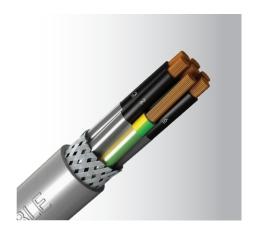
## Flexible Control Cables

tel (65) 6367 0107 fax (65) 6365 2963 www.keystone-cable.com

300/500V Multi-Core, YSLCY PVC Insulated, Braided Screen, PVC Sheathed Flexible Cable

Description: CU/PVC/TCWB/PVC

Model Code: S05VC4V-K or S05VC4V5-K (Oil-resistant)



This cable is intended for the interconnection of manufacturing machines. It can be used in dry, humid, and moist environments when subjected to moderate mechanical loads.									
300/500V									
Plain annealed copper (BS EN 60228 Class 5), PVC insulated, polyester tape wrapping, tinned copper wire braided screen, PVC sheathed (for S05VC4V-K), oil-resistant PVC sheathed (for S05VC4V5-K) cable									
Without earth: Black (With white numbering)									
With earth : Black (With white numbering) + Green/Yellow									
Grey									
BS EN 50525-2-51, IEC 60332-1-2									
-20°C ~ 70°C									

	Conductor	Insulation	S05VC4V-K	\$05VC4V5-K	- Approx.	Approx.
No. of Core	Nominal Area Thickness Part No. Part No.		Part No.	Overall Diam.	Weight	
	(mm²)	(mm)			(mm)	(kg/km)
2			04023861	04023821	5.6	54
3G			04033862	04033822	5.9	62
4G			04043862	04043822	5.9	62
5G	0.5	0.4	04053862	04053822	7.0	88
7G			04073862	04073822	7.6	107
12G			04123862	04123822	10.0	173
18G			04183862	04183822	11.7	237
2			05023861	05023821	6.2	68
3G			05033862	05033822	6.6	79
4G			05043862	05043822	7.1	94
5G	0.75	0.4	05053862	05053822	7.8	112
7G	0.75	0.4	05073862	05073822	8.4	138
10G			05103862	05103822	10.5	196
12G			05123862	05123822	11.1	224
18G			05183862	05183822	12.9	308

**Current rating**Please refer to Table 3 (Page 43)
For Rating Factors, please refer to Table 7 (Page 45)

## Flexible Control Cables

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300/500V Multi-Core, YSLCY PVC Insulated, Braided Screen, PVC Sheathed Flexible Cable

Description: CU/PVC/TCWB/PVC

Model Code: S05VC4V-K or S05VC4V5-K (Oil-resistant)

	Conductor	Insulation	S05VC4V-K	\$05VC4V5-K	- Approx.	Approx.
No. of Core	Nominal Area	Thickness	B 111	5 111	Overall Diam.	Weight
	(mm²)	(mm)	Part No.	Part No.	(mm)	(kg/km)
2			06023861	06023821	6.6	78
3			06033861	06033821	6.9	91
3G			06033862	06033822	6.9	91
4			06043861	06043821	7.5	108
4G	,	0.4	06043862	06043822	7.5	108
5G	I	0.4	06053862	06053822	8.3	130
7G			06073862	06073822	8.9	162
12G			06123862	06123822	12.0	270
18G			06183862	06183822	14.1	375
25G			06253862	06253822	16.5	510
2			07023861	07023821	7.1	96
3			07033861	07033821	7.5	114
4			07043861	07043821	8.3	141
4G	1.5	0.4	07043862	07043822	8.3	141
5G	1.5	0.4	07053862	07053822	9.0	165
7G			07073862	07073822	9.9	213
12G			07123862	07123822	13.1	348
18G			07183862	07183822	15.7	511
2			08023861	08023821	8.7	143
3			08033861	08033821	9.2	173
3G			08033862	08033822	9.2	173
4G	2.5	0.5	08043862	08043822	10.2	214
5G			08053862	08053822	11.2	258
7G			08073862	08073822	12.2	328
12G			08123862	08123822	16.5	564
2			09023861	09023821	10.0	196
3			09033861	09033821	10.6	240
4G	4	0.5	09043862	09043822	11.7	299
5G			09053862	09053822	12.9	361
7G			09073862	09073822	14.4	486
2			10023861	10023821	11.8	276
4G	6	0.6	10043862	10043822	13.8	425
5G			10053862	10053822	15.5	531
4G	10	0.7	11043862	11043822	18.4	746
4G	16	0.7	12043862	12043822	21.5	1059
4G	25	0.8	13043862	13043822	26.0	1579
4G	35	0.8	14043862	14043822	30.0	2102

