76	1.27	34043809	13.5	350

Current rating and voltage drop
Please refer to Table 18 (Page 62)

Flexible Cables

450/750V 1-Core ~ 5-Core

EPR Rubber Insulated, Chlorinated Polyethylene Sheathed Neoprene Cable

Description: CU/EPR/CPE

Model Code: H07RN-F



Application :	This flexible cable can be either installed as a fixed or mobile cable under adverse conditions such as in oily, acidic, or alkaline environments, anti-UV and sunlight resistant.
Voltage rating :	450/750V (0.6/1kV REF IEC 60092-353)
Construction :	Plain annealed copper (IEC 60228 Class 5), EPR rubber insulated, chlorinated polyethylene (CPE) sheathed cable
Insulation colour :	1-Core: White; 2-Core: Brown, Blue; 3-Core: Brown, Blue, Green/Yellow; 4-Core: Brown, Black, Grey, Green/Yellow; 5-Core: Brown, Black, Grey, Blue, Green/Yellow; (Other colour upon request)
Sheath colour :	Black
Specification :	BS EN 50525-2-21, IEC 60332-1-2
Operating temperature :	-25°C to 90°C
Certification :	VDE

1-CORE [1C]

Conductor	Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness	Thickness		(mm)	(kg/km)
(mm ²)	(mm)	(mm)			
1.5	0.8	1.4	07019686	6.0	50
2.5	0.9	1.4	08019686	6.5	65
4	1.0	1.5	09019686	7.5	90
6	1.0	1.6	10019686	8.5	115
10	1.2	1.8	11019686	10.0	180
16	1.2	1.9	12019686	11.5	255
25	1.4	2.0	13019686	13.0	365
35	1.4	2.2	14019686	15.0	485
50	1.6	2.4	15019686	17.0	680
70	1.6	2.6	16019686	19.0	900
95	1.8	2.8	17019686	21.5	1160
120	1.8	3.0	18019686	23.5	1460
150	2.0	3.2	19019686	25.5	1800
185	2.2	3.4	20019686	28.5	2200
240	2.4	3.5	21019686	31.5	2830
300	2.6	3.6	22019686	34.0	3480
400	2.8	3.8	23019686	38.5	4500
500	3.0	4.0	24019686	44.0	5800

Current rating and voltage drop
Please refer to Table 20 & 21 (Page 63)

Flexible Cables

450/750V 1-Core ~ 5-Core

EPR Rubber Insulated, Chlorinated Polyethylene Sheathed Neoprene Cable

Description: CU/EPR/CPE

Model Code: H07RN-F

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2-CORE [2C] (Brown, Blue) (1-phase and neutral)					
Conductor	Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness	Thickness			
(mm ²)	(mm)	(mm)		(mm)	(kg/km)
1	0.8	1.3	06028501	8.3	90
1.5	0.8	1.5	07028501	9.2	115
2.5	0.9	1.7	08028501	11.0	165
4	1.0	1.8	09028501	12.6	230
6	1.0	2.0	10028501	14.2	300
10	1.2	3.1	11028501	19.2	545
16	1.2	3.3	12028501	22.0	765
25	1.4	3.6	13028501	25.4	1090

3-CORE [3G] (Brown, Blue, Green/Yellow) (1-phase and earth)					
Conductor	Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness	Thickness			
(mm ²)	(mm)	(mm)		(mm)	(kg/km)
1	0.8	1.4	06038502	9.0	110
1.5	0.8	1.6	07038502	10.0	140
2.5	0.9	1.8	08038502	12.0	200
4	1.0	1.9	09038502	13.5	280
6	1.0	2.1	10038502	15.5	375
10	1.2	3.3	11038502	20.5	675
16	1.2	3.5	12038502	23.5	950
25	1.4	3.8	13038502	27.5	1360
35	1.4	4.1	14038502	30.5	1795
50	1.6	4.5	15038502	35.0	2480
70	1.6	4.8	16038502	39.0	3285
95	1.8	5.3	17038502	45.3	4210
120	1.8	5.6	18038502	49.0	5280
150	2.0	6.0	19038502	60.0	6420

Current rating and voltage drop
Please refer to Table 22 & 23 (Page 64)

Flexible Cables

450/750V 1-Core ~ 5-Core

EPR Rubber Insulated, Chlorinated Polyethylene Sheathed Neoprene Cable

Description: CU/EPR/CPE

Model Code: H07RN-F

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4-CORE [4G]

(Brown, Black, Grey, Green/Yellow) (3-phase and earth)

Conductor	Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness	Thickness			
(mm ²)	(mm)	(mm)		(mm)	(kg/km)
1	0.8	1.5	06048503	10.0	135
1.5	0.8	1.7	07048503	11.0	170
2.5	0.9	1.9	08048503	13.0	250
4	1.0	2.0	09048503	15.0	350
6	1.0	2.3	10048503	17.0	470
10	1.2	3.4	11048503	22.5	830
16	1.2	3.6	12048503	25.5	1170
25	1.4	4.1	13048503	30.0	1700
35	1.4	4.4	14048503	34.0	2300
50	1.6	4.8	15048503	39.0	3160
70	1.6	5.2	16048503	43.5	4200
95	1.8	5.9	17048503	50.0	5450
120	1.8	6.0	18048503	54.0	6770

5-CORE [5G]

(Brown, Black, Grey, Blue, Green/Yellow) (3-phase, neutral and earth)

Conductor	Insulation	Sheath	Part No.	Approx. Overall Diam.	Approx. Weight
Nominal Area	Thickness	Thickness			
(mm ²)	(mm)	(mm)		(mm)	(kg/km)
1	0.8	1.6	06058504	11.0	160
1.5	0.8	1.8	07058504	12.0	205
2.5	0.9	2.0	08058504	14.5	300
4	1.0	2.2	09058504	16.5	420
6	1.0	2.5	10058504	19.0	580
10	1.2	3.6	11058504	25.0	1120
16	1.2	3.9	12058504	28.0	1440
25	1.4	4.4	13058504	33.5	2120

Current rating and voltage drop
Please refer to Table 22 & 23 (Page 64)



KEYFAB™ Prefabricated Branch Cables

1	Conductor	Plain Annealed Copper
2	Fire Barrier	Mica Tape
3	Insulation	XLPE
4	Oversheath	PVC or LSZH*
5	Injection-molded	PVC or LSZH*

* LSZH: Low Smoke Zero Halogen

KEYFAB™ Prefabricated Branch Cables

0.6/1kV Single-Core

XLPE Insulated, Unarmoured, PVC Sheathed Cable

Description: CU/XLPE/PVC

Model Code: XP



tel (65) 6367 0107 fax (65) 6365 2963
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Application :	This cable is used in power supplies and distribution systems for high-rise residencials, commerical buildings, hotels, and factories.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), XLPE insulated, unarmoured, PVC sheathed cable
Insulation colour :	Natural
Sheath colour :	Black
Specification :	IEC 60502-1, IEC 60332-1-2
Operating temperature :	90°C

Conductor			Insulation	Part No.	Unarmoured Cable	
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness		Approx. Overall Diam.	Approx. Weight
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
10	7/1.35	4.05	0.7	1101B****	8.5	150
16	7/1.70	5.10	0.7	1201B****	9.5	200
25 (cs)	7/2.14	6.20	0.9	1301B****	11.5	310
35 (cs)	19/1.53	7.30	0.9	1401B****	12.5	420
50 (cs)	19/1.78	8.20	1.0	1501B****	14.0	550
70 (cs)	19/2.14	10.00	1.1	1601B****	16.3	770
95 (cs)	19/2.52	11.80	1.1	1701B****	18.2	1040
120 (cs)	37/2.03	13.00	1.2	1801B****	20.0	1300
150 (cs)	37/2.25	14.40	1.4	1901B****	22.0	1580
185 (cs)	37/2.52	16.20	1.6	2001B****	24.5	1970
240 (cs)	61/2.25	18.80	1.7	2101B****	27.5	2520
300 (cs)	61/2.52	21.20	1.8	2201B****	30.5	3150
400 (cs)	61/2.85	24.30	2.0	2301B****	34.0	4000
500 (cs)	61/3.20	27.40	2.2	2401B****	38.6	5000
630	127/2.52	32.76	2.4	2501B****	43.5	6500
800	127/2.85	37.05	2.6	2601B****	48.5	8200
1000	127/3.20	41.60	2.8	2701B****	53.6	10000

****Stands for branch size, please contact us for more information.
For technical specification, please refer to Table 24 (Page 65)

Current rating and voltage drop
Please refer to Table 10 & 11 (Page 58)

(cs) : Circular Compact Stranded Conductor

KEYFAB™ Prefabricated Branch Cables



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0.6/1kV Single-Core

Mica Tape, XLPE Insulated, Unarmoured, LSZH Sheathed Cable

Description: CU/MT/XLPE/LSZH-AT-UV

Model Code: MXL-AT-UV



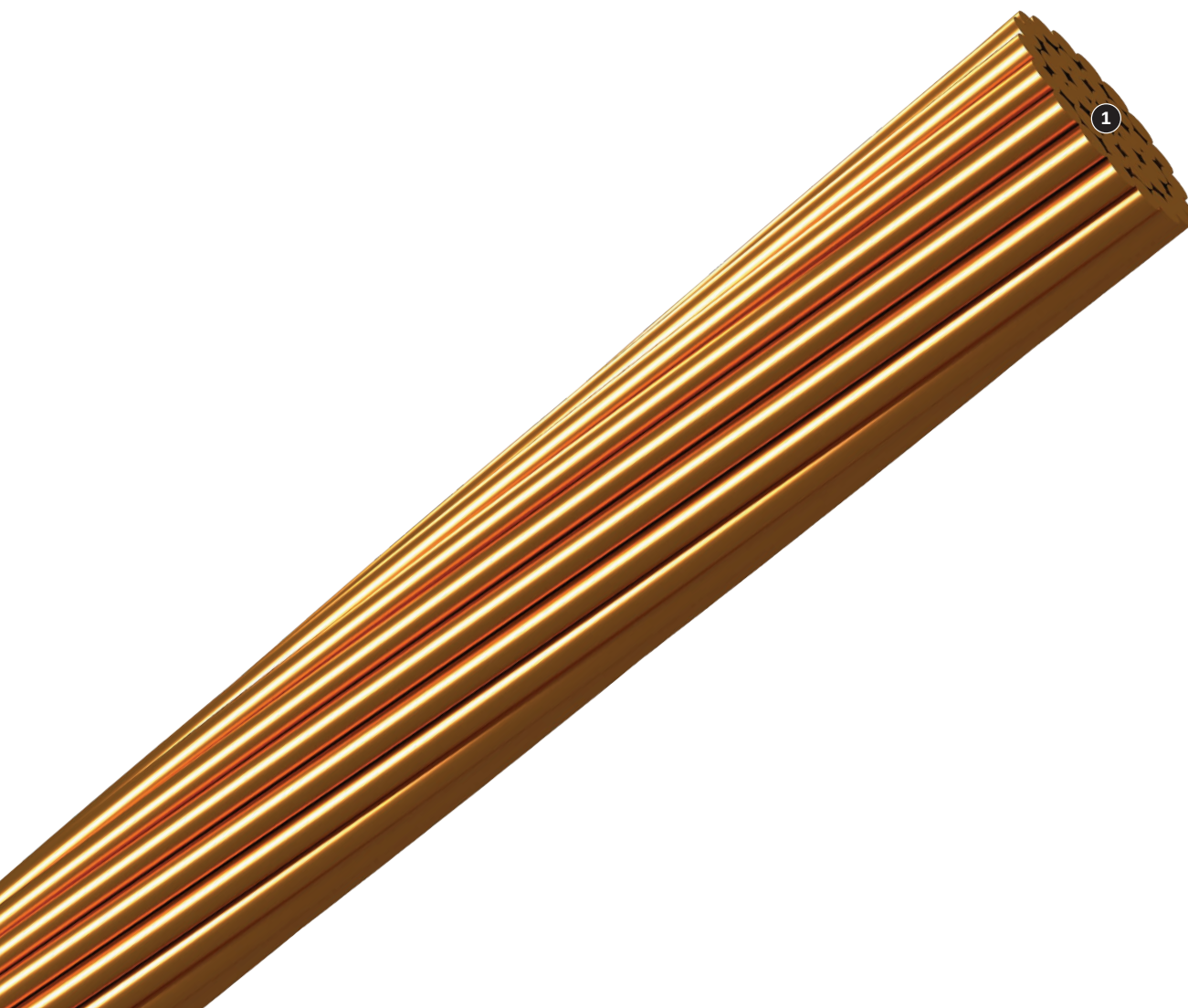
Application :	This cable is used in power supplies and distribution systems for high-rise residentials, hospitals, and airports where integrity of the electrical circuit is critical during a fire.
Voltage rating :	0.6/1kV
Construction :	Plain annealed copper (IEC 60228 Class 2), mica tape fire barrier, XLPE insulated, unarmoured, anti-termite and UV resistant LSZH compound sheathed cable
Insulation colour :	Natural
Sheath colour :	Orange
Specification :	IEC 60502-1, SS 299, BS 6387, IEC 60331, IEC 60332-1-2, IEC 60332-3, IEC 60754, IEC 61034-2
Operating temperature :	90°C

Conductor			Insulation	Part No.	Unarmoured Cable	
Nominal Area	No./Diam. of Strand	Approx. Diam.	Thickness		Approx. Overall Diam.	Approx. Weight
(mm ²)	(no./mm)	(mm)	(mm)		(mm)	(kg/km)
10	7/1.35	4.05	0.7	1101B****	9.6	170
16	7/1.70	5.10	0.7	1201B****	10.6	235
25 (cs)	7/2.14	6.20	0.9	1301B****	12.3	343
35 (cs)	19/1.53	7.30	0.9	1401B****	13.7	455
50 (cs)	19/1.78	8.20	1.0	1501B****	15.1	590
70 (cs)	19/2.14	10.00	1.1	1601B****	16.6	820
95 (cs)	19/2.52	11.80	1.1	1701B****	19.0	1075
120 (cs)	37/2.03	13.00	1.2	1801B****	20.5	1350
150 (cs)	37/2.25	14.40	1.4	1901B****	22.7	1640
185 (cs)	37/2.52	16.20	1.6	2001B****	25.5	2040
240 (cs)	61/2.25	18.80	1.7	2101B****	28.5	2650
300 (cs)	61/2.52	21.20	1.8	2201B****	31.5	3260
400 (cs)	61/2.85	24.30	2.0	2301B****	35.4	4130
500 (cs)	61/3.20	27.40	2.2	2401B****	39.0	5200
630	127/2.52	32.76	2.4	2501B****	43.5	6600
800	127/2.85	37.05	2.6	2601B****	48.5	8300
1000	127/3.20	41.60	2.8	2701B****	54.0	10458

****Stands for branch size, please contact us for more information.
For technical specification, please refer to Table 24 (Page 65)

Current rating and voltage drop
Please refer to Table 10 & 11 (Page 58)

(cs) : Circular Compact Stranded Conductor

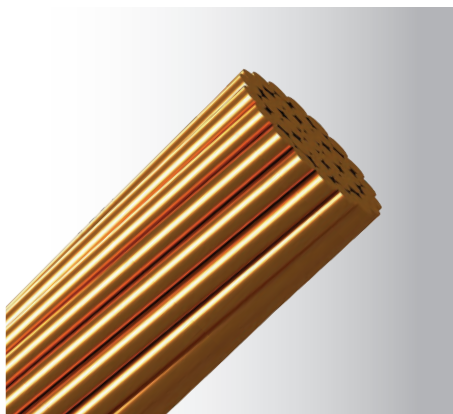


Bare Copper Conductor

1	Conductor	Plain Annealed Copper
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Bare Copper Conductor

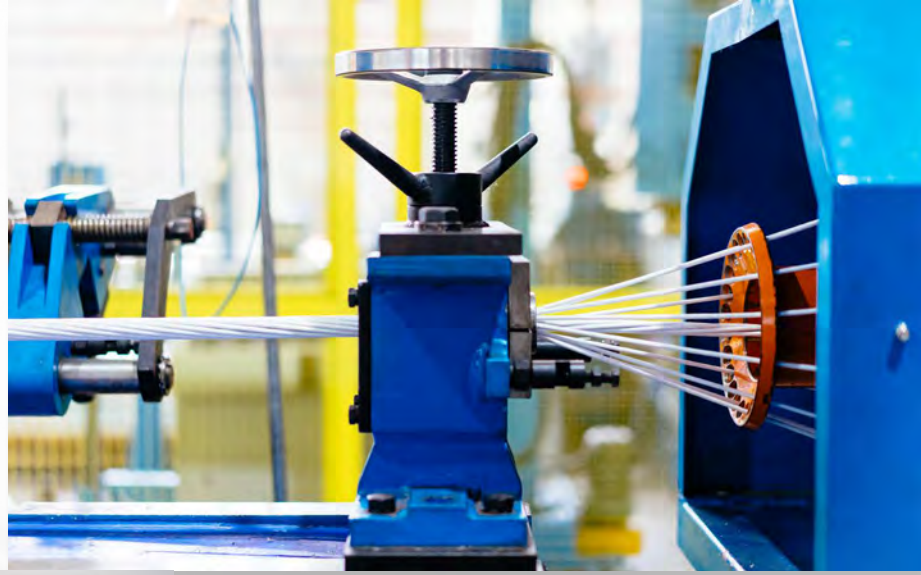
Annealed Stranded Bare Copper Conductor
(Circular Non-Compacted or Compacted)



Application :	For power transmission and distribution lines.
Construction :	Plain annealed copper conductor
Specification :	IEC 60228, BS EN 60228

Conductor				Part No.	Maximum Conductor Resistance at 20°C	Approx. Weight
Nominal Area	No./Diam. of Strand	Approx. Diam. (Non-Compacted)	Approx. Diam. (Compacted)		(Ω/km)	(kg/km)
(mm ²)	(no./mm)	(mm)	(mm)			
1	1/1.13	1.13	-	72010001	18.1	9
1	7/0.43	1.29	-	06010002	18.1	9
1.5	1/1.38	1.38	-	73010001	12.1	13
1.5	7/0.53	1.59	-	07010002	12.1	14
2.5	1/1.78	1.78	-	74010001	7.41	22
2.5	7/0.67	2.01	-	08010002	7.41	22
4	7/0.85	2.55	-	09010002	4.61	36
6	7/1.04	3.12	-	10010002	3.08	54
10	7/1.35	4.05	-	11010002	1.83	91
16	7/1.70	5.10	-	12010002	1.15	144
25	7/2.14	6.42	6.20	13010002	0.727	228
35	19/1.53	7.65	7.30	14010002	0.524	317
50	19/1.78	8.90	8.20	15010002	0.387	429
70	19/2.14	10.70	10.00	16010002	0.268	620
95	19/2.52	12.60	11.80	17010002	0.193	859
120	37/2.03	14.21	13.00	18010002	0.153	1086
150	37/2.25	15.75	14.40	19010002	0.124	1334
185	37/2.52	17.64	16.20	20010002	0.0991	1673
240	61/2.25	20.25	18.80	21010002	0.0754	2199
300	61/2.52	22.68	21.20	22010002	0.0601	2759
400	61/2.85	25.65	24.30	23010002	0.0470	3528
500	61/3.20	28.80	27.40	24010002	0.0366	4448
630	127/2.52	32.76	-	25010002	0.0283	5744
800	127/2.85	37.05	-	26010002	0.0221	7346
1000	127/3.20	41.60	-	27010002	0.0176	9261

For conductor resistance temperature correction factors, please refer to Table 32 (Page 71)

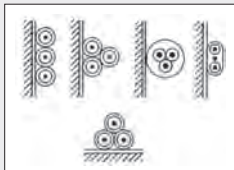
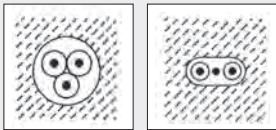
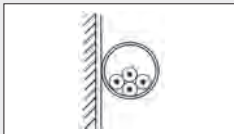
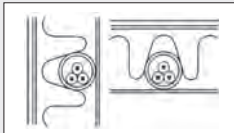
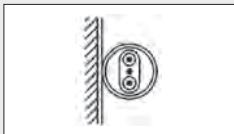


Technical Information

Schedule of Installation Methods of Cables

(Reference Method Included)

Table 1

No.	Installation Method	Examples	Appropriate Reference Method for Determining Current-Carrying Capacity
1	2	3	4
Open and clipped direct :			
1	Sheathed cables clipped direct to or lying on a non-metallic surface		Method 1
2	Sheathed cables embedded directly in masonry, brickwork, concrete, plaster or the like (other than thermally insulating materials)		Method 1
In conduit :			
3	Single-core non-sheathed cables in metallic or non-metallic conduit on a wall or ceiling		Method 3
4	* Single-core non-sheathed cables in metallic or non-metallic conduit in a thermally insulating wall or above a thermally insulating ceiling, the conduit maintains contact with a thermally conductive surface on one side		Method 4
5	Multi-core cables having non-metallic sheath, in metallic sheath, in metallic or non-metallic conduit on a wall or ceiling		Method 3

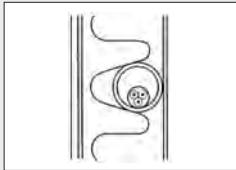
* The wall is assumed to consist of an outer weatherproof skin, thermal insulation and an inner skin of plasterboard or wood-like material, with a coefficient of heat transfer not less than 10 W/m²K. The conduit is fixed so that it is close to, but not necessarily touching, the inner skin. Heat from the cables is assumed to escape through the inner skin only.

Schedule of Installation Methods of Cables

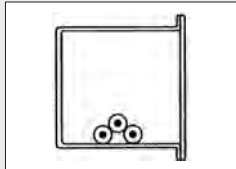
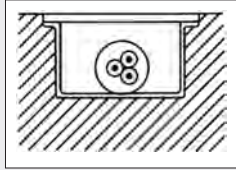
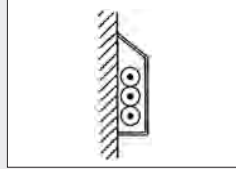
(Reference Method Included)

No.	Installation Method	Examples	Appropriate Reference Method for Determining Current-Carrying Capacity
1	2	3	4

In conduit :

6	Sheathed cables in conduit in a thermally insulating wall etc		Method 4
7	Cables in conduit embedded in masonry, brickwork, concrete, plaster or the like (other than thermally insulating materials)		Method 3

In trunking :

8	Cables in trunking on a wall or suspended in the air		Method 3
9	Cables in flush floor trunking		Method 3
10	Single-core cables in skirting trunking		Method 3

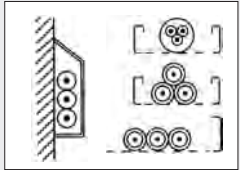
* The wall is assumed to consist of an outer weatherproof skin, thermal insulation and an inner skin of plasterboard or wood-like material, with a coefficient of heat transfer not less than 10 W/m²K. The conduit is fixed so that it is close to, but not necessarily touching, the inner skin. Heat from the cables is assumed to escape through the inner skin only.

Schedule of Installation Methods of Cables

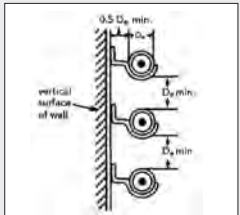
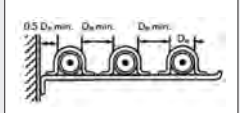
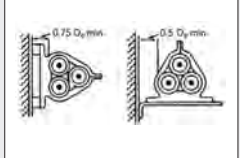
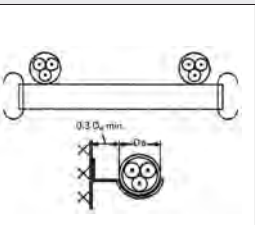
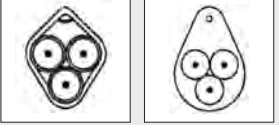
(Reference Method Included)

No.	Installation Method	Examples	Appropriate Reference Method for Determining Current-Carrying Capacity
1	2	3	4

On trays :

11	Sheathed cables, bunched and unenclosed, on a perforated cable tray. A perforated cable tray is considered a tray with holes that occupy at least 30% of the surface area		Method 11
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In free air, on cleats, brackets or a ladder :

12	Sheathed single-core cables in free air (any supporting metalwork under the cables occupying less than 10% of the plan area) Two or three cables vertically one above the other, minimum distance between cable surfaces equal to the overall cable Diam. (D_e); distance from the wall not less than $0.5D_e$ Two or three cables horizontally, with spacings as above Three cables in trefoil, distance between wall and surface of nearest cable $0.5D_e$ or nearest cables $0.75D_e$	  	Method 12
13	Sheathed multi-core cables on ladder or brackets, with separation greater than $2D_e$. Sheathed multi-core cables in free air distance between wall and cable surface not less than $0.3D_e$. Any supporting metalwork under the cables occupying less than 10% of the plan area		Method 13
14	Cables suspended from or incorporating a catenary wire		Method 12 or 13 as appropriate

* The wall is assumed to consist of an outer weatherproof skin, thermal insulation and an inner skin of plasterboard or wood-like material, with a coefficient of heat transfer not less than $10 \text{ W/m}^2\text{K}$. The conduit is fixed so that it is close to, but not necessarily touching, the inner skin. Heat from the cables is assumed to escape through the inner skin only.