## **Current Rating**

PVC Insulated Cables Multi-Core, With or without screen



Multi-Core Cables with PVC Insulation, PVC Outersheath 300/500V

Table 3 : Current-Carrying Capacities (Amp)
[\$05VV-F, \$05VV5-F or \$05VC4V-K, \$05VC4V5-K Cables]

Conductor Operating Temperature: 70°C BS EN 50525-2-51

Ambient Temperature : 30°C

Conductor Cross- sectional Area	Single-Core (in free air)	2-Core and 3-Core upon or on surface (Method 1)		
mm²	A	A		
0.5	12	9		
0.75	15	12		
1	19	15		
1.5	24	18		
2.5	32	26		
4	42	34		
6	54	44		
10	73	61		
16	98	82		
25	129	108		
35	158	135		

Note : For rating factors of ambient temperature other than 30°C, please refer to Table 10 (Page 47)



## Table 6 : Correction Factors for Ambient Temperature & Group Installation

Correction for groups of more than one circuit of single-core cables, or more than one multi-core cable.

							Corro	ction	Eactor	(Ca)					
Reference Methods of Installation			Correction Factor (Cg)  Number of Circuits or Multi-Core Cables												
		2	3	4	5	6	7	8	9	10	12	14	16	18	20
Enclosed (Method 3 or 4) or bunched and clipped to a non-metallic surface (Method 1)			0.70	0.65	0.60	0.57	0.54	0.52	0.50	0.48	0.45	0.43	0.41	0.39	0.38
Single layer clipped to a non-metallic surface	Touching	0.85	0.79	0.75	0.73	0.72	0.72	0.71	0.70	-	-	-	-	-	-
(Method 1)	Spaced*	0.94	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90	0.90
Single layer multi-core on a perforated metal cable tray	Touching	0.86	0.81	0.77	0.75	0.74	0.73	0.73	0.72	0.71	0.70	-	-	-	-
(Method 11)	Spaced*	0.91	0.89	0.88	0.87	0.87	-	-	-	-	-	-	-	-	-
Single layer single-core on a perforated metal cable tray,	Horizontal	0.90	0.85	-	-	-	-	-	-	-	-	-	-	-	-
touching (Method 11)	Vertical	0.85	-	-	-	-	-	-	-	-	-	-	-	-	-
Single layer multi-core touching on ladder supports			0.82	0.80	0.79	0.78	0.78	0.78	0.77	-	-	-	-	-	-

<sup>\*</sup> Space means a clearance between adjacent surfaces of at least one cable Diam. (De). Where the horizontal clearance between adjacent cables exceeds 2 De, no correction factor need to be applied.

For example, a group of N loaded cables would normally require a group reduction factor of Cg applied to the tabulated Lt. However, if M cables in the group carry loads which are not greater than 0.3Cg Lt amperes, the other cables can be sized by using the group rating factor corresponding to (N-M) cables.

Table 7: Correction Factor for Cables with More Than 4 Loaded Cores

No. of Loaded Cores	5	6	7	10	12	14	19
Correction Factor	0.72	0.67	0.63	0.56	0.53	0.51	0.45
No. of Loaded Cores	24	27	30	37	44	46	48
Correction Factor	0.42	0.40	0.39	0.36	0.34	0.33	0.33

Note: 1. The current-carrying capacity for a cable in the size range 1.5 to 4mm², having more than 4 loaded cores, is obtained by multiplying the current-carrying capacity of a 2-core, having the same installation type, by the factor selected from this table. The current-carrying for the 2-core cable is that for the installation condition to be used for the multi-core cable.

- 2. If due to known operating conditions, a core is expected to carry not more than 30% of its current-carrying capacity in the multi-core cable, it may be ignored for the purpose of obtaining the correction factor for the number of loaded cores.
- 3. If due to known operating conditions, a core is expected to carry not more than 30% of its rating, after applying the correction factor for the total number of current-carrying cores, it may be ignored for the purpose of obtaining the correction factor for the number of loaded cores.