Current Rating and Voltage Drop

PVC Insulated Cables
Single-Core, Unarmoured



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Single-Core Cables with PVC Insulation, Unarmoured, with or without Sheath 450/750V or 0.6/1kV

Table 2 : Current-Carrying Capacities (Amp)
[CU/PVC or CU/PVC/PVC Cables]

Conductor Operating Temperature : 70°C
Ambient Temperature : 30°C

BS EN 50525-2-31 (BS 6004)
IEC 60502-1 (BS 6346)
SS 358-3

Conductor Cross-sectional Area	Reference Method 4 (enclosed in conduit in thermally insulating wall etc.)		Reference Method 3 (enclosed in conduit on a wall or in trunking etc.)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray horizontal or vertical)		Reference Method 12 (in free air)		
	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	Horizontal flat spaced	Vertical flat spaced	Trefoil
1	2	3	4	5	6	7	8	9	10	11	12
mm ²	A	A	A	A	A	A	A	A	A	A	A
1	11	10.5	13.5	12	15.5	14	-	-	-	-	-
1.5	14.5	13.5	17.5	15.5	20	18	-	-	-	-	-
2.5	19.5	18	24	21	27	25	-	-	-	-	-
4	26	24	32	28	37	33	-	-	-	-	-
6	34	31	41	36	47	43	-	-	-	-	-
10	46	42	57	50	65	59	-	-	-	-	-
16	61	56	76	68	87	79	-	-	-	-	-
25	80	73	101	89	114	104	126	112	146	130	110
35	99	89	125	110	141	129	156	141	181	162	137
50	119	108	151	134	182	167	191	172	219	197	167
70	151	136	192	171	234	214	246	223	281	254	216
95	182	164	232	207	284	261	300	273	341	311	264
120	210	188	269	239	330	303	349	318	396	362	308
150	240	216	300	262	381	349	404	369	456	419	356
185	273	245	341	296	436	400	463	424	521	480	409
240	320	286	400	346	515	472	549	504	615	569	485
300	367	328	458	394	594	545	635	584	709	659	561
400	-	-	546	467	694	634	732	679	852	795	656
500	-	-	626	533	792	723	835	778	982	920	749
630	-	-	720	611	904	826	953	892	1138	1070	855
800	-	-	-	-	1030	943	1086	1020	1265	1188	971
1000	-	-	-	-	1154	1058	1216	1149	1420	1337	1079

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 3 : Voltage Drop (Per Amp, Per Meter)
[CU/PVC or CU/PVC/PVC Cables]

Conductor Operating Temperature : 70°C

BS EN 50525-2-31 (BS 6004)
IEC 60502-1 (BS 6346)
SS 358-3

Conductor Cross-sectional Area	2 cables, d.c.	2 cables,1-phase a.c.									3 or 4 cables, 3-phase a.c.											
		Reference Methods 3 & 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1 & 11 (clipped direct or on trays, touching)			Reference Method 12 (spaced)			Reference Methods 3 & 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1, 11 & 12 (trefoil)			Reference Methods 1 & 11 (flat touching)			Reference Method 12 (flat spaced)		
1	2	3			4			5			6			7			8			9		
mm²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
1	44	44			44			44			38			38			38			38		
1.5	29	29			29			29			25			25			25			25		
2.5	18	18			18			18			15			15			15			15		
4	11	11			11			11			9.5			9.5			9.5			9.5		
6	7.3	7.3			7.3			7.3			6.4			6.4			6.4			6.4		
10	4.4	4.4			4.4			4.4			3.8			3.8			3.8			3.8		
16	2.8	2.8			2.8			2.8			2.4			2.4			2.4			2.4		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
25	1.75	1.80	0.33	1.80	1.75	0.20	1.75	1.75	0.29	1.80	1.50	0.29	1.55	1.50	0.175	1.50	1.50	0.25	1.55	1.50	0.32	1.55
35	1.25	1.30	0.31	1.30	1.25	0.195	1.25	1.25	0.28	1.30	1.10	0.27	1.10	1.10	0.170	1.10	1.10	0.24	1.10	1.10	0.32	1.15
50	0.93	0.95	0.30	1.00	0.93	0.190	0.95	0.93	0.28	0.97	0.81	0.26	0.85	0.80	0.165	0.82	0.80	0.24	0.84	0.80	0.32	0.86
70	0.63	0.65	0.29	0.72	0.63	0.185	0.66	0.63	0.27	0.69	0.56	0.25	0.61	0.55	0.160	0.57	0.55	0.24	0.60	0.55	0.31	0.63
95	0.46	0.49	0.28	0.56	0.47	0.180	0.50	0.47	0.27	0.54	0.42	0.24	0.48	0.41	0.155	0.43	0.41	0.23	0.47	0.40	0.31	0.51
120	0.36	0.39	0.27	0.47	0.37	0.175	0.41	0.37	0.26	0.45	0.33	0.23	0.41	0.32	0.150	0.36	0.32	0.23	0.40	0.32	0.30	0.44
150	0.29	0.31	0.27	0.41	0.30	0.175	0.34	0.29	0.26	0.39	0.27	0.23	0.36	0.26	0.150	0.30	0.26	0.23	0.34	0.26	0.30	0.40
185	0.23	0.25	0.27	0.37	0.24	0.170	0.29	0.24	0.26	0.35	0.22	0.23	0.32	0.21	0.145	0.26	0.21	0.22	0.31	0.21	0.30	0.36
240	0.180	0.195	0.26	0.33	0.185	0.165	0.25	0.185	0.25	0.31	0.17	0.23	0.29	0.160	0.145	0.22	0.160	0.22	0.27	0.160	0.29	0.34
300	0.145	0.160	0.26	0.31	0.150	0.165	0.22	0.150	0.25	0.29	0.14	0.23	0.27	0.130	0.140	0.190	0.130	0.22	0.25	0.130	0.29	0.32
400	0.105	0.130	0.26	0.29	0.120	0.160	0.20	0.115	0.25	0.27	0.12	0.22	0.25	0.105	0.140	0.175	0.105	0.21	0.24	0.100	0.29	0.31
500	0.086	0.110	0.26	0.28	0.098	0.155	0.185	0.093	0.24	0.26	0.10	0.22	0.25	0.086	0.135	0.160	0.086	0.21	0.23	0.081	0.29	0.30
630	0.068	0.094	0.25	0.27	0.081	0.155	0.175	0.076	0.24	0.25	0.08	0.22	0.24	0.072	0.135	0.150	0.072	0.21	0.22	0.066	0.28	0.29
800	0.053	-	-	-	0.068	0.150	0.165	0.061	0.24	0.25	-	-	-	0.060	0.130	0.145	0.060	0.21	0.22	0.053	0.28	0.29
1000	0.042	-	-	-	0.059	0.150	0.160	0.050	0.24	0.24	-	-	-	0.052	0.130	0.140	0.052	0.20	0.21	0.044	0.28	0.28

Current Rating and Voltage Drop

PVC Insulated Cables
Single-Core, Armoured



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Single-Core Cables with PVC Insulation, Armoured, PVC Outersheath 0.6/1kV

Table 4 : Current-Carrying Capacities (Amp)
[CU/PVC/PVC/AWA/PVC Cables]

Conductor Operating Temperature : 70°C
Ambient Temperature : 30°C
Ground Temperature : 15°C

IEC 60502-1 (BS 6346)

Depth of Laying : 0.5m

Soil Thermal Resistivity : 1.2 k•m/W

Conductor Cross-sectional Area	Reference Method 1 (clipped direct)		Reference Method 11 (on perforated cable tray)		Reference Method 12 (in free air)					Direct in ground		In single way ducts	
	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. flat & touching	3 or 4 cables, 3-phase a.c. flat & touching	3 or 4 cables, 3-phase a.c.			2 cables, d.c.		2 cables, 1-phase a.c. or d.c. flat touching	3 cables, 3-phase a.c. trefoil touching	2 cables, 1-phase a.c. or d.c. duct touching	3 cables, 3-phase a.c. trefoil touching
					Horizontal flat spaced	Vertical flat spaced	3 cables, trefoils	Horizontal spaced	Vertical spaced				
1	2	3	4	5	6	7	8	9	10	11	12	13	14
mm ²	A	A	A	A	A	A	A	A	A	A	A	A	A
50	193	179	205	189	230	212	181	229	216	238	203	216	199
70	245	225	259	238	286	263	231	294	279	292	248	262	241
95	296	269	313	285	338	313	280	357	340	349	297	308	282
120	342	309	360	327	385	357	324	415	396	396	337	341	311
150	393	352	413	373	436	405	373	479	458	443	376	375	342
185	447	399	469	422	490	456	425	548	525	497	423	414	375
240	525	465	550	492	566	528	501	648	622	571	485	463	419
300	594	515	624	547	616	578	567	748	719	640	542	509	459
400	687	575	723	618	674	632	657	885	851	708	600	545	489
500	763	622	805	673	721	676	731	1035	997	780	660	585	523
630	843	669	891	728	771	723	809	1218	1174	856	721	632	563
800	919	710	976	777	824	772	886	1441	1390	895	756	662	587
1000	975	737	1041	808	872	816	946	1685	1627	939	797	703	621

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)
For rating factors of ground temperature other than 15°C, please refer to Table 26 (Page 66)

Table 5 : Voltage Drop (Per Amp Per Meter)
[CU/PVC/PVC/AWA/PVC Cables]

Conductor Operating Temperature : 70°C

IEC 60502-1 (BS 6346)

Conductor Cross- sectional Area	2 cables, d.c.	2 cables, 1-phase a.c.						3 or 4 cables, 3-phase a.c.									Direct in ground		In single way ducts	
		Reference Methods 1 & 11 (touching)			Reference Method 12 (spaced*)			Reference Methods 1, 11 & 12 (in trefoil touching)			Reference Methods 1 & 11 (flat touching)			Reference Method 12 (flat spaced*)			2 cables, 1-phase a.c. flat touching	3 cables, 3-phase a.c. trefoil touching	2 cables, 1-phase a.c. flat touching	3 cables, 3-phase a.c. trefoil touching
		mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m	mV/A/m	mV/A/m	mV/A/m
1	2	3			4			5			6			7			8	9	10	11
mm ²	mV/A/m	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	mV/A/m	mV/A/m	mV/A/m	mV/A/m
50	0.93	0.93	0.22	0.95	0.92	0.30	0.97	0.80	0.190	0.82	0.79	0.26	0.84	0.79	0.34	0.86	0.97	0.82	1.00	0.88
70	0.63	0.64	0.21	0.68	0.66	0.29	0.72	0.56	0.180	0.58	0.57	0.25	0.62	0.59	0.32	0.68	0.67	0.58	0.76	0.66
95	0.46	0.48	0.20	0.52	0.51	0.28	0.58	0.42	0.175	0.45	0.44	0.25	0.50	0.47	0.31	0.57	0.50	0.44	0.61	0.53
120	0.36	0.39	0.195	0.43	0.42	0.28	0.50	0.33	0.17	0.37	0.36	0.24	0.43	0.40	0.30	0.50	0.42	0.36	0.54	0.47
150	0.29	0.31	0.19	0.37	0.34	0.27	0.44	0.27	0.165	0.32	0.30	0.24	0.38	0.34	0.30	0.45	0.36	0.31	0.48	0.42
185	0.23	0.26	0.19	0.32	0.29	0.27	0.39	0.22	0.160	0.27	0.25	0.23	0.34	0.29	0.29	0.41	0.31	0.27	0.44	0.38
240	0.180	0.20	0.180	0.27	0.23	0.26	0.35	0.175	0.160	0.23	0.20	0.23	0.30	0.24	0.28	0.37	0.26	0.23	0.40	0.34
300	0.145	0.160	0.180	0.24	0.190	0.26	0.32	0.140	0.155	0.21	0.165	0.22	0.28	0.20	0.28	0.34	0.23	0.20	0.37	0.32
400	0.105	0.140	0.175	0.22	0.180	0.24	0.30	0.120	0.150	0.195	0.160	0.21	0.26	0.21	0.25	0.32	0.22	0.19	0.34	0.30
500	0.086	0.120	0.170	0.21	0.165	0.23	0.29	0.105	0.145	0.180	0.145	0.20	0.25	0.190	0.24	0.30	0.20	0.18	0.32	0.28
630	0.068	0.105	0.165	0.195	0.150	0.22	0.27	0.091	0.145	0.170	0.135	0.195	0.23	0.175	0.22	0.28	0.19	0.16	0.30	0.26
800	0.053	0.095	0.160	0.185	0.145	0.21	0.25	0.082	0.140	0.160	0.125	0.180	0.22	0.170	0.195	0.26	-	-	-	-
1000	0.042	0.091	0.155	0.180	0.140	0.190	0.24	0.079	0.135	0.155	0.125	0.165	0.21	0.165	0.170	0.24	-	-	-	-

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

PVC Insulated Cables
Multi-Core, Unarmoured



tel (65) 6367 0107 fax (65) 6365 2963
www.keystone-cable.com

Multi-Core Cables with PVC Insulation, Unarmoured, PVC Outersheath 0.6/1kV

Table 6 : Current-Carrying Capacities (Amp)
[CU/PVC/PVC Cables]

Conductor Operating Temperature : 70°C
Ambient Temperature : 30°C

IEC 60502-1 (BS 6346)

Conductor Cross-sectional Area	Reference Method 4 (enclosed in an insulated wall etc)		Reference Method 3 (enclosed in conduit on a wall or ceiling, or in trunking)		Reference Method 1 (clipped direct)		Reference Method 11 (on perforated cable tray), or Reference Method 13 (in free air)	
	one 2-core cable*, 1-phase a.c. or d.c.	one 3-core* or 4-core cable, 3-phase a.c.	one 2-core cable*, 1-phase a.c. or d.c.	one 3-core* or 4-core cable, 3-phase a.c.	one 2-core cable*, 1-phase a.c. or d.c.	one 3-core* or 4-core cable, 3-phase a.c.	one 2-core cable*, 1-phase a.c. or d.c.	one 3-core* or 4-core cable, 3-phase a.c.
1	2	3	4	5	6	7	8	9
mm ²	A	A	A	A	A	A	A	A
1	11	10	13	11.5	15	13.5	17	14.5
1.5	14	13	16.5	15	19.5	17.5	22	18.5
2.5	18.5	17.5	23	20	27	24	30	25
4	25	23	30	27	36	32	40	34
6	32	29	38	34	46	41	51	43
10	43	39	52	46	63	57	70	60
16	57	52	69	62	85	76	94	80
25	75	68	90	80	112	96	119	101
35	92	83	111	99	138	119	148	126
50	110	99	133	118	168	144	180	153
70	139	125	168	149	213	184	232	196
95	167	150	201	179	258	223	282	238
120	192	172	232	206	299	259	328	276
150	219	196	258	225	344	299	379	319
185	248	223	294	255	392	341	434	364
240	291	261	344	297	461	403	514	430
300	334	298	394	339	530	464	593	497
400	-	-	470	402	634	557	715	597

*With or without protective conductor

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 7 : Voltage Drop (Per Amp Per Meter)
[CU/PVC/PVC Cables]

Conductor Operating Temperature : 70°C

IEC 60502-1 (BS 6346)

Conductor Cross- sectional Area	2-core cable, d.c.	2-core cable, 1-phase a.c.			3-core or 4-core cable, 3-phase a.c.		
1	2	3			4		
mm ²	mV/A/m	mV/A/m			mV/A/m		
1	44	44			38		
1.5	29	29			25		
2.5	18	18			15		
4	11	11			9.5		
6	7.3	7.3			6.4		
10	4.4	4.4			3.8		
16	2.8	2.8			2.4		
		r	x	z	r	x	z
25	1.75	1.75	0.170	1.75	1.50	0.145	1.50
35	1.25	1.25	0.165	1.25	1.10	0.145	1.10
50	0.93	0.93	0.165	0.94	0.80	0.140	0.81
70	0.63	0.63	0.160	0.65	0.55	0.140	0.57
95	0.46	0.47	0.155	0.50	0.41	0.135	0.43
120	0.36	0.38	0.155	0.41	0.33	0.135	0.35
150	0.29	0.30	0.155	0.34	0.26	0.130	0.29
185	0.23	0.25	0.150	0.29	0.21	0.130	0.25
240	0.180	0.190	0.150	0.24	0.165	0.130	0.21
300	0.145	0.155	0.145	0.21	0.135	0.130	0.185
400	0.105	0.115	0.145	0.185	0.100	0.125	0.160

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

PVC Insulated Cables
Multi-Core, Armoured



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Multi-Core Cables with PVC Insulation, Armoured, PVC Outersheath 0.6/1kV

Table 8 : Current-Carrying Capacities (Amp)
[CU/PVC/PVC/SWA/PVC Cables]

Conductor Operating Temperature : 70°C
Ambient Temperature : 30°C
Ground Temperature : 15°C

IEC 60502-1 (BS 6346)

Depth of Laying : 0.5m

Soil Thermal Resistivity : 1.2 k•m/W

Conductor Cross-sectional Area	Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated horizontal cable tray) or Reference Method 13 (in free air)		Direct in ground		In single way ducts	
	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.
1	2	3	4	5	6	7	8	9
mm ²	A	A	A	A	A	A	A	A
1.5	21	18	22	19	32	27	26	22
2.5	28	25	31	26	41	35	34	29
4	38	33	41	35	55	47	45	38
6	49	42	53	45	69	59	57	48
10	67	58	72	62	92	78	76	64
16	89	77	97	83	119	101	98	83
25	118	102	128	110	158	132	129	107
35	145	125	157	135	190	159	154	126
50	175	151	190	163	225	188	183	153
70	222	192	241	207	277	233	225	190
95	269	231	291	251	332	279	271	228
120	310	267	336	290	377	317	309	260
150	356	306	386	332	422	355	346	292
185	405	348	439	378	478	401	393	331
240	476	409	516	445	551	462	455	382
300	547	469	592	510	616	517	510	428
400	621	540	683	590	693	580	574	490

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)
For rating factors of ground temperature other than 15°C, please refer to Table 26 (Page 66)

Table 9 : Voltage Drop (Per Amp Per Meter)
[CU/PVC/PVC/SWA/PVC Cables]

Conductor Operating Temperature : 70°C

IEC 60502-1 (BS 6346)

Conductor Cross-sectional Area	2-core cable, d.c.	2-core cable, 1-phase a.c.	3-core or 4-core cable, 3-phase a.c.			Direct in ground		In single way ducts	
						2-core cable, 1-phase a.c.	3-core or 4-core cable, 3-phase a.c.	2-core cable, 1-phase a.c.	3-core or 4-core cable, 3-phase a.c.
1	2	3	4			5	6	7	8
mm ²	mV/A/m	mV/A/m	mV/A/m			mV/A/m	mV/A/m	mV/A/m	mV/A/m
1.5	29	29	25			29	25	29	25
2.5	18	18	15			18	15	18	15
4	11	11	9.5			11	9.5	11	9.5
6	7.3	7.3	6.4			7.4	6.4	7.4	6.4
10	4.4	4.4	3.8			4.4	3.8	4.4	3.8
16	2.8	2.8	2.4			2.8	2.4	2.8	2.4
		r	x	z	r	x	z		
25	1.75	1.75	0.17	1.75	1.5	0.145	1.5	1.7	1.5
35	1.25	1.25	0.165	1.25	1.1	0.145	1.1	1.3	1.1
50	0.93	0.93	0.165	0.94	0.8	0.14	0.81	0.94	0.82
70	0.63	0.63	0.16	0.65	0.55	0.14	0.57	0.66	0.57
95	0.46	0.47	0.155	0.5	0.41	0.135	0.43	0.49	0.42
120	0.36	0.38	0.155	0.41	0.33	0.135	0.35	0.4	0.35
150	0.29	0.30	0.155	0.34	0.26	0.13	0.29	0.34	0.29
185	0.23	0.25	0.15	0.29	0.21	0.13	0.25	0.29	0.25
240	0.18	0.19	0.15	0.24	0.165	0.13	0.21	0.24	0.21
300	0.145	0.155	0.145	0.21	0.135	0.13	0.185	0.21	0.18
400	0.105	0.115	0.145	0.185	0.1	0.125	0.16	0.19	0.17

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

XLPE (or LSZH) Insulated Cables
Single-Core, Unarmoured



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Single-Core Cables with XLPE (or LSZH) Insulation, with or without PVC (or LSZH) Outersheath 450/750V or 0.6/1kV

Table 10 : Current-Carrying Capacities (Amp)

[CU/LSZH, CU/XLPE/PVC, CU/XLPE/LSZH, CU/MT/LSZH or CU/MT/XLPE/LSZH Cables]

Conductor Operating Temperature : 90°C
Ambient Temperature : 30°C

BS EN 50525-3-41 (BS 7211)
BS 8592
IEC 60502-1

Conductor Cross-sectional Area	Reference Method 4 (enclosed in conduit in thermally insulating wall etc)		Reference Method 3 (enclosed in conduit on a wall or in trunking etc)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray, horizontal or vertical)		Reference Method 12 (in free air)		
	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	Horizontal flat spaced	Vertical flat spaced	Trefoil
	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. or 3 cables 3-phase a.c.	2 cables, 1-phase a.c. or d.c. or 3 cables 3-phase a.c.	3 cables trefoil, 3-phase a.c.
1	2	3	4	5	6	7	8	9	10	11	12
mm ²	A	A	A	A	A	A	A	A	A	A	A
1.5	18	17	22	19	25	23	-	-	-	-	-
2.5	24	23	30	26	34	31	-	-	-	-	-
4	33	30	40	35	46	41	-	-	-	-	-
6	43	39	51	45	59	54	-	-	-	-	-
10	58	53	71	63	81	74	-	-	-	-	-
16	76	70	95	85	109	99	-	-	-	-	-
25	100	91	126	111	143	130	158	140	183	163	138
35	124	111	156	138	176	161	195	176	226	203	171
50	149	135	189	168	228	209	239	215	274	246	209
70	189	170	240	214	293	268	308	279	351	318	270
95	228	205	290	259	355	326	375	341	426	389	330
120	263	235	336	299	413	379	436	398	495	453	385
150	300	270	375	328	476	436	505	461	570	524	445
185	341	306	426	370	545	500	579	530	651	600	511
240	400	358	500	433	644	590	686	630	769	711	606
300	459	410	573	493	743	681	794	730	886	824	701
400	-	-	683	584	868	793	915	849	1065	994	820
500	-	-	783	666	990	904	1044	973	1228	1150	936
630	-	-	900	764	1130	1033	1191	1115	1423	1338	1069
800	-	-	-	-	1288	1179	1358	1275	1581	1485	1214
1000	-	-	-	-	1443	1323	1520	1436	1775	1671	1349

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 11 : Voltage Drop (Per Amp Per Meter)

[CU/LSZH, CU/XLPE/PVC, CU/XLPE/LSZH, CU/MT/LSZH or CU/MT/XLPE/LSZH Cables]

Conductor Operating Temperature : 90°C

BS EN 50525-3-41 (BS 7211)
BS 8592
IEC 60502-1

Conductor Cross-sectional Area	2 cables, d.c.	2 cables, 1-phase a.c.						3 or 4 cables, 3-phase a.c.					
		Reference Methods 3 and 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1 and 11 (clipped direct or on trays touching)			Reference Methods 3 and 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1, 11 and 12 (trefoil)		
		Reference Methods 3 and 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1 and 11 (clipped direct or on trays touching)			Reference Methods 3 and 4 (enclosed in conduit etc, in or on a wall)			Reference Methods 1, 11 and 12 (trefoil)		
1	2	3	4	5	6	7	8	9	10	11	12	13	14
mm ²	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m	mV/A/m
1.5	31	31	27	27	27	27	27	27	27	27	27	27	27
2.5	19	19	16	16	16	16	16	16	16	16	16	16	16
4	12	12	10	10	10	10	10	10	10	10	10	10	10
6	7.9	7.9	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8
10	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7
16	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
25	1.85	1.85	0.31	1.90	1.85	0.190	1.85	1.60	0.27	1.65	1.60	0.165	1.60
35	1.35	1.35	0.29	1.35	1.35	0.180	1.35	1.15	0.25	1.15	1.15	0.155	1.15
50	0.99	1.00	0.29	1.05	0.99	0.180	1.00	0.87	0.25	0.90	0.86	0.155	0.87
70	0.68	0.70	0.28	0.75	0.68	0.175	0.71	0.60	0.24	0.65	0.59	0.150	0.61
95	0.49	0.51	0.27	0.58	0.49	0.170	0.52	0.44	0.23	0.50	0.43	0.145	0.45
120	0.39	0.41	0.26	0.48	0.39	0.165	0.43	0.35	0.23	0.42	0.34	0.140	0.37
150	0.32	0.33	0.26	0.43	0.32	0.165	0.36	0.29	0.23	0.37	0.28	0.140	0.31
185	0.25	0.27	0.26	0.37	0.26	0.165	0.30	0.23	0.23	0.32	0.22	0.140	0.26
240	0.190	0.21	0.26	0.33	0.20	0.160	0.25	0.185	0.22	0.29	0.170	0.140	0.22
300	0.155	0.175	0.25	0.31	0.160	0.160	0.22	0.150	0.22	0.27	0.140	0.140	0.195
400	0.12	0.140	0.25	0.29	0.130	0.155	0.20	0.125	0.22	0.25	0.110	0.135	0.175
500	0.093	0.120	0.25	0.28	0.105	0.155	0.185	0.100	0.22	0.24	0.090	0.135	0.160
630	0.072	0.100	0.25	0.27	0.086	0.155	0.175	0.088	0.21	0.23	0.074	0.135	0.150
800	0.056	-	-	-	0.072	0.150	0.170	-	-	-	0.062	0.130	0.145
1000	0.045	-	-	-	0.063	0.150	0.165	-	-	-	0.055	0.130	0.140