For example, the current-carrying capacity of a cable having N loaded cores would normally be obtained by multiplying the current-carrying capacity of a 2-core, having the same insulation type, by the factor selected from this table for N cores. That is  $I_{z1c} = I_{t2c} \times C_{gN}$ 

Izic is the current-carrying capacity for the multi-core cable after applying the correction factor for the total number of current-carrying cores.

 $I_{t2c}$  is the tablulated current-carrying capacity of a 2-core cable, having the same insulation type as the multi-core cable.

 $C_{\alpha N}$  is the correction factor from Table 7 for the total number of current-carrying cores.

However, if M cores in the cable carry loads which are not greater than  $0.3 \times l_{12c} \times C_{gN}$ , the current-carrying capacity can be obtained by using the correction factor corresponding to (N-M) cores.

The 'not greater than 0.3 x  $I_{12c}$  x  $C_{gN}$  ' calculation should be applied before the adjacent multi-core cable grouping factor, if applicable, from Table 6 from BS 7671. The 30% rule should not be further applied to any adjacent cable grouping factor calculations.

 $I_{z|c}$  should be greater than or equal to  $I_n$  or  $I_b$  as appropriate, divided by the relevant correction factor(s) C, that is  $I_{z|c} \ge I_n$  or  $I_b$  / C

Note: 1 The factors in the table are applicable to a group of cables of all the same sizes. The value of the current derived from application of the appropriate factors is the maximum continous current to be carried by any of the cables in the group.

<sup>2</sup> If, due to known operating conditions, a cable is expected to carry not more than 30% of its grouped rating, it may be ignored for the purpose of obtaining the rating factor for the rest of the group.



Table 10 : Correction Factor for Ambient Air Temperature Other than 30°C to be Applied to the Current-Carrying Capacities for Cables in Free Air

les delises	Ambient Temperature (°C)															
Insulation	10	15	20	25	30	35	40	45	50	55	60	65	70	75	80	85
PVC (70°C)	1.22	1.17	1.12	1.06	1.00	0.94	0.87	0.79	0.71	0.61	0.50	0.35	-	-	-	-
XLPE (90°C)	1.15	1.12	1.08	1.04	1.00	0.96	0.91	0.87	0.82	0.76	0.71	0.65	0.58	0.50	0.41	0.29
PVC (90°C)		-	-	1.03	1.00	0.97	0.94	0.91	0.87	0.84	0.80	0.76	0.71	0.61	0.50	0.35

Table 11: UL 2464 Colour Code for Paired & Multi-Core Cables

	Pair					ti-Core	Multi-Core (Method 2)				
No.	A Wire	B Wire	No.	A Wire	B Wire	No.	Colour	No.	Colour	No.	Colour
1	Black	Red	16	Green	Yellow	1	Black	1	Black	16	Black-red
2	Black	White	17	Green	Brown	2	White	2	White	17	White-red
3	Black	Green	18	Green	Orange	3	Red	3	Red	18	Orange-red
4	Black	Blue	19	White	Blue	4	Green	4	Green	19	Blue-red
5	Black	Yellow	20	White	Yellow	5	Brown	5	Orange	20	Red-green
6	Black	Brown	21	White	Brown	6	Blue	6	Blue		
7	Black	Orange	22	White	Orange	7	Orange	7	White-black		
8	Red	White	23	Blue	Yellow	8	Yellow	8	Red-black		
9	Red	Green	24	Blue	Brown	9	Purple	9	Green-black		
10	Red	Blue	25	Blue	Orange	10	Grey	10	Orange-black		
11	Red	Yellow				11	Pink	11	Blue-black		
12	Red	Brown				12	Tan	12	Black-white		
13	Red	Orange						13	Red-white		
14	Green	White						14	Green-white		
15	Green	Blue						15	Blue-white		

Table 12: Colour Code for RS 485 Cables

Pair	A Wire	B Wire		
1	White-blue stripe	Blue-white stripe		
2	White-orange stripe	Orange-white stripe		
3	White-green stripe	Green-white stripe		
4	White-brown stripe	Brown-white stripe		
5	White-grey stripe	Grey-white stripe		