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

XLPE (or LSZH) Insulated Cables
Single-Core, Armoured



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Single-Core Cables with XLPE or LSZH Insulation, Armoured, PVC or LSZH Outersheath 0.6/1kV

Table 12 : Current-Carrying Capacities (Amp)

[CU/XLPE/PVC/AWA/PVC, CU/XLPE/LSZH/AWA/LSZH, CU/MT/XLPE/LSZH/AWA/LSZH Cables]

Conductor Operating Temperature : 90°C

Ambient Temperature : 30°C

Ground Temperature : 15°C

Depth of Laying : 0.5m

Soil Thermal Resistivity : 1.2 k•m/W

BS 6724

IEC 60502-1

Conductor Cross-sectional Area	Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray)		Reference Method 12 (in free air)	In single-way ducts		Laid direct in ground	
	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching	3 cables, 3-phase a.c. trefoil touching	2 cables, 1-phase a.c. or d.c. ducts touching	3 cables, 3-phase a.c. trefoil touching	2 cables, 1-phase a.c. or d.c. touching	3 cables, 3-phase a.c. trefoil touching
1	2	3	4	5	6	7	8	9	10
mm ²	A	A	A	A	A	A	A	A	A
50	237	220	253	232	222	255	235	275	235
70	303	277	322	293	285	310	280	340	290
95	367	333	389	352	346	365	330	405	345
120	425	383	449	405	402	410	370	460	389
150	488	437	516	462	463	445	405	510	435
185	557	496	587	524	529	485	440	580	490
240	656	579	689	612	625	550	500	670	560
300	755	662	792	700	720	610	550	750	630
400	853	717	899	767	815	640	580	830	700
500	962	791	1016	851	918	690	620	910	770
630	1082	861	1146	935	1027	750	670	1000	840
800	1170	904	1246	987	1119	828	735	1117	931
1000	1261	961	1345	1055	1214	919	811	1254	1038

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

For rating factors of ground temperature other than 15°C, please refer to Table 26 (Page 66)

Table 13 : Voltage Drop (Per Amp Per Meter)

[CU/XLPE/PVC/AWA/PVC, CU/XLPE/LSZH/AWA/LSZH, CU/MT/XLPE/LSZH/AWA/LSZH Cables]

Conductor Operating Temperature : 90°C

BS 6724

IEC 60502-1

Conductor Cross-sectional Area	2 cables, d.c.	2 cables, 1-phase a.c.				3 or 4 cables, 3-phase a.c.						2 cables, 1-phase a.c.		3 or 4 cables, 3-phase a.c. touching	
		Reference Method 1 & 11 (touching)				Reference Method 1, 11 & 12 (trefoil touching)			Reference Method 1 & 11 (flat touching)			In ducts	In ground	In ducts	In ground
1	2	3				4			5			6	7	8	9
mm ²	mV/A/m	mV/A/m				mV/A/m			mV/A/m			mV/A/m	mV/A/m	mV/A/m	mV/A/m
		r	x	z		r	x	z	r	x	z				
50	0.98	0.99	0.21	1.00	0.86	0.180	0.87	0.84	0.25	0.88	0.88	1.10	0.99	0.93	0.86
70	0.67	0.68	0.200	0.71	0.59	0.170	0.62	0.60	0.25	0.65	0.65	0.80	0.70	0.70	0.61
95	0.49	0.51	0.195	0.55	0.44	0.170	0.47	0.46	0.24	0.52	0.52	0.65	0.53	0.56	0.46
120	0.39	0.41	0.190	0.45	0.35	0.165	0.39	0.38	0.24	0.44	0.44	0.55	0.43	0.48	0.37
150	0.31	0.33	0.185	0.38	0.29	0.160	0.33	0.31	0.23	0.39	0.39	0.50	0.37	0.43	0.32
185	0.25	0.27	0.185	0.33	0.23	0.160	0.28	0.26	0.23	0.34	0.34	0.45	0.31	0.39	0.27
240	0.195	0.21	0.180	0.28	0.180	0.155	0.24	0.21	0.22	0.30	0.30	0.40	0.26	0.35	0.23
300	0.155	0.170	0.175	0.25	0.145	0.150	0.21	0.170	0.22	0.28	0.28	0.37	0.24	0.32	0.21
400	0.115	0.145	0.170	0.22	0.125	0.150	0.195	0.160	0.21	0.27	0.27	0.35	0.21	0.30	0.19
500	0.093	0.125	0.170	0.21	0.105	0.145	0.180	0.145	0.20	0.25	0.25	0.33	0.20	0.28	0.18
630	0.073	0.105	0.165	0.195	0.092	0.145	0.170	0.135	0.195	0.24	0.24	0.30	0.19	0.26	0.17
800	0.056	0.090	0.160	0.190	0.086	0.140	0.165	0.130	0.180	0.23	0.23	0.28	0.18	0.24	0.16
1000	0.045	0.092	0.155	0.180	0.080	0.135	0.155	0.125	0.170	0.21	0.21	0.26	0.17	0.22	0.15

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

XLPE (or LSZH) Insulated Cables
Multi-Core, Unarmoured



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Multi-Core Cables with XLPE (or LSZH) Insulation, PVC (or LSZH) Outersheath 300/500V or 0.6/1kV

Table 14 : Current-Carrying Capacities (Amp)
[CU/XLPE/PVC, CU/XLPE/LSZH or CU/MT/XLPE/LSZH Cables]

Conductor Operating Temperature : 90°C
Ambient Temperature : 30°C

IEC 60502-1

Conductor Cross-sectional Area	Reference Method 4 (enclosed in an conduit insulated wall etc)	Reference Method 3 (enclosed in conduit on a wall or ceiling, or in trunking)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray), or Reference Method 13 (in free air)	
	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.
1	2	3	4	5	6	7	8
mm ²	A	A	A	A	A	A	A
1.5	16.5	22	19.5	24	22	26	23
2.5	22	30	26	33	30	36	32
4	30	40	35	45	40	49	42
6	38	51	44	58	52	63	54
10	51	69	60	80	71	86	75
16	68	91	80	107	96	115	100
25	89	119	105	138	119	149	127
35	109	146	128	171	147	185	158
50	130	175	154	209	179	225	192
70	164	221	194	269	229	289	246
95	197	265	233	328	278	352	298
120	227	305	268	382	322	410	346
150	259	334	300	441	371	473	399
185	295	384	340	506	424	542	456
240	346	459	398	599	500	641	538
300	396	532	455	693	576	741	621
400	472	625	536	803	667	865	741

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 15 : Voltage Drop (Per Amp Per Meter)
[CU/XLPE/PVC, CU/XLPE/LSZH or CU/MT/XLPE/LSZH Cables]

Conductor Operating Temperature : 90°C

IEC 60502-1

Conductor Cross-sectional Area	2-core cable, d.c.	2-core cable, 1-phase a.c.			3-core or 4-core cables, 3-phase a.c.		
1	2	3			4		
mm ²	mV/A/m	mV/A/m			mV/A/m		
1.5	31	31			27		
2.5	19	19			16		
4	12	12			10		
6	7.9	7.9			6.8		
10	4.7	4.7			4.0		
16	2.9	2.9			2.5		
		r	x	z	r	x	z
25	1.85	1.85	0.160	1.90	1.60	0.140	1.65
35	1.35	1.35	0.155	1.35	1.15	0.135	1.15
50	0.98	0.99	0.155	1.00	0.86	0.135	0.87
70	0.67	0.67	0.150	0.69	0.59	0.130	0.60
95	0.49	0.50	0.150	0.52	0.43	0.130	0.45
120	0.39	0.40	0.145	0.42	0.34	0.130	0.37
150	0.31	0.32	0.145	0.35	0.28	0.125	0.30
185	0.25	0.26	0.145	0.29	0.22	0.125	0.26
240	0.195	0.200	0.140	0.24	0.175	0.125	0.21
300	0.155	0.160	0.140	0.21	0.140	0.120	0.185
400	0.120	0.130	0.140	0.190	0.115	0.120	0.165

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

XLPE (or LSZH) Insulated Cables
Multi-Core, Armoured



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Multi-Core Cables with XLPE (or LSZH) Insulation, Armoured, PVC or LSZH Outersheath 0.6/1kV

Table 16 : Current-Carrying Capacities (Amp)

[CU/XLPE/PVC/SWA/PVC, CU/XLPE/LSZH/SWA/LSZH, CU/MT/XLPE/LSZH/SWA/LSZH Cables]

Conductor Operating Temperature : 90°C

Ambient Temperature : 30°C

Ground Temperature : 15°C

Depth of Laying : 0.5m

Soil Thermal Resistivity : 1.2 k•m/W

BS 6724

IEC 60502-1

Conductor Cross-sectional Area	Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated horizontal cable tray) or Reference Method 13 (in free air)		In single-way ducts		Laid direct in ground	
	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.
1	2	3	4	5	6	7	8	9
mm ²	A	A	A	A	A	A	A	A
1.5	27	23	29	25	-	23	-	28
2.5	36	31	39	33	-	30	-	36
4	49	42	52	44	-	40	-	48
6	62	53	66	56	-	50	-	60
10	85	73	90	78	-	65	-	80
16	110	94	115	99	115	94	140	115
25	146	124	152	131	145	125	180	150
35	180	154	188	162	175	150	215	180
50	219	187	228	197	210	175	255	215
70	279	238	291	251	260	215	315	265
95	338	289	354	304	310	260	380	315
120	392	335	410	353	355	300	430	360
150	451	386	472	406	400	335	480	405
185	515	441	539	463	455	380	540	460
240	607	520	636	546	520	440	630	530
300	698	599	732	628	590	495	700	590
400	787	673	847	728	660	560	790	670

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)
For rating factors of ground temperature other than 15°C, please refer to Table 26 (Page 66)

Table 17 : Voltage Drop (Per Amp Per Meter)

[CU/XLPE/PVC/SWA/PVC, CU/XLPE/LSZH/SWA/LSZH, CU/MT/XLPE/LSZH/SWA/LSZH Cables]

Conductor Operating Temperature : 90°C

BS 6724

IEC 60502-1

Conductor Cross-sectional Area	2-core cable, d.c.	2-core cables, 1-phase a.c.			3-core or 4-core cables, 3-phase a.c.			2-core cables, 1-phase a.c.	3-core or 4-core cables, 3-phase a.c.
								In ducts or in ground	In ducts or in ground
1	2	3			4			5	6
mm ²	mV/A/m	mV/A/m			mV/A/m			mV/A/m	mV/A/m
1.5	31.0	31.0			27.0			31.0	25.0
2.5	19.0	19.0			16.0			19.0	15.0
4	12.0	12.0			10.0			12.0	9.7
6	7.9	7.9			6.8			7.9	6.5
10	4.7	4.7			4.0			4.7	3.9
16	2.9	2.9			2.5			2.9	2.6
		r	x	z	r	x	z		
25	1.850	1.850	0.160	1.900	1.600	0.140	1.650	1.900	1.600
35	1.350	1.350	0.155	1.350	1.150	0.135	1.150	1.350	1.200
50	0.980	0.990	0.155	1.000	0.860	0.135	0.870	1.000	0.870
70	0.670	0.670	0.150	0.690	0.590	0.130	0.600	0.690	0.610
95	0.490	0.500	0.150	0.520	0.430	0.130	0.450	0.520	0.450
120	0.390	0.400	0.145	0.420	0.340	0.130	0.370	0.420	0.360
150	0.310	0.320	0.145	0.350	0.280	0.125	0.300	0.350	0.300
185	0.250	0.260	0.145	0.290	0.220	0.125	0.260	0.290	0.250
240	0.195	0.200	0.140	0.240	0.175	0.125	0.210	0.240	0.210
300	0.155	0.160	0.140	0.210	0.140	0.120	0.185	0.210	0.190
400	0.120	0.130	0.140	0.190	0.115	0.120	0.165	0.190	0.180

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

Flexible Cables



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Flexible Cables with PVC Insulation, or PVC Insulation & PVC Outersheath 250/440V

Table 18 : Technical Data Flexible Cord, Imperial Sizes
[CU/PVC or CU/PVC/PVC Cables]

Conductor Operating Temperature : 70°C
Ambient Temperature : 30°C

BS 2004

Conductor		Current-Carrying Capacity	Voltage Drop per 100 feet		Maximum Weight supportable by twin flexible cord
Cross-sectional Area	No./Diam. of Strand	d.c. or 1- or 3-phase a.c.	d.c. or 1-phase a.c.	3-phase a.c.	
1	2	3	4	5	6
mm ²	No./inch	A	V	V	lb
0.4	14/0.0076	3	8.9	7.7	3
0.7	23/0.0076	6	11	9.4	5
1.2	40/0.0076	13	14	12	10
2.0	70/0.0076	18	12	10	10
3.2	110/0.0076	24	9.6	8.3	10
4.7	162/0.0076	31	8.4	7.3	10

Note : For rating factor of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Flexible Cables with PVC Insulation, PVC Outersheath 300/500V

Table 19 : Technical Data Flexible Cord, Metrics Sizes
[CU/PVC/PVC Cables]

Conductor Operating Temperature : 60°C

BS EN 50525-2-11
BS 6500

Conductor		Current-Carrying Capacity		Voltage Drop		Maximum Mass supportable by twin flexible cord
Cross-sectional Area	No./Diam. of Strand	d.c. or 1-phase a.c.	3-phase a.c.	d.c. or 1-phase a.c.	3-phase a.c.	
1	2	3		4	5	6
mm ²	No./mm	A		mV/A/m	mV/A/m	kg
0.5	16/0.20	3	3	93	80	2
0.75	24/0.20	6	6	62	54	3
1	32/0.20	10	10	46	40	5
1.5	30/0.25	16	16	32	27	5
2.5	50/0.25	25	20	19	16	5
4	56/0.30	32	25	12	10	5

Note : For rating factor of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Current Rating and Voltage Drop

EPR Insulated Cables



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Single-Core EPR Insulated, Chlorinated Polyethylene Outsheath Neoprene Cable 450/750V or 0.6/1kV

Table 20 : Current-Carrying Capacities (Amp)

[CU/EPR/CPE Cables]

Conductor Operating Temperature : 90°C

Ambient Temperature : 30°C

BS EN 50525-2-21

Conductor Cross-sectional Area	Reference Method 3 (enclosed in conduit etc. in or on a wall)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray) Horizontal or Vertical		Reference Method 12 (in free air)	
	2 cables, 1-phase a.c. or d.c.	3 or 4 cables, 3-phase a.c.	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. flat and touching	3 or 4 cables, 3-phase a.c. flat and touching or trefoil	2 cables, 1-phase a.c. or d.c. or 3 or 4 cables, 3-phase a.c. flat spaced horizontal or vertical	3 cables trefoil, 3-phase a.c.
1	2	3	4	5	6	7	8	9
mm ²	A	A	A	A	A	A	A	A
1	17	15	19	17.5	-	-	-	-
1.5	22	19.5	25	23	-	-	-	-
2.5	30	27	34	31	-	-	-	-
4	40	36	45	42	-	-	-	-
6	52	46	59	54	-	-	-	-
10	72	63	81	75	-	-	-	-
16	96	85	108	100	-	-	-	-
25	127	112	143	133	153	140	154	134
35	157	138	177	164	189	174	192	167
50	190	167	215	199	229	211	235	204
70	242	213	274	254	293	269	303	262
95	293	258	332	308	356	327	370	320
120	339	298	384	357	412	379	431	373
150	372	334	442	411	475	437	499	432
185	428	379	519	469	542	499	573	495
240	510	443	607	553	639	589	679	587
300	593	506	695	636	735	679	786	680
400	719	602	827	755	860	798	929	799
500	835	689	946	865	989	918	1081	919
630	975	791	1088	996	1143	1062	1263	1060

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 21 : Voltage Drop (Per Amp Per Meter)

[CU/EPR/CPE Cables]

Conductor Operating Temperature : 90°C

BS EN 50525-2-21

Conductor Cross- sectional Area	2 cables, d.c.	2 cables, 1-phase a.c.									3 or 4 cables, 3-phase a.c.											
		Reference Method 3 (enclosed in conduit etc. in or on a wall)	Reference Methods 1 & 11 (clipped direct or on trays, touching)			Reference Method 12 (spaced*)			Reference Method 3 (enclosed in conduit etc. in or on a wall)			Reference Method 1, 11 & 12 (in trefoil touching)			Reference Methods 1 & 11 (flat and touching)			Reference Method 12 (flat spaced*)				
1	2	3			4			5			6			7			8			9		
mm ²	mV/A/m	mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m			mV/A/m		
1	46	46			46			-			40			40			40			-		
1.5	31	31			31			-			26			26			26			-		
2.5	18	18			18			-			16			16			16			-		
4	12	12			12			-			10			10			10			-		
6	7.7	7.7			7.7			-			6.7			6.7			6.7			-		
10	4.6	4.6			4.6			-			4.0			4.0			4.0			-		
16	2.9	2.9			2.9			-			2.5			2.5			2.5			-		
		r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z	r	x	z
25	1.80	1.85	0.32	1.90	1.85	0.20	1.85	1.85	0.29	1.85	1.60	0.28	1.65	1.60	0.175	1.60	1.60	0.25	1.60	1.60	0.32	1.65
35	1.30	1.35	0.31	1.40	1.30	0.195	1.35	1.30	0.28	1.35	1.15	0.27	1.20	1.15	0.170	1.15	1.15	0.24	1.15	1.15	0.32	1.20
50	0.95	1.00	0.30	1.05	0.97	0.190	0.99	0.97	0.28	1.00	0.87	0.26	0.91	0.84	0.165	0.86	0.84	0.24	0.88	0.84	0.32	0.90
70	0.65	0.68	0.29	0.74	0.66	0.185	0.69	0.66	0.27	0.72	0.60	0.25	0.65	0.57	0.160	0.60	0.57	0.24	0.62	0.57	0.31	0.65
95	0.48	0.51	0.28	0.58	0.49	0.180	0.52	0.49	0.27	0.56	0.44	0.25	0.51	0.43	0.155	0.45	0.43	0.23	0.48	0.42	0.31	0.52
120	0.38	0.40	0.27	0.49	0.39	0.175	0.43	0.39	0.26	0.47	0.35	0.24	0.43	0.34	0.155	0.37	0.34	0.23	0.41	0.34	0.30	0.45
150	0.30	0.33	0.27	0.42	0.31	0.175	0.36	0.31	0.26	0.40	0.29	0.24	0.37	0.27	0.150	0.31	0.27	0.23	0.35	0.27	0.30	0.40
185	0.25	0.27	0.27	0.38	0.25	0.170	0.30	0.25	0.26	0.36	0.23	0.23	0.33	0.22	0.150	0.26	0.22	0.22	0.31	0.22	0.30	0.37
240	0.190	0.21	0.26	0.33	0.195	0.165	0.26	0.195	0.25	0.32	0.180	0.23	0.29	0.170	0.145	0.22	0.170	0.22	0.28	0.170	0.30	0.34
300	0.150	0.170	0.26	0.31	0.155	0.165	0.23	0.155	0.25	0.29	0.150	0.23	0.27	0.135	0.140	0.195	0.135	0.22	0.26	0.135	0.29	0.32
400	0.115	0.140	0.26	0.30	0.125	0.160	0.20	0.120	0.25	0.28	0.130	0.22	0.26	0.110	0.140	0.175	0.110	0.21	0.24	0.105	0.29	0.31
500	0.091	0.115	0.26	0.28	0.100	0.155	0.185	0.097	0.24	0.26	0.105	0.22	0.24	0.089	0.135	0.165	0.089	0.21	0.23	0.085	0.29	0.30
630	0.072	0.100	0.25	0.27	0.082	0.155	0.175	0.077	0.24	0.25	0.085	0.22	0.24	0.073	0.135	0.155	0.073	0.21	0.22	0.067	0.28	0.29

Note : r = resistive component; x = reactive component; z = impedance value

Current Rating and Voltage Drop

EPR Insulated Cables



tel (65) 6367 0107 fax (65) 6365 2963
www.keystone-cable.com

Multi-Core EPR Insulated, Chlorinated Polyethylene Outersheath Neoprene Cable 450/750V or 0.6/1kV

Table 22 : Current-Carrying Capacities (Amp)
[CU/EPR/CPE Cables]

Conductor Operating Temperature : 90°C
Ambient Temperature : 30°C

BS EN 50525-2-21

Conductor Cross-sectional Area	Reference Method 3 (enclosed)		Reference Method 1 (clipped direct)		Reference Method 11 (on a perforated cable tray) or Reference Method 13 (in free air)	
	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.	one 2-core cable, 1-phase a.c. or d.c.	one 3-core or 4-core cable, 3-phase a.c.
1	2	3	4	5	6	7
mm ²	A	A	A	A	A	A
1	16.5	14.5	18	16	19.5	17.5
1.5	21	18.5	23	20	25	22
2.5	29	25	32	28	34	30
4	38	33	43	37	46	40
6	48	43	55	48	59	52
10	66	58	76	66	81	71
16	87	77	103	88	109	94
25	114	100	136	117	144	123
35	139	122	168	144	177	151
50	167	147	201	174	213	186
70	211	185	256	222	272	237
95	254	222	310	269	329	287
120	292	256	359	312	381	333
150	320	287	413	359	438	383
185	368	326	470	409	499	437
240	439	381	553	482	587	515
300	509	436	636	555	675	593

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 23 : Voltage Drop (Per Amp Per Meter)
[CU/EPR/CPE Cables]

Conductor Operating Temperature : 90°C

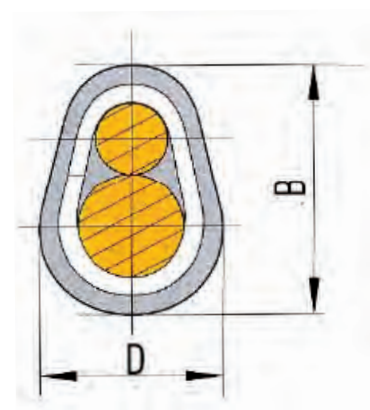
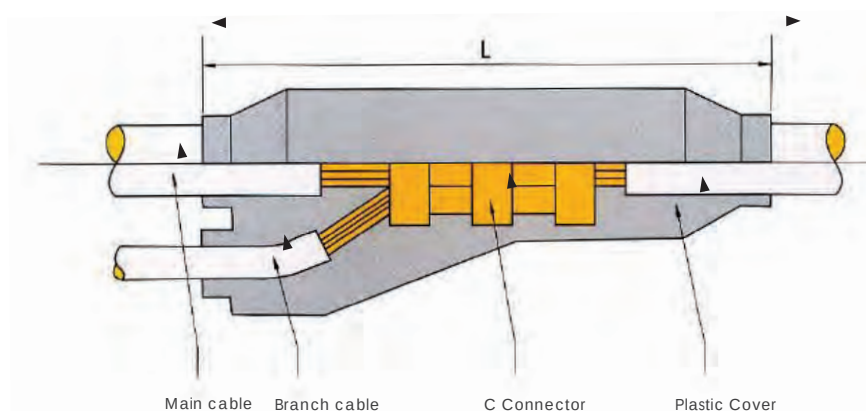
BS EN 50525-2-21

Conductor Cross-sectional Area	2-core cable, d.c.	2-core cable, 1-phase a.c.			3-core, 4-core or 5-core cables, 3-phase a.c.		
1	2	3			4		
mm ²	mV/A/m	mV/A/m			mV/A/m		
1	46	46			40		
1.5	31	31			26		
2.5	19	19			16		
4	12	12			10		
6	7.7	7.7			6.7		
10	4.6	4.6			4.0		
16	2.9	2.9			2.5		
		r	x	z	r	x	z
25	1.80	1.85	0.175	1.85	1.60	0.150	1.60
35	1.30	1.30	0.170	1.35	1.15	0.150	1.15
50	0.95	0.97	0.170	0.99	0.84	0.145	0.86
70	0.65	0.66	0.165	0.68	0.58	0.140	0.59
95	0.48	0.49	0.160	0.52	0.43	0.140	0.45
120	0.38	0.39	0.160	0.42	0.34	0.135	0.36
150	0.30	0.31	0.155	0.35	0.27	0.135	0.20
185	0.25	0.25	0.155	0.20	0.22	0.130	0.26
240	0.190	0.195	0.150	0.25	0.170	0.130	0.22
300	0.150	0.155	0.150	0.22	0.135	0.130	0.185

Note : r = resistive component; x = reactive component; z = impedance value

Table 24 : KEYFAB™ Prefabricated Branch Cables Size Reference

Main Cable	(mm ²)	25	35	50	70	70	95	120	95	120	150	185	240	185	240	300	400	400	500	630	800	1000
Branch Cable	(mm ²)	6 to 25	6 to 35	6 to 50	6 to 70	35 to 70	6 to 50	6 to 25	70 to 95	35 to 120	6 to 120	6 to 95	6 to 35	120	50 to 120	60 to 150	6 to 50	70 to 150	6 to 185	6 to 185	6 to 185	6 to 185
Reference Size	L (mm)	104	130	154	190	213	250	290														
	D (mm)	28	35	42	52	66	78	88														
	B (mm)	46	58	70	86	100	113	134														



KEYFAB™ Prefabricated Branch Cables Inspection and Testing

- Each connection made between the main and prefabricated branch cable employs a copper "C" type connector and is encapsulated in thermoplastic;
- The insulation Resistance value of the system is measured over 200MΩ at the factory;
- Cable with connectors can withstand dielectric voltage of 3.5kV for 5 minutes under one meter water pressure;
- The DC conductor resistance ratio between the connected cable system and the cables with same length is less than 1.2;
- Able to withstand 250 Heat Cycle Test;
- Cable system meets flame retardant requirement to IEC 60332.

Table 25 : Correction Factor for Ambient Air Temperature Other Than 30°C to be Applied to the Current-Carrying Capacities for Cables in Free Air

Ambient Temperature (°C)	Insulation				
	PVC (70°C)	XLPE (90°C)	HT-PVC (90°C)	Rubber (85°C)	Rubber (60°C)
10	1.22	1.15	-	-	-
15	1.17	1.12	-	-	-
20	1.12	1.08	-	-	-
25	1.06	1.04	1.03	1.02	-
30	1.00	1.00	1.00	1.00	1.00
35	0.94	0.96	0.97	0.95	0.91
40	0.87	0.91	0.94	0.90	0.82
45	0.79	0.87	0.91	0.85	0.71
50	0.71	0.82	0.87	0.80	0.58
55	0.61	0.76	0.84	0.74	0.41
60	0.50	0.71	0.80	0.67	-
65	0.35	0.65	0.76	0.60	-
70	-	0.58	0.71	0.52	-
75	-	0.50	0.61	0.43	-
80	-	0.41	0.50	0.30	-
85	-	0.29	0.35	-	-

Table 26 : Correction Factor for Ambient Ground Temperature Other Than 15°C to be Applied to the Current-Carrying Capacities for Cables in Ducts or in Ground

Ground Temperature (°C)	Insulation	
	PVC (70°C)	XLPE (90°C)
10	1.04	1.03
15	1.00	1.00
20	0.95	0.97
25	0.90	0.93
30	0.85	0.89
35	0.80	0.86
40	0.74	0.82
45	0.67	0.77
50	0.60	0.73
55	-	0.68
60	-	0.63
65	-	0.58

Table 27 : Correction Factors for Ambient Temperature & Group Installation

Correction for groups of more than one circuit of single-core cables, or more than one multi-core cable

Reference Methods of Installation		Correction Factor (Cg)													
		Number of Circuits or Multi-Core Cables													
		2	3	4	5	6	7	8	9	10	12	14	16	18	20
Enclosed (Method 3 or 4) or bunched and clipped to a non-metallic surface (Method 1)		0.80	0.70	0.65	0.60	0.57	0.54	0.52	0.50	0.48	0.45	0.43	0.41	0.39	0.38
Single layer clipped to a non-metallic surface (Method 1)	Touching	0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.70	-	-	-	-	-	-
	Spaced*	0.94	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90
Single layer multi-core on a perforated metal cable tray (Method 11)	Touching	0.86	0.81	0.77	0.75	0.74	0.73	0.73	0.72	0.71	0.70	-	-	-	-
	Spaced*	0.91	0.89	0.88	0.87	0.87	-	-	-	-	-	-	-	-	-
Single layer single-core on a perforated metal cable tray, touching (Method 11)	Horizontal	0.90	0.85	-	-	-	-	-	-	-	-	-	-	-	-
	Vertical	0.85	-	-	-	-	-	-	-	-	-	-	-	-	-
Single layer multi-core touching on ladder supports		0.86	0.82	0.80	0.79	0.78	0.78	0.78	0.77	-	-	-	-	-	-

* Space means a clearance between adjacent surfaces of at least one cable Diam. (D_e). Where the horizontal clearance between adjacent cables exceeds 2 D_e, no correction factor need be applied

Note : 1 The factors in the table are applicable to a group of cables all of the same sizes. The value of the current derived from application of the appropriate factors is the maximum continuous current to be carried by any of the cables in the group.

2 If, due to known operating conditions, a cable is expected to carry not more than 30% of its grouped rating, it may be ignored for the purpose of obtaining the rating factor for the rest of the group.

For example, a group of N loaded cables would normally require a group reduction factor of C_g applied to the tabulated I_t. However, if M cables in the group carry loads which are not greater than 0.3C_g I_t amperes, the other cables can be sized by using the group rating factor corresponding to (N-M) cables.

Table 28 : Correction Factor for Cables with More Than 4 Loaded Cores

No. of Loaded Cores	5	6	7	10	12	14	19
Correction Factor	0.72	0.67	0.63	0.56	0.53	0.51	0.45
No. of Loaded Cores	24	27	30	37	44	46	48
Correction Factor	0.42	0.40	0.39	0.36	0.34	0.33	0.33

- Note:
- The current-carrying capacity for a cable in the size range 1.5 to 4mm², having more than 4 loaded cores, is obtained by multiplying the current-carrying capacity of a 2-core, having the same installation type, by the factor selected from this table. The current-carrying for the 2-core cable is that for the installation condition to be used for the multi-core cable.
 - If due to known operating conditions, a core is expected to carry not more than 30% of its current-carrying capacity in the multi-core cable, it may be ignored for the purpose of obtaining the correction factor for the number of loaded cores.
 - If due to known operating conditions, a core is expected to carry not more than 30% of its rating, after applying the correction factor for the total number of current-carrying cores, it may be ignored for the purpose of obtaining the correction factor for the number of loaded cores.

For example, the current-carrying capacity of a cable having N loaded cores would normally be obtained by multiplying the current-carrying capacity of a 2-core, having the same insulation type, by the factor selected from this table for N cores. That is $I_{z1c} = I_{z2c} \times C_{gN}$ where:

I_{z1c} is the current-carrying capacity for the multi-core cable after applying the correction factor for the total number of current-carrying cores.

I_{z2c} is the tabulated current-carrying capacity of a 2-core cable, having the same insulation type as the multi-core cable.

C_{gN} is the correction factor from Table 28 for the total number of current-carrying cores.

However, if M cores in the cable carry loads which are not greater than $0.3 \times I_{z2c} \times C_{gN}$, the current-carrying capacity can be obtained by using the correction factor corresponding to (N-M) cores.

The 'not greater than $0.3 \times I_{z2c} \times C_{gN}$ ' calculation should be applied before the adjacent multi-core cable grouping factor, if applicable, from Table 27 from BS 7671. The 30% rule should not be further applied to any adjacent cable grouping factor calculations.

I_{z1c} should be greater than or equal to I_n or I_b as appropriate, divided by the relevant correction factor(s) C, that is $I_{z1c} \geq I_n$ or I_b / C

Table 29 : Correction Factors for Cables Installed in Enclosed Trenches

Conductor Cross-sectional Area (mm ²)	Correction Factor									
	Installation Method 18				Installation Method 19			Installation Method 20		
	2 single-core cables, or 1 three- or four-core cables	3 single-core cables, or 2 two-core cables	4 single-core cables, or 2 three- or four-core cables	6 single-core cables, 4 two-core cables, or 3 three- or four-core cables	6 single-core cables, 4 two-core cables, or 3 three- or four-core cables	8 single-core cables, or 4 three- or four-core cables	12 single-core cables, 8 two-core cables, or 6 three- or four-core cables	12 single-core cables, 8 two-core cables, or 6 three- or four-core cables	18 single-core cables, 12 two-core cables, or 9 three- or four-core cables	24 single-core cables, 16 two-core cables, or 12 three- or four-core cables
1	2	3	4	5	6	7	8	9	10	11
4	0.93	0.90	0.87	0.82	0.86	0.83	0.76	0.81	0.74	0.69
6	0.92	0.89	0.86	0.81	0.86	0.82	0.75	0.80	0.73	0.68
10	0.91	0.88	0.85	0.80	0.85	0.80	0.74	0.78	0.72	0.66
16	0.91	0.87	0.84	0.78	0.83	0.78	0.71	0.76	0.70	0.64
25	0.90	0.86	0.82	0.76	0.81	0.76	0.69	0.74	0.67	0.62
35	0.89	0.85	0.81	0.75	0.80	0.74	0.68	0.72	0.66	0.60
50	0.88	0.84	0.79	0.74	0.78	0.73	0.66	0.71	0.64	0.59
70	0.87	0.82	0.78	0.72	0.77	0.72	0.64	0.70	0.62	0.57
95	0.86	0.81	0.76	0.70	0.75	0.70	0.63	0.68	0.60	0.55
120	0.85	0.80	0.75	0.69	0.73	0.68	0.61	0.66	0.58	0.53
150	0.84	0.78	0.74	0.67	0.72	0.67	0.59	0.64	0.57	0.51
185	0.83	0.77	0.73	0.65	0.70	0.65	0.58	0.63	0.55	0.49
240	0.82	0.76	0.71	0.63	0.69	0.63	0.56	0.61	0.53	0.48
300	0.81	0.74	0.69	0.62	0.68	0.62	0.54	0.59	0.52	0.46
400	0.80	0.73	0.67	0.59	0.66	0.60	0.52	0.57	0.50	0.44
500	0.78	0.72	0.66	0.58	0.64	0.58	0.51	0.56	0.48	0.43
630	0.77	0.71	0.65	0.56	0.63	0.57	0.49	0.54	0.47	0.41

Note: For rating factor of ambient temperature other than 30°C, please refer to Table 25 (Page 66)

Table 30 : Correction Factors for Groups of One or More Circuits of Single-Core Cables to be Applied to Reference Current-Carrying Capacity for One Circuit of Single-Core Cables in Free Air - Reference Method 11 and Method 12

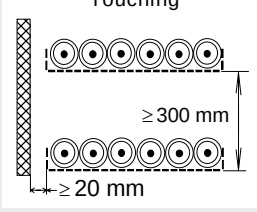
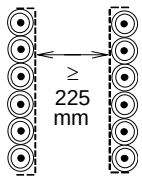
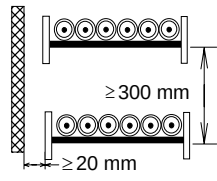
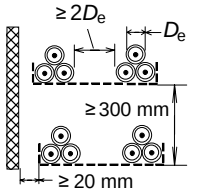
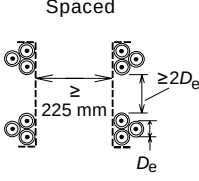
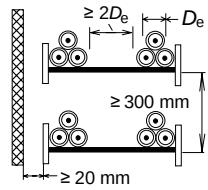
Method of installation			No. of trays or ladders	No. of 3-phase circuits per tray or ladder			Use as a multiplier to a current-carrying capacity for
				1	2	3	
Perforated cable tray systems (Note 3)	31		1	0,98	0,91	0,87	3 single-core cables in horizontal formation
			2	0,96	0,87	0,81	
			3	0,95	0,85	0,78	
Vertical perforated cable tray systems (Note 4)	31		1	0,96	0,86	-	3 single-core cables in vertical formation
			2	0,95	0,84	-	
Cable ladder systems, cleats, etc. (Note 3)	32		1	1,00	0,97	0,96	3 single-core cables in horizontal formation
	33		2	0,98	0,93	0,89	
	34		3	0,97	0,90	0,86	
Perforated cable tray systems (Note 3)	31		1	1,00	0,98	0,98	
			2	0,97	0,93	0,93	
			3	0,96	0,92	0,92	
Vertical perforated cable tray systems (Note 4)	31		1	1,00	0,91	0,89	3 single-core cables in trefoil formation
			2	0,97	0,90	0,86	
Cable ladder systems, cleats, etc. (Note 3)	32		1	1,00	1,00	1,00	
	33		2	0,97	0,95	0,93	
	34		3	0,96	0,94	0,90	

Table 30 (Continued) :

Note 1	Values given are average for the cable type and range of conductor sizes considered in Table 2 and Table 10. The spread of values is generally less than 5%.
Note 2	Factors are given for single layers of cables (or trefoil groups) as shown in the table and do not apply when cables are installed in more than one layer touching each other. Values for such installation may be significantly lower than and should be determined by an appropriate method.
Note 3	Values are given for horizontal spacing between cable trays of 300 mm and at least 20 mm between cable trays and wall. For closing spacing the factors should be reduced.
Note 4	Values are given for horizontal spacing between cable trays of 225 mm with cable trays mounted back to back. For closer spacing the factors should be reduced.
Note 5	For circuits having more than one cable in parallel per phase, each 3-phase set of conductors should be considered as a circuit for the purpose of this cable.
Note 6	If a circuit consists of m parallel conductors per phase, then for determining the reduction factor this circuit should be considered as m circuits.

* Referenced from IEC 60364-5-52, Table B.52.21

Table 31 : Maximum Conductor Resistance D.C. at 20°C

IEC 60228
BS EN 60288

Nominal	Maximum Conductor Resistance D.C. at 20 °C					
Cross-sectional Area	Class 1		Class 2		Class 5	
	Plain	Tinned	Plain	Tinned	Plain	Tinned
(mm ²)	(Ω/km)	(Ω/km)	(Ω/km)	(Ω/km)	(Ω/km)	(Ω/km)
0.5	36.0	36.7	36.0	36.7	39.0	40.1
0.75	24.5	24.8	24.5	24.8	26.0	26.7
1	18.1	18.2	18.1	18.2	19.5	20.0
1.5	12.1	12.2	12.1	12.2	13.3	13.7
2.5	7.41	7.56	7.41	7.56	7.98	8.21
4	4.61	4.70	4.61	4.70	4.95	5.09
6	3.08	3.11	3.08	3.11	3.30	3.39
10	-	-	1.83	1.84	1.91	1.95
16	-	-	1.15	1.16	1.21	1.24
25	-	-	0.727	0.734	0.780	0.795
35	-	-	0.524	0.529	0.554	0.565
50	-	-	0.387	0.391	0.386	0.393
70	-	-	0.268	0.270	0.272	0.277
95	-	-	0.193	0.195	0.206	0.210
120	-	-	0.153	0.154	0.161	0.164
150	-	-	0.124	0.126	0.129	0.132
185	-	-	0.0991	0.100	0.106	0.108
240	-	-	0.0754	0.0762	0.0801	0.0817
300	-	-	0.0601	0.0607	0.0641	0.0654
400	-	-	0.0470	0.0475	0.0486	0.0495
500	-	-	0.0366	0.0369	0.0384	0.0391
630	-	-	0.0283	0.0286	0.0287	0.0292
800	-	-	0.0211	0.0224	-	-
1000	-	-	0.0176	0.0177	-	-

Table 32 : Conductor Resistance Temperature Other Than 20°C

Temperature (°C)	Factor	Temperature (°C)	Factor
10	0.961	25	1.020
11	0.965	30	1.039
12	0.969	35	1.059
13	0.972	40	1.079
14	0.976	45	1.098
15	0.980	50	1.118
16	0.984	55	1.138
17	0.988	60	1.157
18	0.922	65	1.177
19	0.996	70	1.196
20	1.000	75	1.216
21	1.004	80	1.236
22	1.008	85	1.255
23	1.012	90	1.275

Note : The value of correction factors are based on a resistance-temperature co-efficient of 0.00393 per °C at 20 °C

Table 33 : Short-Circuit Ratings for One Second for XLPE or LSZH, PVC Insulated Cables with Copper Conductor

No.	Cross-sectional Area	Short-Circuit Rating (kA)	
	(mm ²)	XLPE or LSZH Insulated Cables	PVC Insulated Cables
1	1.5	0.21	0.17
2	2.5	0.36	0.29
3	4	0.57	0.46
4	6	0.86	0.69
5	10	1.43	1.15
6	16	2.29	1.84
7	25	3.58	2.88
8	35	5.01	4.03
9	50	7.15	5.75
10	70	10.01	8.05
11	95	13.56	10.93
12	120	17.16	13.80
13	150	21.45	17.25
14	185	26.46	21.28
15	240	34.32	27.28
16	300	42.90	34.50
17	400	57.20	46.00
18	500	71.50	57.50
19	630	90.09	72.45
20	800	114.40	92.00
21	1000	143.00	115.00

The above rating is calculated by using the following formula :

XLPE or LSZH Insulated Cables	PVC Insulated Cables
$I = \frac{0.143 S}{\sqrt{T}} KA$	$I = \frac{0.115 S}{\sqrt{T}} KA$

Where I = short-circuit rating (kA)
S = conductor area (sq mm)
T = duration of short-circuit (1 second)

Basic conditions for circuit calculation :

The conductor temperature prior to short-circuit is assumed to be 90°C (XLPE or LSZH) or 70°C (PVC) and short-circuit temperature is 250°C (XLPE or LSZH) or 160°C / 140°C* (PVC). Above ratings are based on fault duration (symmetrical short-circuit) of 1 second.

* Above 300mm²

For other periods, divide the above tabulated values by the square root of the time in seconds.

Selection of Cables Based on Voltage Drops and Current-Carrying Capacity

Voltage drop is normally only of importance for cables of voltage rating not exceeding 0.6/1kV. If the voltage drop is to be in compliance with SS 638 (formerly known as CP5) wiring regulations, then the voltage drop for any particular cable run must be such that the total voltage drop in the circuit of which the cable forms a part does not exceed 4% of the nominal voltage (i.e. 9.2V for a 1-phase 230V supply and 16.6V for a 3-phase 415V supply).

Since the actual power factor of the load is usually not known, the most practical approach to calculate the voltage drop is to assume the worst conditions (i.e. power factor equal to one and the conductor is at maximum operating temperature). The voltage drop values given in the tables are based on these assumptions and tabulated for a current of 1 amp for a 1 metre run (i.e. for a distance of 1 metre along the route taken by the cables), and represent the result of the voltage drops in all the circuit conductors. For balance 3-phase a.c. circuits, the values relate to the line voltage. For any given run, the values need to be multiplied by the length of the run (metres) and by the current (amps) that the cables carry.

Voltage drop can be calculated using the following formulas :

- | | |
|---|--|
| 1. $V_{max} = 4\% \times \text{supply voltage}$ | Where
I = Current (A)
L = Length of cable installed (m)
V_{max} = Max. permissible volt drop in the circuit (V) |
| 2. $V_d = \frac{V_{max} \times 1000}{I \times L}$ | |
| 3. $V_{ds} \leq V_d$ | V_d = Max. volt drop in the circuit (mV/A/m)
V_{ds} = Volt drop of the selected cable (mV/A/m) |
| 4. $V_t = \frac{V_{ds} \times I \times L}{1000}$ | V_t = Total volt drop in the circuit (V) |

Example :

Consider a route of 200 metres of cable to be laid direct in ground and carries a 100 amp load, the supply voltage is 415V, 3-phase a.c. and the cable structure is copper conductor, XLPE insulated armoured.

- V_{max} = Max. permissible voltage drop in the circuit = $4\% \times 415V = 16.6V$
- V_d = Max. voltage drop in the circuit = $16.6 \times 1000 / (100 \times 200) = 0.83 \text{ mV/A/m}$
- Select a cable from Table 19, such that the V_{ds} is equal to, or less than V_d the 0.83 mV/A/m calculated. It will be seen that this value (V_{ds}) is 0.61 mV/A/m giving a cable size of 70 mm^2 .
- V_t = Total voltage drop in the circuit = $0.61 \times 100 \times 200 / 1000 = 12.2V$

Selection of Cable Exposed to Fire Condition Based on Conductor Resistance

Conductor resistance of cable increases suddenly when the cable is subjected to fire conditions and conductor resistance at 750°C becomes 3.87 times that of the one at 20°C .
(For other temperatures, refer to Table 32)

Correspondingly, the voltage drop is also increased by 3.87 times.

To select the size of cable exposed to fire conditions, calculate R_0 using the formula shown below and select the size of cable based on the value shown in page 49 which should not exceed R_0 calculated by the formula.

$$R_0 \leq \frac{V_{max}}{KI} \times \frac{1}{L[1 + (F-1)\frac{L_1}{L}]} \times 10^3 \quad (\Omega / \text{km})$$

Where

- R_0 = Conductor resistance at 20°C (Ω / km)
 V_{max} = Max. permissible voltage drop in the circuit (V)
 K = Factor according to the wiring

1-phase 2-Core, $K = 2$

3-phase 3-core, $K = \sqrt{3}$

- I = Current (A)
 L = Length of cable installed (m)
 L_1 = Length of cable subjected to flame (m)
 F = Correction factor (Table 32)

Table 34 : Minimum Bending Radius

To install the cables safely without damaging the electrical and physical properties of the cables, the tabulated minimum bending radius must be observed.

Type of Product	Construction	Overall Diam. (mm)		Minimum Bending Radius (mm)	
		Single-Core	Multi-Core	Single-Core	Multi-Core
PVC Insulated Power / Control Cables Unarmoured / Armoured	Unarmoured for fixed wiring	D ≤ 25	D ≤ 25	3D	4D
		D > 25	D > 25	6D	6D
	Circular conductor	Any		6D	
	Shaped conductor			10D	
XLPE (or LSZH) Insulated Power / Control Cables Unarmoured / Armoured	Circular conductor	Any		8D	
	Shaped conductor	Any		10D	
Fire Resistant Cables Unarmoured / Armoured	Circular conductor	Any		10D	
		Any			

Note : D means the Overall Diam. of cable (mm)

Side Wall Pressure to Cable

Permissible maximum side wall pressure to the cable at bending point during installation is 500 kgf/m

$$\begin{aligned} \text{Side Wall Pressure to Cable} &= \frac{\text{Pulling Tension (kgf)}}{\text{Bending Radius (m)}} \\ &= \frac{T}{R} \end{aligned}$$

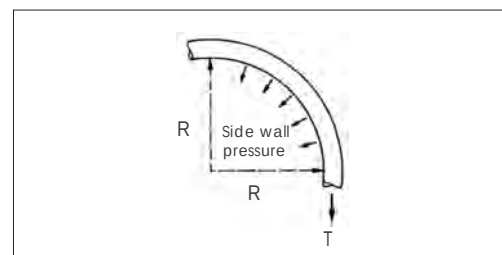


Table 35 : Permissible Maximum Pulling Tension

Pulling Tool	Material of Conductor	Maximum Pulling Tension (kgf)
Pulling Eye	Copper	7 x No. of cores x Nominal Area of Conductor
	Aluminium	4 x No. of cores x Nominal Area of Conductor
Cable Grip	Copper & Aluminium	Same as above, but maximum tension should be less than 2 tons

Drum Handling

Handle the drums with care.

It is always recommended and a must with heavy drums -

- To lift drums with a fork-lift truck or a crane when removing them from the vehicle.
- Always lower the drums into an upright position on their flanges.

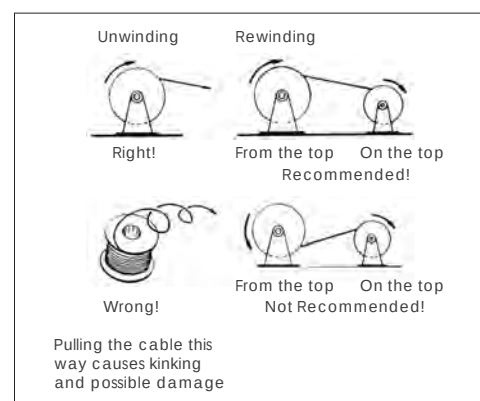


Table 36 : Wire Gauge Conversion

Size	Cross-sectional Area	Nearest Available	Size	Cross-sectional Area	Nearest Available
(AWG/kcmil)	(mm ²)	(mm ²)	(AWG/kcmil)	(mm ²)	(mm ²)
26	0.128	0.14	250	127	120
24	0.205	0.22	300	152	150
23	0.259	0.25	350	177	185
22	0.324	0.34	400	203	185
20	0.519	0.5	450	228	240
18	0.823	1	500	253	240
16	1.31	1.5	550	279	300
14	2.08	2.5	600	304	300
12	3.31	4	650	329	300
10	5.26	6	700	355	400
8	8.37	10	750	380	400
6	13.3	16	800	405	400
4	21.1	25	900	456	400
2	33.6	35	1000	507	500
1	42.4	50	1250	633	630
1/0	53.5	70	1300	659	630
2/0	67.4	70	1500	760	800
3/0	85.0	95	1750	887	800 or 1000
4/0	107	120	2000	1013	1000

Note : AWG - American Wire Gauge
kcmil is an abbreviation for thousands of circular mills, an old measurement of wire gauge
1 kcmil = 0.5067 mm²



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